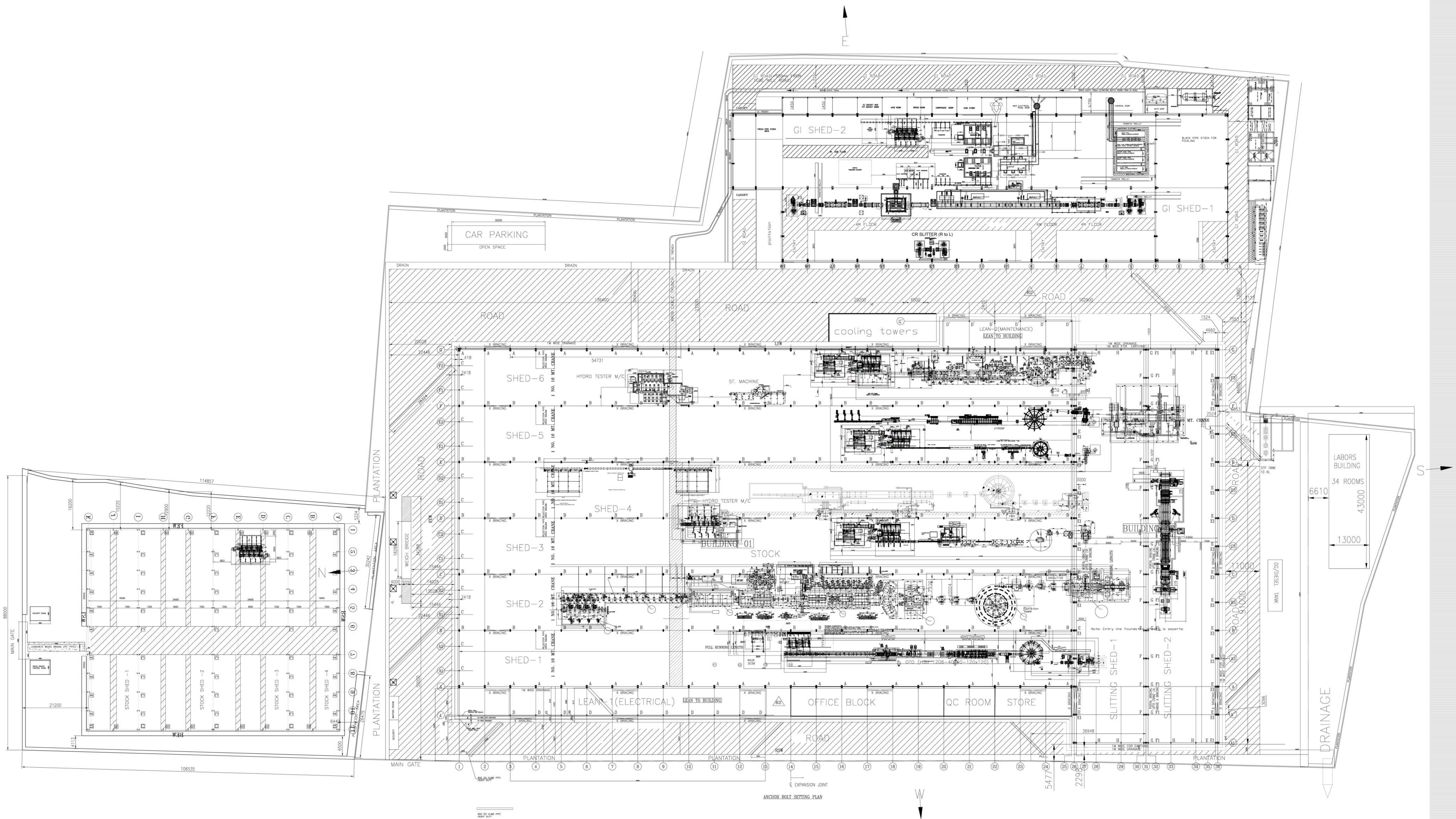




|                   |                                                                    |
|-------------------|--------------------------------------------------------------------|
| MATERIAL          | FABRICATION TO TOLERANCES                                          |
| WEIGHT            | UP TO 500mm = ±1mm, 500 TO 1000mm = ±2mm<br>1000mm TO ABOVE = ±3mm |
| FINISHING MICRONS | MACHINING TO TOLERANCES                                            |
| ROUGH M/C         | UNTOLERANCED DIMENSION ±0.5mm                                      |
| STANDARD          | UNTOLERANCED DECIMAL DIMENSION ±0.1mm                              |
| FINE              | FLATNESS TOLERANCE $\nabla 0.3$ ANGULARITY TOLERANCE $\angle 0.1$  |
| GRIND             |                                                                    |



36,KAUSHAMBI,GAZIABAD-201010 (UP) INDIA

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|                    |                    |                        |
|--------------------|--------------------|------------------------|
| SCALE              | DATE               | NOTE : DO NOT SCALE    |
| DRAWN S.V.         |                    | THIRD ANGLE PROJECTION |
| CHECKED S.V.       |                    | A1                     |
| APPROVED R.S.      |                    | REFERENCE FROM DWG.No. |
| TITLE PLANT LAYOUT |                    |                        |
| MACHINE            |                    |                        |
| SUB-ASSY           |                    |                        |
| PROJECT RAIPUR     |                    |                        |
| SHEET No. 1 OF 1   | DRAWING No. 100001 | REV 0                  |