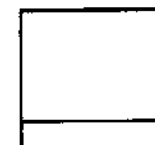


Request Date : 05-OCT-2017
Page : 1/38



AP Voucher

Reference No : LG Electronics India (PVT.) Ltd
: 22785672
: 09-SEP-2017
: 17-18/GST/0040
: 0000-PUMDM_LOCAL-25035-170909-77477
: CHADHA, SANDEEP /IL191382 /10356

DR1	18300311 Clearing Account_Assets(T 25035 / WMC-Procurement Tooling	INR SWADEE 8.0 KG BURGUNDY INHOUSE NEW_MOLD EAIL_K.S. PRECISION COMPONENTS PVT. LTD._IN003632	903,000.00 1	903,000.00 09-SEP-2017
DR2	11330923 Prepaid Taxes_CGST(Recove 25035 / WMC-Procurement Tooling	INR MOLD_ITEM EAIL_K.S. PRECISION COMPONENTS PVT. LTD._IN003632	81,270.00 1	81,270.00 09-SEP-2017
DR3	11330924 Prepaid Taxes_SGST&UTGST(25035 / WMC-Procurement Tooling	INR MOLD_ITEM EAIL_K.S. PRECISION COMPONENTS PVT. LTD._IN003632	81,270.00 1	81,270.00 09-SEP-2017
			1,065,540.00	1,065,540.00
CR1	21110101 Other Payable_Fixed Asset 25035 / WMC-Procurement Tooling	INR MOLD_ITEM EAIL_K.S. PRECISION COMPONENTS PVT. LTD._IN003632	1,065,540.00 1	1,065,540.00 09-SEP-2017
			1,065,540.00	1,065,540.00

Dfz

Receipt Submission Preview

Budget Submission Supplier Selection Order Submission Close Attach

Approval History

No	Department	Approval Type	Approver	Status	Approval Date	Remarks
1	REF-Procurement Tooling	Submission	SANDEEP SAINI	Approved	2017-08-05	Approved
2	Procurement Tooling	Submission	WU SANG JEON	Approved	2017-09-05	ApprovedOK

Submission No.: 114216 171 00009

Request Date: 2017-09-04

Submission Title	NEW TOOL RECIEVED FROM K.S.PRECISION AT INVOICE NUMBER - 17-18/GST/0040 AND SHIFED TO SHI
Requester	Anil Mishra

- 1 - REID ENTRY DONE
- 2 - TMR AND RGP ATTACHED
- 3 - CHECK LIST AND TECHNICAL DETAIL ATTACHED

Report Detail Total Item Count: 1

Model	Part No	Seq	Item Name	Family Part No	Item Type	Order Supplier	Prod Supplier	Currency	Receipt Amount	Project Code	Acquisition Dept	Schedule				
												Drawing Consent		First Prod Date		F
												Plan	Result	Plan	Result	
SWADEE 8.0 KG BL	MJC01841801	2	Strainer		MOLD	K.S. PRECISION COMPONENTS PVT. L	Shinkwang Electronics Private Limited	INR	803,000	DPZ17TL000013	WMC-Procurement Tool			2017-08-30	2017	

Supplier Order Amount SUM

Supplier Name	Currency	Order Amount SUM
K.S. PRECISION COMPONENTS PVT. L	INR	803,000

Jan 09/17

SHINKWANG ELECTRONICS INDIA PVT. LTD.
GREATER NOIDA
APPROVED
09 SEP 2017
Sign.....

car
09/9/17
hu

Order Submission

[Budget Submission](#)[Supplier Selection](#)[Close](#)[Attach](#)

Approval History

No	Department	Approval Type	Approver	Status	Approval Date	Remarks
1	Procurement Tooling	Submission	WU SANG JEON	Approved	2017-08-30	Activity for Strainer mold again
2	Procurement	Submission	PRAVEEN TANDON	Approved	2017-08-30	ok, agreed unused tool usage
3	노이다생산법인	Submission	Seo Hyunchul(hand	Approved	2017-08-30	Ok

Submission No : 232838-17V-00003

Request Date : 2017-08-26

Submission Title	Approval for development of Strainer mold against using unused mold of Cover Hinge U nova model.
Requester	RAJEEV GUPTA

Category	Head	Details
Approval No.		Investment
		WM/PRD/232838-17V-00003
Budget Amount	Year Total	71000
	(A)	
	YTD-Aug	49300
	(B)	
Progress Status (YTD-Utilization prior to this Approval)	Amt	20900
	(C)	
	%	42%
	(C) / (B)	
Execution Status (Current Approval Amount)	Amt (D)	903
	%	2%
	(D) / (B)	
	Amt	21803
Total Utilization	(E) = (C)+(D)	
	%	44%
	(E) / (B)	
Balance	Year Total	49197
	(A) - (E)	
	YTD-Month	27497
	(B) - (E)	

