

IL EPSF Department User

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Approval Budget Execution Bidding Order Order Mgt Import PO Receipt Verification Affiliate Transfer Setup

Local Receipt List

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Header

Payment Submission No. ILPCZ1903025126

Request Date 02-Mar-2019

Requested by KUMAR, AJAY, KUMAR, AJAY NIRMAL RAM (COM - Prod. Engg/)

Title PURCHASE OF REMOTE CONTROLLER FOR ASSY CM1 CO2 WELDING LIFE OVER PANASONIC TRANSFORMER UPGRADE TO DAIHEN

1. Contents

OK

2. Payment Summary

Voucher Batch Name: EAIL-FINEPS_LOCAL-21510-190302-02988

Accounting Unit	Basic Currency Code	Total		Invest		Expense		Supplies	
		Order	Receipt	Order	Receipt	Order	Receipt	Order	Receipt
Refrigeration Comp	INR	518,278.00	518,278.00	518,278.00	518,278.00	0.00	0.00	0.00	0.00
Total		518,278.00	518,278.00	518,278.00	518,278.00	0.00	0.00	0.00	0.00

Approvals

Approval Type	Approval Status	Approved Date	Approver/Comment
APPROVAL	APPROVED	04-Mar-2019 13:01	SINGH, PANKAJ BISH RAM SINGH(COM - Prod. Engg/Manager) OK
APPROVAL	APPROVED	04-Mar-2019 14:28	BANSAL VISHAL BANSAL VISHAL RAGHU NATH BANSAL(Prod. Engg./g.m) ok
AGREE	APPROVING		GOYAL, ANKESH GOYAL, ANKESH SH. DINESH GOYAL(Noida Accounting/Manager)

Refers

*Refer	Department / Position
KUMAR, AJAY KUMAR, AJAY NIRMAL RAM	COM Prod. Engg/dy manager

File Attach

File	Description
OTC INV NO-2020.pdf [265960 Byte]	
ARR 19.pdf [3763795 Byte]	

Payment Details

Supplier	Order Submission No.	Order Submission Title	Accounting Unit	Payment Condition	Currency Code	Order Payment Amount	Invoice Date	Net Amount	Completion Report Date	Provision Status	Voucher No.
OTC DAIHEN INDIA PRIVATE LIMITED	ILPCZ1902257879	PURCHASE OF REMOTE CONTROLLER FOR ASSY CM1 CO2 WELDING LIFE OVER PANASONIC TRANSFORMER UPGRADE TO DAIHEN	Refrigeration Comp.	Part payment	INR	518,278.00	08-Feb-2019	518,278.00		N/A	1819GM02020

Approval Budget Execution Bidding Order Order Mgt Import PO Receipt Verification Affiliate Transfer Setup Home Logout Preferences Help Diagnostics

About this Page

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LG ELECTRONICS INDIA PVT. LTD.
GRETAER NOIDA
APPROVED
06 MAR 2019
Sign.....

EPS-1012-May

IL EPSF Department User

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Approval Budget Execution Bidding Order Order Mgt Import PO Receipt Verification Affiliate Transfer Setup

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Voucher Entry

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Order Summary

Order Submission No. ILOCCZ1902257879
 Order Submission Title PURCHASE OF REMOTE CONTROLLER FOR ASSY CM1 CO2 WELDING LIFE OVER PANASONIC TRANFORMER UPGRADE TO DAIHEN
 Payment Condition Part payment

Voucher Information

Voucher No. 1819GM02020
 Voucher Status APPROVING
 Payment Submission No. ILPCCZ1903025126
 Payment Submission Title PURCHASE OF REMOTE CONTROLLER FOR ASSY CM1 CO2 WELDING LIFE OVER PANASONIC TRANFORMER UPGRADE TO DAIHEN
 Voucher Batch Name EAIL-FINEPS_LOCAL-21510-190302-02988

