



AP Voucher

Reference No : LG Electronics India (PVT.) Ltd
: 25320707
: 28-DEC-2018
: GPN181900207
: 0000-PUMDM_LOCAL-25035-181228-17226
: JHAMNANI, JITENDER /IL200163 /10432

DR1	11330924 Prepaid Taxes_SGST&UTGST(25035 / WMC-Procurement Tooling	INR MOLD_ITEM EAIL_GLOBE PLASTICS._IN004681	261,450.00	1	261,450.00	05-JAN-2019
DR2	11330923 Prepaid Taxes_CGST(Recove 25035 / WMC-Procurement Tooling	INR MOLD_ITEM EAIL_GLOBE PLASTICS._IN004681	261,450.00	1	261,450.00	05-JAN-2019
DR3	18300311 Clearing Account_Assets(T 25035 / WMC-Procurement Tooling	INR SWADEE 7 KG BURGUNDY OPAQUE NEW_MOLD EAIL_GLOBE PLASTICS._IN004681	2,905,000.00	1	2,905,000.00	05-JAN-2019
** DR Total**			3,427,900.00		3,427,900.00	
CR1	21110101 Other Payable_Fixed Asset 25035 / WMC-Procurement Tooling	INR MOLD_ITEM EAIL_GLOBE PLASTICS._IN004681	3,427,900.00	1	3,427,900.00	05-JAN-2019
** CR Total**			3,427,900.00		3,427,900.00	

LG ELECTRONICS INDIA PVT. LTD.
GREATER NOIDA
APPROVED
28 DEC 2018

Sign.....

Old Assets?
New Mold?

Receipt Submission Preview

[Budget Submission](#)
[Supplier Selection](#)
[Order Submission](#)
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[Attach](#)

Approval History

No	Department	Approval Type	Approver	Status	Approval Date	Remarks
1	REF-Procurement Tooling	Submission	SANDEEP SAINI	Approved	2018-12-27	OK

Submission No: 114216-181-00033

Request Date: 2018-12-27

Submission Title	COMPLETION SUBMISSION OF TOOL
Requester	Amit Mishra

Report Detail : Total Item Count : 12

Model	Part No	Seq	Item Name	Family Part No	Item Type	Order Supplier	Prod Supplier	Currency	Receipt Amount	Project Code	Acquisition Dept	Schedule				
												Drawing Consent		First Prod Date		F
												Plan	Result	Plan	Result	
SAPIENCE 21	4974EU4001A	2	Guide		MOLD	PIONEER TOOLING SERVICES	LG ELECTRONICS INDIA PVT LTD	INR	96,500	DFZ18TL000069	WMC TOOLING			2018-09-10		2018
SWADEE 7.5 KG B	3550EY0034A	2	Cover,Rear		MOLD	GLOBE PLASTICS	LG ELECTRONICS INDIA PVT LTD	INR	2,900,000	DFZ18TL000069	WMC TOOLING			2018-11-01		2018
OMEGA 7 KG BUR	MFZ68971401	1	Packing		EPS	E-PACK POLYMERS (P) LTD	LG ELECTRONICS INDIA PVT LTD	INR	705,000	DFZ18TL000064	WMC - Development			2018-12-20		2018
OMEGA 7 KG BUR	MCK65006101	3	Cover,Washing		MOLD	K.S. PRECISION COMPONENTS PVT	LG ELECTRONICS INDIA PVT LTD	INR	2,890,000	DFZ18TL000069	WMC-Procurement Tool			2018-12-20		2018
SAPIENCE PRO 21	MFZ66931701	1	Packing		EPS	E-PACK POLYMERS (P) LTD.	LG ELECTRONICS INDIA PVT LTD	INR	805,000	DFZ18TL000064	WMC - Development			2018-12-20		2018
OMEGA 7 KG BUR	MGE65870401	1	Pipe		MOLD	PIONEER TOOLING SERVICES	LG ELECTRONICS INDIA PVT LTD	INR	1,877,000	DFZ18TL000064	WMC - Development			2018-12-20		2018
SWADEE 7.5 KG B	MCR68186301	1	Decor,Knob		MOLD	K.S. PRECISION COMPONENTS PVT.	LG ELECTRONICS INDIA PVT LTD	INR	850,000	DFZ18TL000064	WMC - Development			2018-12-20		2018
SWADEE 7.5 KG B	MEY65253701	1	Knob		MOLD	PIONEER TOOLING SERVICES	LG ELECTRONICS INDIA PVT LTD	INR	1,842,000	DFZ18TL000064	WMC - Development			2018-12-20		2018
SAPIENCE INVERT	3110EU2001A	5	Case		MOLD	PIONEER TOOLING SERVICES	LG ELECTRONICS INDIA PVT LTD	INR	1,046,000	DFZ18TL000084	WMC-Procurement Tool			2018-12-20		2018
OMEGA -R 6.5KG L	MCK62258201	3	Cover,Safety(Lo		MOLD	K.S. PRECISION COMPONENTS PVT.	LG ELECTRONICS INDIA PVT LTD	INR	2,840,000	DFZ18TL000088	WMC-Procurement Tool			2018-11-24		2018
SWADEE 7 KG BUR	MGN37865301	4	Pulley,Pulsator		MOLD	GLOBE PLASTICS	LG ELECTRONICS INDIA PVT LTD	INR	2,905,000	DFZ18TL000083	WMC-Procurement Tool			2018-11-23		2018
ARMSTRONG 9.5/8	MEY65253701	2	Knob		MOLD	PIONEER TOOLING SERVICES	LG ELECTRONICS INDIA PVT LTD	INR	1,785,000	DFZ18TL000064	WMC - Development			2018-12-20		2018

