

Correspondence Office & Works : S-3 &4 South Side G.T. Road. Indl. Area, Ghaziabad-201009
Contact : 9810199744, 9818599744 Email : calsysindia@gmail.com, website : www.calsysindia.com

Ref.No.CIPL/JMC/01/21-22

Dated :25.01.22

M/s HANUMANT PAPER PVT. LTD.
8.5 Km Jansath Road Muzaffarnagar

SUBJECT: SUPPLY OF CALENDER MACHINE

KIND ATTENTION : Sh. **PULKIT VATS JI**

Dear Sir,

In reference to our discussion regarding supply of TWO ROLL calender roll set , we are pleased to place our most reasonable offer for the same. We hope you will find the same in line with your requirement and favour us with your valued instructions.

Thanking and assuring you of our best services at all times.

Yours sincerely,

For CALSYS INDIA PVT. LTD



BHOOSHAN CHAUHAN

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A. PRODUCT DATA

Paper Grade:		Kraft
Paper weight:	GSM	80-300
Web width (max)	max.	2600 mm

B. MACHINE DATA

Face width	FL	2700 mm
Center bearing distance(APPROX)	BC	AS PER REQ.
Linear load	min.	15 N/mm
	max.	100 N/mm

NUMBER OF BOWLS : TWO

DIAMETER OF ROLLS

DRIVE ROLL(+/- 10MM)	:	King Roll - 625 mm
QUEEN ROLL(+/- 10MM)	:	Queen Roll - 475 mm
MATERIAL (ROLL)	:	chilled C.I. (Both rolls)
CHILLING DEPTH	:	12-15 mm.
HARDNESS	:	540 + BHN.

FRAME CONSTRUCTION : IS-2062 Quality plate duly fabricated out of different thickness ranging from 20-30 mm fabricated box type main frame to 40-60mm for base plate, minimum thickness for bolt up plates shall be 40-50mm finished for housing mountings, remaining plates as per requirement. The complete machine shall be finished on required surface on horizontal & Floor boring machines.

MACHINE SPEED : The frame shall be suitable to run on machine speed of 500 MPM.

BEARING HOUSING : Duly machined & in seamless construction ; bearing housings and fabricated heavy duty arms to hold bearing housings. The bearing housing are designed to provide sufficient angular movement for loading/unloading of rolls.

OTHER SPECS:

- (A) **Pneumatic cylinders** suitable to provide lifting Load up to 40 Kg/cm² of pressure.
- (B) Holding and loading arrangement for **Air tube Doctor-holders** will be provided with adjustment for angle of doctor.
- (C) **Electro-mech. Oscillating doctor holders** With complete LM brgs, housings, loading Levers, rod end bearings & pneumatic access. for king roll & queen roll-1no each.
- (D) **Control Panel** for the operation of the loading, unloading & lifting of Calender Rolls & **Doctor holders**.

Mounted at the front side of the Paper Machine floor it will have all necessary components for system operation with alarms, interlocking with other drive components.

EXCLUSIONS

All components not explicitly mentioned in the quotation are excluded from suppliers scope of supply.

Mechanical drive components, control system and motors, Oil for the hydraulic unit Any kind of field piping, fittings insulation and support material to connect the calender rolls with the auxiliary units and with the mill supply

PRICE FOR ABOVE STATED SPECIFICATIONS **COMPLETE CALENDERING ROLL SET**

@ Rs. 28,50,000/- (Rs. Twenty lacs fifty thousand only)

- THE SUPPLIED MATERIAL SHALL BE WARRANTED AGAINST ANY MANUFACTURING OR MATERIAL DEFECT.

For **CONFETTI INDIA PVT LTD**



BHOOSHAN CHAUHAN

TERMS AND CONDITIONS

- **PRICE:** The prices quoted are nett. GST as applicable to be charged extra at the time of delivery.
- **ADVANCE:** Advance amount of 50% to be given along with confirmed written order, and balance at the time of dispatch.
- **DELIVERY:** within 3-4 months from the date of receipt of confirmed order along with requisite advance.
- **WARRANTY:** The material supplied shall be warranted against any material defect for a period of one year from the date of supply. However, all/any discrepancy due to operational negligence and regular wear and tear/consumables eg. Bearings, belts, surface grinding of rolls etc are excluded.
- **ERECTION & COMMISSIONING:** ALL EXCLUSIVE IN OFFERED PRICE.
- **Packaging, Freight,** insurance and forwarding exclusive.

For CONFETTI INDIA PVT LTD



BHOOSHAN CHAUHAN