Invoice Information

Invoice Type GENERAL INVOICE
 Invoice No. 1819GM02020
 Invoice Received Date
 Invoice Date 08-Feb-2019
 *Accounting Date 02-Mar-2019
 Supplier Code IN029562
 Supplier Name OTC DAIHEN INDIA PRIVATE LIMITED
 Gst No 06AABCO5000G1Z1
 India Tax DFF
 LGE Name LG Electronics India (PVT.) Ltd
 LGE Biz-No. AAACL1745Q
 Invoice Currency INR
 Payment Term Domestic 30 Days From Invoice Date
 Payment Method MASS_PAY
 Payment Group REGULAR
 Terms Date/Due Date 08-Feb-2019 09-Mar-2019

Waybill Information

Nature of Job Material
 Bill To State Uttar Pradesh
 Waybill Number
 Bill From State Haryana
 Waybill Type
 Waybill Amount

Tax Information

* (A) Net Amount 518,278.00

Tax Base Amount 518,278.00

Tax Classification Purchase I-GST 18%

Tax rate code	Tax rate name	Tax base	Tax Rate (%)	Tax Amount	Non-deduction Rate(%)	Non-deduction Amount	DFF
ILP_IGST_180	Purchase I-GST 18%	518,278.00	18	93,289.00	0	0.00	DFF Auto/Input

(C) Tax Amount Total 93,289.00

(D) Non-deduction Amount Total 0.00

(E)=A+B+C+D Total Amount 611,567.00

(F) Agreed Penalty

(G)=E+F Payment Amount 611,567.00

Item Information

Seq.	Item Type	Item Name	HS Code	SAC	Spec.	MakerName	Qty	Unit Price	Item Amount	(H) Item Payment Amount
1	INVESTMENT	PURCHASE OF REMOTE CONTROLLER FOR ASSY CM1 CO2 WELDING LIFE OVER PANASONIC TRANFORMER UPGRADE TO DAIHEN	85159000				1	518,278.00	518,278.00	518,278.00
Total							1	518278	518278	518278

Approval Budget Execution Bidding Order Order Mgt Import PO Receipt Verification Affiliate Transfer Setup Home Logout Preferences Help Diagnostics

About this Page

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TAX INVOICE

(ORIGINAL FOR RECIPIENT)

OTC DAIHEN INDIA PVT. LTD.

V.M.Tower, Plot No.-54A,
Ground Floor, Unit-1, Sector-18,
Gurgaon, Haryana
GSTIN/UTIN: 06AABCO5000G1Z1
State Name : Haryana, Code : 06
CIN: U29190HR2011FTC043292
Contact : 0124-4239364/68
E-Mail : gaurav.agrawal@otcdi.co.in
www.otcdaihen.com

Consignee

LG Electronics India Pvt. Ltd,

Plot No 51, Udyog Vihar, Surjapur-Kasna Road,
Greater Noida-201306 (U.P) India
GSTIN/UTIN : 09AAACL1745Q1Z2
PAN/IT No : AAACL1745Q
State Name : Uttar Pradesh, Code : 09

Buyer (if other than consignee)

LG Electronics India Pvt. Ltd,

Plot No 51, Udyog Vihar, Surjapur-Kasna Road,
Greater Noida-201306 (U.P) India
GSTIN/UTIN : 09AAACL1745Q1Z2
PAN/IT No : AAACL1745Q
State Name : Uttar Pradesh, Code : 09
Place of Supply : Uttar Pradesh
Contact : 0120-7180100

Invoice No.

1819GM02020

Dated

8-Feb-2019

Delivery Note

Mode/Terms of Payment

100% WITHIN 30 DAYS FROM INV DT

Supplier's Ref.

1819GM02020

Other Reference(s)

PI/18-19/00694

Buyer's Order No.

Dated

LGEIL/C&M/PE/INV/18/19 27-Nov-2018

Despatch Document No.