Supplier Order Amount SUM

Supplier Name	Currency	Order Amount SUM
K.S. PRECISION COMPONENTS PVT	INR	6,380,000
GLOBE PLASTICS	INR	5,805,000
PIONEER TOOLING SERVICES	INR	6,646,500
E-PACK POLYMERS (P) LTD	INR	1,510,000



LG ELECTRONICS INDIA PVT.LTD.

GREATER NOIDA

APPROVED

28 DEC 2018

Sign.....

11/12/18

04/12/18

28/Dec/2018

Order Submission

Budget Submission

Supplier Selection

Close

Attach

Approval History

No	Department	Approval Type	Approver	Status	Approval Date	Remarks
1	Procurement Tooling	Submission	WU SANG JEON	Approved	2018-11-27	Approved Activity for Replaser

Submission No : 232838-18V-00029

Request Date : 2018-11-27

Submission Title	Approval for development of Pulley Pulsator Swadee mould (EP approval attached)
Requester	RAJEEV GUPTA

Submission Detail

- Total Item Count : 1

Set	Model	Seq	Item Name	Family Part No	Item Type	First Prod. Date	Order Vendor	Currency	Budget Amount	Esti Amount	A
	Part No					Complete Date					
	SWADEE 7 KG	4	Pulley,Puls.		MOLD	18-11-23	GLOBE PLAS	INR	2,925,000	2,905,000	
	MGN37865301					18-12-25					

Supplier Order Amount Sum

Supplier Name	Currency	Order Amount Sum
GLOBE PLASTICS.	INR	2,905,000

Estimate History Detail

-View ☐

Amit Mishra/LGEIL REF-Procurement(amt.mishra@lge.com)

From: RAJEEV GUPTA [rajeev.gupta@lge.com]
Sent: Saturday, November 24, 2018 4:26 PM
To: BHUPENDRA SHARMA/LGEIL WMC - Development(bhupendra.sharma@lge.com)
Subject: Approval for mould Development of Swadee Pulsator Pulley

Approval

----- Original Approval -----

* The date(Create Date, Approved Date, Check Date) is based on Korean standard time(GMT+9).

Subject Approval for mould Development of Swadee Pulsator Pulley
Created Date 13 Nov, 2018 13:18 (Korea Time)
Requested by RAJEEV GUPTA(LGEIL WMC-Procurement Tooling/asst.manager,)
Content-Approval for mould Development of Swadee Pulsator Pulley.

Purpose-For Productivity Improvement.