Submission Detail

- Total Item Count : 1

Set	Model	Seq	Item Name	Family Part No	Item Type	First Prod. Date	Order Vendor	Currency	Budget Amount	Esti Amount	A
	Part No					Complete Date					
	SWADEE 8.0 K	2	Strainer		MOLD	17-08-30	K.S. PRECISI	INR	915,000	903,000	✓
	MJC61841801					17-09-30					

Supplier Order Amount Sum

Supplier Name	Currency	Order Amount Sum
K.S. PRECISION COMPONENTS PVT. LTD.	INR	903,000

Estimate History Detail

-View ☐



Time stamp(Create Date, Approved Date, Check Date) is based on Korea standard time(GMT+9)

Subject Activity Approval for new mould Strainer using unused mold of Cover Hinge U(REF).

Created Date 2017.05.11 09:55 (Korea Time)

Requested RAJEEV GUPTA(LGEIL WMC-Procurement by Tooling/asst.manager.)

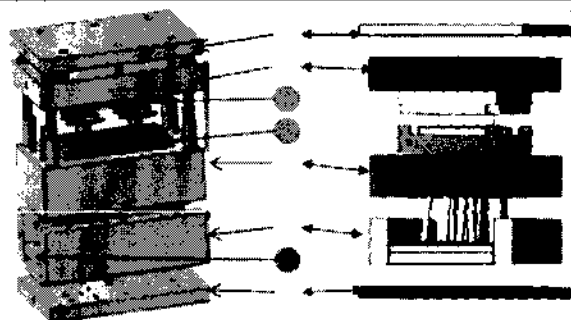
Content-Activity Approval for new mould Strainer using unused mold of Cover Hinge U (REF).

Purpose-Unused mold to be use through old mold parts utilization.

Strainer

WMC

Mold Name	Year of Mfg	Model	No of Cavities	Supplier	No of Shots Produced (Million)	Cycle Time (Sec)	Target Cycle Time (Sec)	Mold Capa	Monthly Requirement (Peak)	Mold Utilization	Remarks
								24hr,27d, 90%	78K		
Strainer	2010	TL 540	2	Starion	1.25	40	36	104,976	78,000	74%	



New Mold (Strainer)

Scrap Mold (Cover Hinge U)

Scrap Mold Detail

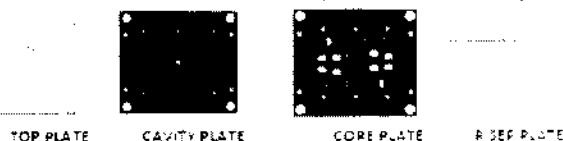
Can be Use
Re machining to be done
● To Be Made New

OBU	REF
Model	Nova
Mold Name	Cover Hinge U
Part No	MCK671265
Asset No	ILIF01652209

V- Generation Idea

Mold Name	Strainer	
	Existing	Proposed
No of Cavity	2	4
Part Wt (gm)	12	12
Runner Wt (gm)	5	12
M/C Tonnage (Ton)	180	180
Cycle Time (Sec)	40	36
Part Cost (Rs)	2.9	1.9
% Part Cost Reduction		34%

Parts to be Used from Scrap Mold (Cover Hinge U)



New Parts to be Made



Part Description	New Mold Cost (Korea) INR	New Mold Investment (India) INR	Saving INR	Saving %	Part V1 (Approx) (INR)
Strainer MCK616415	18.20 Lac	10.0 Lac	8.2 Lac	45%	1.0



Monthly Production Plan

Strainer*

K Units

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Total Plan
Actual Production 2016	54	29	20	23	29	36	32	44	65	62	53	44	491
Production Plan 2017	35	35	24	45	49	46	50	78	75	60	35	53	584
% Change w.r.t 2016	-35%	21%	18%	96%	68%	27%	58%	75%	16%	-4%	-33%	20%	19%
Mold Capa with 1 molds	105	105	105	105	105	105	105	105	105	105	105	105	
Mold Utilization % in 2017	34%	33%	23%	43%	46%	44%	48%	74%	71%	57%	34%	50%	
Shot fail/ Excess	70	70	81	60	56	59	55	27	30	45	70	52	