Delivery Note Date

SI/18-19/00608

Despatched through

Destination

BY ROAD

GREATER NOIDA

Terms of Delivery

FREIGHT TO BE PAID BY OTCDI

SI No.	Description of Goods	HSN/SAC	GST Rate	Quantity	Rate	per	Amount
1	E-2454 REMOTE CONTROLLER	85159000	18 %	10 Nos	51,827.75	Nos	5,18,277.50
	Less : IGST Output @18% Short & Excess						93,289.95 (-0.45)
Total				10 Nos			6.11.567.00

Amount Chargeable (in words)

Indian Rupees Six Lakh Eleven Thousand Five Hundred Sixty Seven Only

E. & O.E

HSN/SAC	Taxable Value	Integrated Tax Rate	Integrated Tax Amount	Total Tax Amount
85159000	5,18,277.50	18%	93,289.95	93,289.95
Total	5,18,277.50		93,289.95	93,289.95

Tax Amount (in words) : Indian Rupees Ninety Three Thousand Two Hundred Eighty Nine and Ninety Five paise Only

Company's VAT TIN : 06171832628
Company's PAN : AABCO5000G

Declaration

We declare that this invoice shows the actual price of the goods described and that all particulars are true and correct.

Company's Bank Details

Bank Name : Sumitomo Mitsui Banking Corporation
A/c No. : 10044300
Branch & IFS Code : New Delhi & SMBC0000001

for OTC DAIHEN INDIA PVT. LTD.

Authorized Signatory

SUBJECT TO GURUGRAM JURISDICTION

This is a Computer Generated Invoice

LG ELECTRONICS (I) PVT. LTD. G. NOIDA

Veh. No. 2020

In. No. 3195

G. No. 14136

Form-33 No. 20/02/19

Time 14:30

[Signature]

SECURITY G-2

Ref. No. By Hand

Entry No. 20/02/19

Time 14:30

[Signature]

TAX INVOICE

(DUPLICATE FOR TRANSPORTER)

OTC DAIHEN INDIA PVT. LTD.

V.M Tower, Plot No.-54A,
Ground Floor, Unit-1, Sector-18,
Gurgaon, Haryana
GSTIN/UIN: 06AABCO5000G1Z1
State Name : Haryana, Code : 06
CIN: U29190HR2011FTC043292
Contact : 0124-4239364/68
E-Mail : gaurav.agrawal@otcdi.co.in
www.otcdaihen.com

Consignee

LG Electronics India Pvt. Ltd.

Plot No 51, Udyog Vihar, Surjapur-Kasna Road,
Greater Noida-201306 (U.P) India

GSTIN/UIN : 09AAACL1745Q1Z2

PAN/IT No : AAACL1745Q

State Name : Uttar Pradesh, Code : 09

Buyer (if other than consignee)

LG Electronics India Pvt. Ltd.

Plot No 51, Udyog Vihar, Surjapur-Kasna Road,
Greater Noida-201306 (U.P) India

GSTIN/UIN : 09AAACL1745Q1Z2

PAN/IT No : AAACL1745Q

State Name : Uttar Pradesh, Code : 09

Place of Supply : Uttar Pradesh

Contact : 0120-7180100

Invoice No.

1819GM02020

Delivery Note

Supplier's Ref.

1819GM02020

Buyer's Order No.

LGEIL/C&M/PE/INV/18/19

Despatch Document No.

SI/18-19/00608

Despatched through

BY ROAD

Terms of Delivery

FREIGHT TO BE PAID BY OTCDI

Dated

8-Feb-2019

Mode/Terms of Payment

100% WITHIN 30 DAYS FROM INV DT

Other Reference(s)

PI/18-19/00694

Dated

27-Nov-2018

Delivery Note Date

Destination

GREATER NOIDA

SI No.	Description of Goods	HSN/SAC	GST Rate	Quantity	Rate	per	Amount
1	E-2454 REMOTE CONTROLLER	85159000	18 %	10 Nos	51,827.75	Nos	5,18,277.50
	Less : IGST Output @18% Short & Excess						93,289.95 (-0.45)
Total				10 Nos			6,11,567.00

Amount Chargeable (in words)