Year of Capitalization-Dec 2018

Budget-WMC Tooling

Swadee Pulsator Pulley -Investment

Div./Dept	Activity	Category	Amt	Investment Objective
Proc. Tooling	Mold for Swadee Pulsator Pulley	Tools	30 Lacs	Part Cost VI: Rs. 2.18

Purpose/ Detail High Part Cost Runner wastage (23gm ->0gm) Productivity Improvement by 100%	Benefit - Write Major Improvement (Return) from this investment - VI: Rs. 2.18 - Annual Qty: 8 Lacs - Annual VI: Rs. 17.44 Lacs														
Planned or Unplanned Planned Activity	Time Schedule Approval (16/11) → PO issue (17/11) → Mfg (20/11) → Transit (20/11) → Install (20/11)														
Activity Code DFZ18TL000119	ROIC 1.7 Years														
Expense associated No (Tool Investment)	Installation Location At Supplier														
Old Asset Detail <table border="1"> <thead> <tr> <th>Product</th> <th>Model</th> <th>Part No</th> <th>Seq</th> <th>Description</th> <th>Asset No</th> <th>Book Value</th> </tr> </thead> <tbody> <tr> <td>WMC</td> <td>Swadee</td> <td>MGN378653</td> <td>1</td> <td>Pulley Pulsator</td> <td>ILJF01878762</td> <td>45</td> </tr> </tbody> </table>	Product	Model	Part No	Seq	Description	Asset No	Book Value	WMC	Swadee	MGN378653	1	Pulley Pulsator	ILJF01878762	45	Location Photo
Product	Model	Part No	Seq	Description	Asset No	Book Value									
WMC	Swadee	MGN378653	1	Pulley Pulsator	ILJF01878762	45									

P-Pulley

WMC

Mold Status	Part Name	Year of Mfg	Tool Name	Model	No of Cavities	Supplier	Shot Count Aprox (Million)	Cycle Time (Sec)	M/C Ton	M/C Util. % (Peak)	Mold Capa 22hr, 26d, 90%	Monthly Req. (Peak)	Mold Util. %
Running → close	P Pulley	2007	Armstrong Swadec.	P9560R3FA P8073R3FA	1	Kunstocom	1.0	45	100	-	41,184	0	0%
Running → Dual Sore.		2012			2	Kunstocom	1.4	45	280		82,368	10,000	12%
New		2018			4	Kunstocom	-	43	300	81%	172,398	78,000	45%

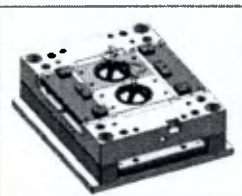
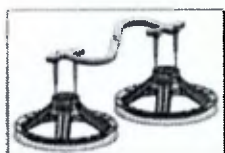
As is

The point of view of improvement

Result

Issue

- High Part Cost
- Runner Wastage



Improvement

Productivity Improvement by increasing Cavity.
Runner reduction by using Hot Runner
2C → 4C



Layout

Benefit

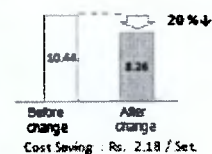
- Runner Reduction : 23 → 0
- Cavity 2C → 4C

Investment Detail

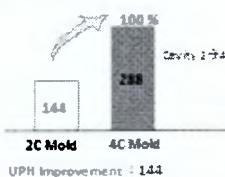
- Mold Cost (Aprox. 30 Lac.)
- ROI: 1.7 Year (Annual Qty: 8.0 Lac)
- VI: Rs: 2.18 / set (Rs. 17.44 Lac/Year)

Expected effect

1) Part VI



2) UPH



P-Pulley

WMC

P Pulley Swadec & Armstrong

K Units

Month	Jan	Feb	Mar	Apr	May	Jun	Jul	Aug	Sep	Oct	Nov	Dec	Total Plan
Production Plan 2018	78	55	41	41	60	58	72	75	80	80	35	54	729
Production Plan 2019	86	61	45	45	65	64	79	82	88	88	39	59	802
% Change w.r.t 2018	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%	10%
Mold Caps. with 2 molds (1+2 cavity)	124	124	124	124	124	124	124	124	124	124	124	124	1,483
Mold Utilization %	70%	49%	37%	37%	53%	52%	64%	67%	71%	71%	31%	48%	54%
Shotfall/ Excess	38	63	78	78	58	60	44	41	36	36	85	64	
Mold Caps with 2 molds (2+4 Cavity)	259	259	259	259	259	259	259	259	259	259	259	259	3,103
Mold Utilization %	33%	23%	18%	17%	25%	25%	31%	32%	34%	34%	15%	23%	26%
Shotfall/ Excess	173	198	213	213	193	195	179	176	171	171	220	199	