Note : Mention Production Plan Qty received from Production Management Team

No	Approval Type	Status	Approved Date	Approved by / Comment
1	결재	승인완료	2017.05.17 10:18	WU SANG JEON(LGEIL Procurement Tooling/d.g.m.) Comment : Scrap Mold of Re Machining to old mold Part Utilization Improvement and VI.
2	결재	승인완료	2017.05.17 13:30	VIKAS MAKHIJA(LGEIL Procurement/g.m.) Comment : ok
3	결재	승인완료	2017.05.18 09:56	서현철(LGEIL FSE Procurement/부장) Comment : ok(45% saving)
4	결재	승인완료	2017.05.18 10:03	김효량(LGEIL FSE WMC Development/수석연구원) Comment : ok.
5	결재	승인완료	2017.06.15 13:37	SHIVENDRA SINGH(LGEIL Planning & Strategy/d.g.m.) Comment : OK
6	결재	승인완료	2017.06.15 16:58	ANIL KUMAR(LGEIL Factory Head - Noida/v.p.) Comment : OK.
7	결재	승인완료	2017.06.16 06:24	이효재(LGEIL FSE Planning/차장) Comment : agree
8	결재	승인완료	2017.06.16 14:55	김태완(LGEIL Noida Manufacturing/부장)
9	결재	승인완료	2017.06.16 16:20	김수철(LGEIL CFO/상무)

CC RITESH GUPTA(LGEIL WMC-Procurement Tooling/manager)

Attached Files

EDMS Attributes	Retention Access	Permanent *LG Electronics;*LGEIL WMC-Procurement Tooling	Security Grade Permission	Internal use (Only) Browse;Download
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GSTIN : 09AABCK3852G1Z1

Original Copy

TAX INVOICE**K.S.Precision Components Pvt. Ltd**

E-208, Sector 17 Kavinagar Indl. Area, Ghaziabad, (U.P)
 B/O-A2/40-41 and D-24 Sec-17, Kavinagar Indl. Area, Ghaziabad (U.P)
 CIN : U28999DL1999PTC099263 ; PAN : AABCK3852G
 Tel. : 0120-4160390 email : purchase@ksprecision.com

As Per Sec. 31(1) of CGST Act 2017 & Rule 1 of Inv

Invoice No. : 17-18/GST/0040
 Date of Invoice : 31.08.2017
 Place of Supply : Uttar Pradesh (09)
 GR/RR No. :

Transport : By Road
 Vehicle No. : UP14CT-6280
 Station : Gr. Noida

Billed to :

M/s LG Electronic (India) Pvt Limited
 PLOT NO. 51, UDYOG VIHAR, PHASE-2,
 SURAJPUR KASNA ROAD, GREATER NOIDA
 UTTAR PRADESH

Party PAN : AAACL1745Q
 Party E-Mail ID :
 Party Mobile No :
 GSTIN : 09AAACL1745Q1Z2

Shipped to :

M/s LG Electronic (India) Pvt Limited
 PLOT NO. 51, UDYOG VIHAR, PHASE-2,
 SURAJPUR KASNA ROAD, GREATER NOIDA
 UTTAR PRADESH

Party PAN : AAACL1745Q
 Party E-Mail ID :
 Party Mobile No :
 GSTIN : 09AAACL1745Q1Z2

Order No. : 232838-17V-00003 dt. 30.08.2017
 Challan No. :

S.N.	Description of Goods	HSN/SA C	Qty.	Unit	Price	Discount	Basic Amount	CGST Rate	CGST Amount	SGST Rate	SGST Amount	IGST Rate	IGST Amount	Grand Total(R)
1.	Mould Mould of Strainer P/No. MJC61841801 SWADEE 8.0 KG Burgundy Inhouse	8480	1.000	Nos	903000.00	0.00 %	903,000.00	9.00 %	81270.00	9.00 %	81270.00			1065540.00

Grand Total **1.000 Nos****1065540.00**

Sale @18% = 903,000.00 CGST=81,270.00 SGST=81,270.00 Total Sale=903,000.00 CGST=81270.00 SGST=81270.00

Rupees One Million Sixty Five Thousand Five Hundred Forty Only**Terms & Conditions****E. & O.E.**

1. Material rejection will not be accepted after 10 days.
2. Interest @ 24% p.a. will be charged if the bill is not Paid on presentation.
3. Subject to 'Uttar Pradesh' Jurisdiction only.

Receiver's Signature :

for K.S.Precision Components Pvt. Ltd
 For K.S. PRECISION COMPONENTS PVT. LTD.

Authorised Signatory
 Authorised Signatory

KSPC PVT. LTD.Gate Out Entry No. **871**Date **04/09/17** Time **10:52**Signature **[Signature]**

LG ELECTRONICS (I) PVT. LTD. G. NOIDA

Vehicle Entry No. 0040
Inspector 13859
Gate Entry No. 14:30
Form-36 No. 4/09
Date 4/09
Sign of S.O.

01/1/09
SECURITY G-2
UP/961 6280
Veh. No. 34 3
Entry No. 19/18
Date 04/01/09
Time 19:18
Signature

GSTIN : 09AABCK3852G1ZJ

Duplicate Copy

TAX INVOICE

K.S.Precision Components Pvt. Ltd

E-208, Sector 17 Kavinagar Indl. Area, Ghaziabad, (U.P)

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