Indian Rupees Six Lakh Eleven Thousand Five Hundred Sixty Seven Only

E. & O.E

HSN/SAC	Taxable Value	Integrated Tax Rate	Integrated Tax Amount	Total Tax Amount
85159000	5,18,277.50	18%	93,289.95	93,289.95
Total	5,18,277.50		93,289.95	93,289.95

Tax Amount (in words) : **Indian Rupees Ninety Three Thousand Two Hundred Eighty Nine and Ninety Five paise Only**

Company's VAT TIN : 06171832628
Company's PAN : AABCO5000G

Declaration

We declare that this invoice shows the actual price of the
goods described and that all particulars are true and correct.

Company's Bank Details

Bank Name : Sumitomo Mitsui Banking Corporation

A/c No. : 10044300

Branch & IFS Code : New Delhi & SMBC0000001

for OTC DAIHEN-INDIA PVT. LTD.

Authorized Signatory

SUBJECT TO GURUGRAM JURISDICTION

This is a Computer Generated Invoice

**E - WAY BILL SYSTEM****Part - A Slip**

Unique No.	3210 8624 6710
Entered Date	08/02/2019 11:21 AM
Entered By	06AAB CO500 0G1Z1 - OTC DAIHEN INDIA PVT LTD
Valid From:	Not Valid for Movement as Part B is not entered [100Kms]

Part - A

GSTIN of Supplier	06AABCO5000G1Z1,OTC DAIHEN INDIA PVT LTD
Place of Dispatch	Unit-1, Sector-18,,HARYANA-122015
GSTIN of Recipient	09AAA CL174 5Q1Z2 ,LG ELECTRONICS INDIA PRIVATE LIMITED
Place of Delivery	Greater Noida,UTTAR PRADESH-201306
Document No.	1819GM02020
Document Date	08/02/2019
Transaction Type:	Regular
Value of Goods	₹ 611567.45
HSN Code	85159000 - REMOTE CONTROLLER
Reason for Transportation	Outward - Supply
Transporter	88AAACC4716C1Zv & OM LOGISTICS LTD.



321086246710

19168T
3395

9811354249

9811221957



LG Electronics India Pvt. Ltd.

Plot No. 51, Udyog Vihar, Surajpur-Kasna Road, Greater Noida - 201306 (U.P.) India
T: 91-120-7180100 F: 91-120-7180690/91 Website: www.lgo.com

lalit4.kumar 02/21/2019 10:36:32
ajayk.kumar 11/27/2018 21:27:58

PURCHASE ORDER

OTC Daihen India Pvt. Ltd.
V.M.Tower , Plot No. 54A ,
GURGAON-122015, Haryana

GST No : 09AAACL1745Q1Z2
PAN No : AAACL1745Q
Date : **27/11/2018**
Ref : **LGEIL/C&M/PE/INV/18/19**

Quotation No.: 18 002 (M) WB M500 with Accessories and Digital Remote Control (LG)
We are pleased to place the Purchase Order with you for the same with following details :

S.No.	Item	Qty.	Unit	Rate(INR)	Amt.(INR)
1	Welding Power Source (400V,50/60Hz,3ph) WB-M500	11	No.	436,539.88	4,801,938.63
2	Wire Feeder CM-7403	11	No.	79,254.00	871,794.00
3	Wire Feeder Control (10m) BKCPJ-1010	11	No.	18,879.25	207,671.75
4	Digital Remote Control E-2454	11	No.	51,827.75	570,105.25
5	Control Cable (10m) BKCAN-0410	11	No.	10,822.50	119,047.50
6	Converter Cable K5810B00	11	No.	7,492.50	82,417.50
Basic cost					6,652,975

Amount Basic INR : Sixty Six Lacs Fifty Two Thousand Nine Hundred Seventy Five Only.
Delivery Address : LG Electronics India Pvt Ltd, 51, Udyog Vihar, Greater Noida.
Delivery date at LGEIL : 10-Dec-2018
Freight : As per actual
Partial Shipment : Not Allowed
Packing : Export worthy Vacuum packing
Payment Terms : 100% within 30days after material supplied at LGEIL
E-waybill : E-waybill is mandatory for material entry in LGEIL
Gate Entry : Gate entry is mandatory & responsibility of supplier during material entry in LGEIL