Approval Type	Status	Approved Date	Approved by / Comment
Parallel	Approved	13 Nov, 2018 15:50	WU SANG JEON(LGEIL Procurement Tooling/Part Leader) Comment: Activity for VI and Productivity Improvement
Parallel	Approved	13 Nov, 2018 17:10	VISHAL GOYAL(LGEIL WMC - Development/Part Leader) Comment: OK
Approval	Approved	13 Nov, 2018 17:28	PRAVEEN TANDON(LGEIL Procurement/Team Leader) Comment: ok
Parallel	Approved	14 Nov, 2018 05:21	Seo Hyunchul(handy)(LGEIL FSE Procurement/Professional) Comment: Ok.reviewed activity. Format improve.
Parallel	Approved	14 Nov, 2018 06:50	Hyoyang Kim(LGEIL FSE WMC Development/Professional) Comment: ok.

Approval	Approved	14 Nov, 2018 07:05	DINESH LUNAWAT (LGEIL Planning & Strategy/Team Leader) Comment: Agree. WMC Tooling Budget. Activity already reviewed & Approved.
Approval	Approved	14 Nov, 2018 12:31	Jae Youl Jung (LGEIL Noida Manufacturing CFO/Department Leader) Comment: ok
Approval	Approved	14 Nov, 2018 13:20	CHANDRA KANDI (LGEIL Factory Head - Noida/Department Leader) Comment: ok, as agreed
Approval	Approved	15 Nov, 2018 12:35	Tae Wan Kim (LGEIL Noida Manufacturing/Vice President/President)

CC RITESH GUPTA(LGEIL WMC-Procurement Tooling/manager)

Attached Files

Tax Invoice

(ORIGINAL FOR RECIPIENT)

 GLOBE PLASTICS W-51, Sector -11, Noida Distt. Gautambudh Nagar (U.P.) Uttar Pradesh Code : 09 GSTIN/UIN: 09AFHPA2568R1ZW State Name : Uttar Pradesh, Code : 09 E-Mail : globeplastics@rediffmail.com	Invoice No.	Dated
	GPN181900207	27-Dec-2018
	Delivery Note	Mode/Terms of Payment
		30 DAYS
	Supplier's Ref.	Other Reference(s)

Consignee LG ELECTRONICS INDIA PVT. LTD. Plot No-51, Udyog Vihar Surajpur Kasna Road Greater Noida GSTIN/UIN : 09AAACL1745Q1Z2 State Name : Uttar Pradesh, Code : 09	Buyer's Order No.	Dated
	232838-18V-00029	27-Dec-2018
	Despatch Document No.	Delivery Note Date
	Despatched through	Destination
		GREATER NOIDA
	Bill of Lading/LR-RR No.	Motor Vehicle No.
		UP16BT-3753

Buyer (If other than consignee) LG ELECTRONICS INDIA PVT. LTD. Plot No-51, Udyog Vihar Surajpur Kasna Road Greater Noida GSTIN/UIN : 09AAACL1745Q1Z2 State Name : Uttar Pradesh, Code : 09	Terms of Delivery
--	-------------------

SI No.	Description of Goods	HSN/SAC	Quantity	Rate	per	Amount
1	INJECTION MOULD PULLEY,PULSATOR PART NO.-MGN37865301 MODEL-SWADEE 7KG BURGUNDY OPAQUE DESCRIPTION-PULLEY,PULSATOR CGST @9%OUTPUT SGST @9%OUTPUT	84807100	1.000 NOS	29,05,000.00	NOS	29,05,000.00
				9 %		2,61,450.00
				9 %		2,61,450.00
	Total		1.000 NOS			₹ 34,27,900.00

Amount Chargeable (in words) **Indian Rupees Thirty Four Lakh Twenty Seven Thousand Nine Hundred Only** E. & O.E

HSN/SAC	Taxable Value	Central Tax Rate	Central Tax Amount	State Tax Rate	State Tax Amount	Total Tax Amount
84807100	29,05,000.00	9%	2,61,450.00	9%	2,61,450.00	5,22,900.00
Total	29,05,000.00		2,61,450.00		2,61,450.00	5,22,900.00

Tax Amount (in words) : **Indian Rupees Five Lakh Twenty Two Thousand Nine Hundred Only**

Company's PAN : **AFHPA2568R**

Declaration
We declare that this invoice shows the actual price of the goods described and that all particulars are true and correct.



This is a Computer Generated Invoice

[Signature]

27/12/18
56-4
Entry No. 55
Security G-2
408978253

1 No 5

27/12/18
17-37
408978253
4PN18190227
LG ELECTRONICS (I) PVT LTD. G. NOIDA

Tax Invoice

(DUPLICATE FOR TRANSPORTER)

 GLOBE PLASTICS W-51, Sector -11, Noida Distt. Gautambudh Nagar (U.P.) Uttar Pradesh Code : 09 GSTIN/UID: 09AFHPA2568R1ZW State Name : Uttar Pradesh, Code : 09 E-Mail : globeplastics@rediffmail.com	Invoice No.	Dated																																				
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Tax Amount (in words) : Indian Rupees Five Lakh Twenty Two Thousand Nine Hundred Only																																						
Company's PAN : AFHPA2568R Declaration We declare that this invoice shows the actual price of the goods described and that all particulars are true and correct.		 Authorized Signatory																																				

This is a Computer Generated Invoice

Tax Invoice

(TRIPLICATE FOR SUPPLIER)

 GLOBE PLASTICS W-51, Sector -11, Noida Distt. Gautambudh Nagar (U.P.) Uttar Pradesh Code : 09 GSTIN/UIN: 09AFHPA2568R1ZW State Name : Uttar Pradesh, Code : 09 E-Mail : globeplastics@rediffmail.com	Invoice No.	Dated				
	GPN181900207	27-Dec-2018				
	Delivery Note	Mode/Terms of Payment				
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	Despatch Document No.	Delivery Note Date				
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Tax Amount (in words) : Indian Rupees Five Lakh Twenty Two Thousand Nine Hundred Only						
Company's PAN : AFHPA2568R Declaration We declare that this invoice shows the actual price of the goods described and that all particulars are true and correct.						

This is a Computer Generated Invoice



PURCHASE ORDER



Supplier : GLOBE PLASTICS.	Ship To : LGEIL[Washing Machine Division(Noida)]	Bill To : LGEIL[Washing Machine Division(Noida)]
Address : W-51, SECTOR-11,NOIDA-201301(U.P.)	Address : LG ELECTRONICS INDIA PVT. LTD. PLOTNO.51, UDYOG VIHAR, PHASE-2 SURAJPURSURAJPUR KASNA ROAD, GREATER NOIDA (U.P)	Address : LG ELECTRONICS INDIA PVT. LTD. PLOTNO.51, UDYOG VIHAR, PHASE-2 SURAJPURSURAJPUR KASNA ROAD, GREATER NOIDA (U.P)
Tel : 011-9810202991	Tel :	Tel :

Po No	232838-18V-00029	Order Date	2018-11-27	Payment Ratio	0%	0%	100%	Pay Term	M0010FI
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No	Model	Part No	Seq	Description	Unit	Currency	Unit Price	Qty	1st Prod Date	Complete Date	Prod Type	Remark
1	SWADEE 7 KG BURGUNDY OPAQUE	MGN37865301	4	Pulley,Pulsator	EA	INR	2,905,000	1	2018-11-23	2018-12-25	NEW	Swadee Pulsator Pulley
Total							2,905,000					



E - WAY BILL SYSTEM



e-Way Bill



E-Way Bill No: 4110 4295 0653
E-Way Bill Date: 27/12/2018 11:35 AM
Generated By: 09AFH PA256 8R1ZW - NAVNEET ARORA
Valid From: 27/12/2018 11:35 AM [40Kms]
Valid Until: 28/12/2018

Part - A

GSTIN of Supplier 09AFHPA2568R1ZW,M/S GLOBE PLASTICS
Place of Dispatch NOIDA,UTTAR PRADESH-201301
GSTIN of Recipient 09AAA CL174 5Q1Z2 ,LG ELECTRONICS INDIA PRIVATE LIMITED
Place of Delivery Greater Noida,UTTAR PRADESH-201306
Document No. GPN181900207
Document Date 27/12/2018
Transaction Type: Regular
Value of Goods ₹ 3427900
HSN Code 84807100 - INJECTION MOULD PULLY PULSATOR
Reason for Transportation Outward - Supply
Transporter

Part - B

Mode	Vehicle / Trans Doc No & Dt.	From	Entered Date	Entered By	CEWB No. (If any)	Multi Veh.Info (If any)
Road	UP16BT3753	NOIDA	27-12-2018 11:35 AM	09AFHPA2568R1ZW	-	-



411042950653