For LG Electronics India Pvt Ltd


Pankaj Singh
Part Leader-COMP PE


Vishal Bansal
HOD- Production Engg

* The date(Create Date, Approved Date, Check Date) is based on Korean standard time(GMT+9)

Subject Assy CM1 CO2 welding Life over Panasonic transformer upgrade to Daihen

Created Date 2018.11.22 14:18 (Korea Time)

Requested by AJAY KUMAR(LGEIL COM - Prod. Engg/dy.manager.)

Amt K.Rs.

Head	Details
Category	Investment
Approval No.	C&M/PE/INV/18/19
Budget	Year Total
Amount	(A) 43782
	YTD-Nov
	(B) 43782
Progress Status	Amt
(YTD-Utilization prior to this Approval)	(C) 34510
	%
	(C) / (B) 79%
Execution Status	Amt (D)
(Current Approval Amount)	(D) 6653
	%
	(D) / (B) 15.2%
Total Utilization	Amt
	(E) = (C)+(D) 41163
	%
	(E) / (B) 94%
Balance	Year Total
	(A) - (E) 2619
	YTD-Month
	(B) - (E) 2619

Activity Detail : Assy CM1 CO2 welding Life over Panasonic transformer upgrade to Daihen

Purpose : Technology upgrade Micro processor base to Nano processor based
CM1 line 1000UPH achieving by eliminating frequent line stop due to transformer error

Amount : INR 6,652,975+ (All Applicable Tax & duties)

Budget : COMP PE Investment Budget-2018 (Code: CCZ18ME000031)

Payment Terms : 100% within 30days after material supplied at LGEIL.

Supplier : OTC Daihen India Pvt. Ltd.

Justification : OEM Price as per GP Contract: IL- CT 181100037

Annexure: LGEIL/C&M/PE/INV/18/19

Annexure: LGEIL/C&M/PE/INV/18/19					QTC Daini India Pvt. Ltd.			
					Quoted Price		Negotiated Price	
Sr.	Item description	Model No.	Qty.	Unit	Rate (INR)	Amount (INR)	Rate (INR)	Amount (INR)
Purchase of Daihen transformers for Assembly CM1								
1	Welding Power Source (400V 50/60Hz 3ph)	WB-M500	11	Nos	471,938.00	5,191,318.00	438,639.55	4,801,938.63
2	Wire Feeder	CM-7402	11	Nos	81,680.00	9,184,800.00	79,264.00	871,794.00
3	Wire Feeder Control (10m)	BKCPJ-1010	11	Nos	20,410.00	224,510.00	18,079.25	207,671.75
4	Digital Remote Control	E-2454	11	Nos	50,050.00	550,550.00	51,027.75	570,105.25
5	Control Cable (10m)	BKCAN-0410	11	Nos	11,700.00	128,700.00	19,622.50	119,047.50
6	Converter Cable	K5810B00	11	Nos	8,100.00	89,100.00	7,492.50	82,417.50
Basic Total INR						7,192,405		6,652,975
Basic Total \$ (\$ >= 74 INR)						97,195		89,905
Tax & Freight						Extra as per actual		

Investment Approval

Div/Deptt	Activity	Category	Amt	Investment Objective
PE COMP	Assy CM1 CO2 welding Station-1~6 Life over Panasonic transformer upgrade to Daihen	Machinery Tools Office Equip	INR 66.5 Lacs ₹9.9 KS	Quality Productivity Safety Capacity New Model Part cost: C/I Other

Purpose/Detail

Assy CM1 CO2 welding Station-6 8year old Life over Panasonic GR-500 Transformer replacement with Daihen Welbee M500

Cost Detail:

Daihen Welbee M500 : 11 x INR 604,816 = INR 6,652,975

Panasonic to Daihen Replacement Plan:

L#	Welding Station	Transformer No.	Installation Year	Panasonic to Daihen Replacement Plan	Status
CM1	ST-1	2	N/A	Daihen	✓
	ST-2	2		Daihen	✓
	ST-3	2		Daihen	✓
	ST-4	2		Daihen	✓
	ST-5	2		Daihen	✓
CM1	ST-6	2	N/A	Daihen	✓
	ST-7	2		Daihen	✓
	ST-8	2		Daihen	✓
	ST-9	2		Daihen	✓
	ST-10	2		Daihen	✓

Panasonic GR-500

Daihen Welbee M500

Panasonic Transformer Repair History:

Not Repair	3
Repair - 1 Time	2
Repair - 2 Time	5
Repair > 2 Time	11

Activity Code

CCZ18ME000031

Old Asset Detail

ASSET	ASSET Name	Acquisition Date	Acquisition Cost INR	Book Value INR @ R/R 15%
APM0000036	Cold Chilling Panasonic Transformer GR 500	2004-03-25	500,000	342,187
APM0000037	Cold Chilling Panasonic Transformer GR 500	2004-03-25	500,000	342,187
APM0000038	Cold Chilling Panasonic Transformer GR 500	2004-03-25	500,000	342,187
APM0000039	Cold Chilling Panasonic Transformer GR 500	2004-03-25	500,000	342,187
APM0000040	Cold Chilling Panasonic Transformer GR 500	2004-03-25	500,000	342,187
Total		2004-03-25	2,500,000	1,701,938

Benefit

- Idle Time reduction
- UPH increase 825 → 1000
- By eliminating frequent line stop due to old transformers

Time Schedule

Inst. Review Conf. E-Approval E-Approval

15/11 20/11 25/11 26/12 29/12 →

1.17 Years

Assembly Line - 1

'18 Yr & '19 Yr Operation Comparison

18 Yr' Comp Production Qty: 3936K

	18yr Comp Qty Expectation (KEA)													
Platform	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	18yr	
M*	69	113	148	92	114	90	73	93	109	99	67	52	1119	
CMA	1	0	1	2	1	1	1	1	1	5	2	1	19	
BM*	19	14	8	11	6	5	5	15	13	5	4	5	109	
BSA	372	347	276	377	289	172	166	242	200	134	31	84	2689	
Total	461	475	432	481	410	267	247	351	323	243	104	143	3936	
CM1(D)	3	10	0	0	0	0	0	0	0	0	0	0	13	
CM2(D)	25	23	24	26	26	18	25	24	24	24	14	18	271	
CM2(N)	24	22	23	25	26	16	7	21	17	7	0	0	188	

Constraints for CM1 line running

- BSA contribution 68% of total production qty, BSA compatibility on CM2 only
- Insufficient Plan for MA Platform, 15 Day run, 15 Days off Mfg. Complexity at vendor end
- UPH (Y17 825 Nos) due to infrastructure complexity & high B/D's (CO2, Servo pressing, Motor insertion, Main body pallet, Hicover bolting etc.)

19Yr Comp Production Qty : 3936K → 4592K (17%+)

Platform	19yr Comp Qty Expectation (K EA)													19yr	
	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec			
M*	189	203	181	196	173	119	104	119	121	115	113	86	1719	600 K (54%)	
CMA	3	10	22	29	31	15	13	15	25	24	14	11	209	190 K (1K%)	
BM*	19	20	18	20	17	12	10	12	12	12	11	9	173	64 K (59%)	
BSA	274	294	262	284	251	173	150	173	175	167	164	125	2491	198 K (7%)	
Total	485	526	482	529	472	319	277	319	332	317	302	231	4592	656 K (17%)	
Month Work Shifts	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	TTL	Yr19 plan based on CM2 line Day & Night running & remaining qty on CM1	
CM1(D)	15	22	15	18	11	17	10	16	19	18	13	10	184		
CM2(D)	23	22	23	24	24	17	25	24	23	22	25	19	271		
CM2(N)	23	22	23	24	24	6	0	0	0	0	0	0	122		

19yr Bz. Plan Considerations: Internal Qty: 3936K & External: 100K

>RefInternat(DC)*Door

-RPRural: Fixed Comp: MA42LTLMQ: 250K, RPRRefresh: Fixed Comp: MA42LJMQ: 500K

AURA Refresh: Inventory: 63405N/A: MV Qty: 770K, AURA Refresh: CM2: Fixed Comp: CM4052NSEG Qty: 30K

>RefInternat(EFF)*Door

IC5: 100% Door's 100% Door's: BM: 100% BSA: 100%

IC4: 100% Door's 100% Door's: BM: 100% BSA: 100%

>External: CM4052NSEG Qty: 150K, CM4052NSEG Qty: 150K

'18 Yr & '19 Yr Quantities Comparison

'18 Yr & '19 Comp Quantities:

Ref Tool	Comp Model (19yr)	Q'ty(K)			Remarks
		18yr	19yr	Difference	
RP Rural	MA42LTJM	80	250	170	100% Fixed Comp
RP Refresh	MA45LJIM	530	500	-30	100% Fixed Comp (BSA057NVMV > MA45LJIM)
AURA Refresh	BSA057NVMV	779	818	39	AURA Refresh RMG CMA069-10X
Orion SL	BSA057NVMV	850	892	42	100% Intel
S1/OP2/OP3	BSA057NVMV	350	358	8	100% Intel
Omega S	BMH089NAMV	70	120	50	100% Dual & Non Dual Intel
	BSA057NVMV	200	263	63	
O4/O3/O2/O1/CT6	BMH089NAMV	35	43	8	Only Some Solution Dual Intel
	BSA057NVMV	0	30	30	
Ref Internal Total		2894	3294	400	
Domestic OEM	CMA062 (VII Model)	0	150		New Biz Order units
Export	CMA069-R134a	0	29		New Biz Order units
Dom/Ret/Export	ALL	1042	1119		7% Growth BSC
External Total		1042	1298	256	
Comp Total		3936	4592	656	

'19 Expected Qty
Model wise

Yr'19 Operation Plan Comparison

Indices Comparison	As is Infra Scenario			Option 1: based on CM1 UPH ↑			Option 2: based on CM1 UPH ↑ with Optimized Operation			Option 3: based on CM1 Line Compatible with BSA & UPH:		
	CM1	CM2 (Day)	CM2 (Night)	CM1	CM2 (Day)	CM2 (Night)	CM1	CM2 (Day)	CM2 (Night)	CM1	CM2 (Day)	CM2 (Night)
Working Shifts / Year	87	268	222	87	268	222	184	271	122	222	268	87
UPH (No's)	825	967		1000	1000	1000	1000	1000	1000	1000	1000	1000
Avg. Yearly MP No's. As per P&S Sheet		282			282			269			266	
Total Labor cost of Production (Cr INR)		10.8			10.83			10.76			10.67	
Un plan OT due to CM1 UPH Loss (In Cr)		0.28			-			-			-	
Investment need (Cr INR) to Avoid Unplanned OT Cost		9			9.76			0.76			10.03	
Energy Cost (In Cr)		11.29			11.29			10.76			10.36	
Total OH Cost (In Cr)		22.36			-			-			-	
without Investment (1 Cr INR)					-			-			-	
Total OH Cost (In Cr)					22.11			21.52			21.03	
After Investment (1 Cr INR + 5 MP Increase on CM1)												
Net Saving (In Cr)		-			0.25			0.84			1.33	
ROI (In Yrs)		-			4.47			1.47			9.30	

Option 2 Vs Option 1

Energy cost : Simulation Verification of Y'19 With Y'18 Actual based result

Conclusion : Option 2 To invest in CM1 line with optimized operation plan , Net Saving : 84 Lacs. (ROIC : 1.47 Yrs)

Support Points :

1 Night Shift transport support for operators in case of no OT plan in Comp & OT plan in Ref: 13 Lacs INR

2 M* Series Max Requirement : 9.2k (Feb 19) : 3 Shift running case max. MA Requirement/day : 11.3k (Jan'19)

PE & Mfg Team discussion

As per discussed operation plan

0.76 Cr. Investment

9.28 Cr. Investment

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KOC

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Approval Line	No	Approval Type	Status	Approved Date	Approved by / Comment
	1	결재	승인완료	2018.11.23 10:02	PANKAJ SINGH(LGEIL COM - Prod. Engg/Part Leader) Comment : OK, For CM1 line transformer technology up gradation thru Panasonic Make microprocessor to Daihen Make Nano processor control system. Activity reviewed & Approved on 19-Nov'18.
	2	결재	승인완료	2018.11.23 10:39	RAJEEV GARG(LGEIL General Buying/a.g.m.) Comment : OK, OEM Vendor, Price negotiated with Further Reduction of 2.5% in Cost from Last Purchase Cost in Mar-18
	3	결재	승인완료	2018.11.23 13:25	VISHAL BANSAL(LGEIL Prod. Engg./Team Leader) Comment : ok. Upgrading CM 1 Line old welding transformers with Daihan make transformers for better process quality and as per replacement plan for life over equipment.
	4	결재	승인완료	2018.11.23 16:21	김철(LGEIL FSE COM Production/책임) Comment : OK
	5	결재	승인완료	2018.11.23 16:24	박진규(LGEIL FSE Production/책임) Comment : ok. checked..
	6	결재	승인완료	2018.11.24 12:04	DINESH LUNAWAT(LGEIL Planning & Strategy/Team Leader) Comment : Agree. COMP PE Investment Budget. Activity already reviewed & Approved.
	7	결재	승인완료	2018.11.24 12:40	BINAY DUBEY(LGEIL General Buying/Team Leader) Comment : same material procure in march and this time additional discount negotiated from OEM vendor
	8	결재	승인완료	2018.11.24 16:03	CHANDRA KANDI(LGEIL Factory Head - Noida/Department Leader) Comment : ok
	9	결재	승인완료	2018.11.26 16:12	정재열(LGEIL Noida Manufacturing CFO/Department Leader) Comment : ok
	10	결재	승인완료	2018.11.27 15:38	김태완(LGEIL Noida Manufacturing/상무/President)

CC AJAY KUMAR(LGEIL COM - Prod. Engg/dy.manager)
LalitKumar(WMC - Prod. Engg/LOCAL EMPLOYEE)

Attached CM1 Investment Plan_19112018_Final.pptx
Files Investment Review_CM1 OTC transformer_20181119.pptx
OTC Daihen_CM1_ARR_INV19.pdf
PS Investment Review Meeting_MOM_19th Nov.msg

EDMS Retention 5 Year
Attributes Access *LG Electronics:*LGEIL COM - Prod. Engg

Security Grade Browse.Download
Permission Browse.Download

CNTR_NO : IL-CT181100037

Contract	
Contract Number :	IL-CT181100037
Contract Date :	2018 / 11 / 21 (YYYY/MM/DD)
Contract Name :	Daihen Transformers for Compressor Line I

Buyer : LG Electronics India Private Limited

A Wing , (3rd Floor) , D -3 District center , Saket , New Delhi -110017

CEO : Kim, Kiwan

Supplier : OTC DAIHEN INDIA PRIVATE LIMITED

V.M. TOWER ,PLOT NO :-54A, GROUND FLOOR, UNIT -1
SEC-18,GURGAON-122015

Representative :

Contract Amount	(INR) 6,652,975.00
Contract Period	2018 / 11 / 21 ~ 2019 / 03 / 21 (YYYY/MM/DD)

Purchase Details

No.	Item Code	Name		
		Specification		
Curr.	Qty.	Unit	Unit Price	Amount
1		Purchase of Daihen transformers		
		as per enclosed sheet		
INR	1.00	LOT	6,652,975.00	6,652,975.00