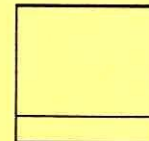


Request Date : 14-MAR-2019
Page : 2/2



Reference No : LG Electronics India (PVT.) Ltd
: 24578809
: 05-AUG-2018
: JW2018072505_PART
: EAIL-FINEPS_IMPORT-22009-180806-60535
: Kumar, Rajesh /YIL010353 /22009

AP Voucher

DR1	15310101	USD	3,430,929.10	68.6185819	50,000.00
	Tools & Machinery In Tran	SHIPMENT_AFTER_PAY			
	22009 / REF - Prod. Engg	EAIL_JUNGWEON E&M CO.,LTD _KR126649		28-SEP-2018	
** DR Total**			3,430,929.10		50,000.00
CR1	21110103	USD	3,430,929.10	68.6185819	50,000.00
	Other Payable_Fixed Asset	11953908822			
	22009 / REF - Prod. Engg	EAIL_JUNGWEON E&M CO.,LTD _KR126649		28-SEP-2018	
** CR Total**			3,430,929.10		50,000.00

***** End of Reports *****

USD - 39,000 Payment already done

: LG Electronics India (PVT.) Ltd

: 24578654

: 06-AUG-2018

Reference No : 22009-FINEPS_IMPORT-180806-82532

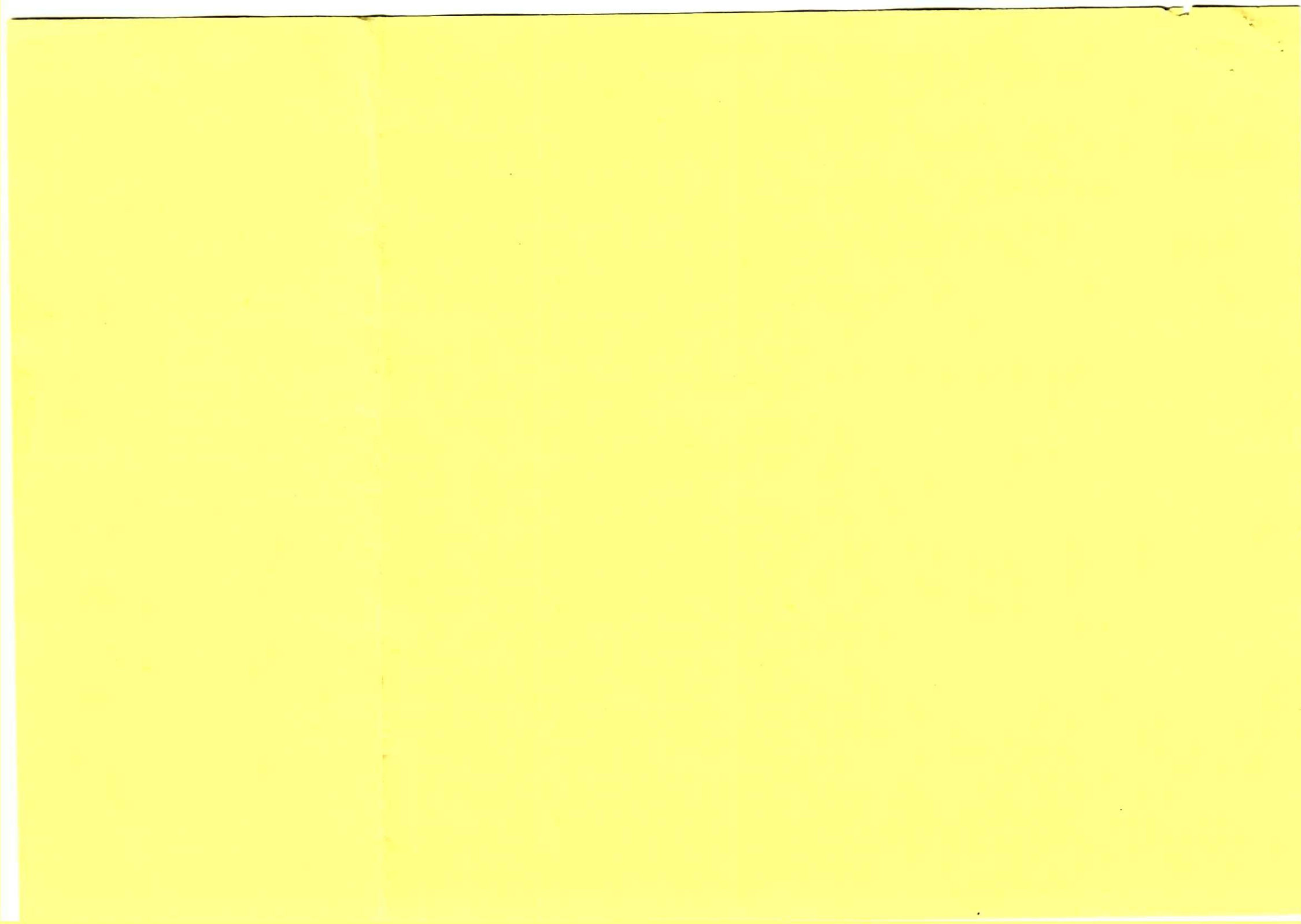
: EAIL-FINEPS_IMPORT-22009-180806-60534

: Kumar, Rajesh /YIL010353 /22009

DR1	15310901	Tools & Machinery In Tran	22009 / REF - Prod. Engg	USD	SHIPMENT_BEFORE_PAY	FAIL_JUNGWEON E&M CO.,LTD_KR126649	12-AUG-2018	30,000.00
				2,056,075.33	68.5358445			30,000.00
** DR Total **								
CR1	21110103	Other Payable_Fixed Asset	22009 / REF - Prod. Engg	USD	11953908822	FAIL_JUNGWEON E&M CO.,LTD_KR126649	12-AUG-2018	30,000.00
				2,056,075.33	68.5358445			30,000.00
** CR Total **								
				2,056,075.33				30,000.00

AP Voucher





IL EPSF Department User

Home Logout Preferences Help Diagnostics

Approval Budget Execution Bidding Order Order Mgt Import PO Receipt Verification Affiliate Transfer Setup

Import PO List Import PO Entry

View Import PO

Back

Supplier Information

Order Submission No **ILOCN21808065101**
 Order Submission Title **PURCHASE OF R2 AUTO STICKER PASTING THROUGH ROBOT**
 Agent **JUNGWEON E&M CO.,LTD**
 Agent Code **KR126649**
 Supplier **EAIL_JUNGWEON E&M CO.,LTD_KR126649**
 Supplier Code **KR126649**
 Country **Korea, Republic of**

Accounting Unit **CNZ**
 Department **REF - Prod. Engg**
 Price Term **FOB**
 Payment Term **Open Account 60 Days From Invoice Date**
 Payment Currency **USD**
 Bank Info **EAIL_SUPPLIER**
 Account No **180008043726**

PO Information

Import PO No **GCNZ1896105**
 Fund Type **EQUITY_CAPITAL**
 Penalty Flag **N** (1/1000 per Day)
 Origin Certification Flag **N**
 Direct Transportation Flag **N**
 Usage **DOMESTIC**
 Update Date **14-Mar-2019**
 * Open Request Date **06-Aug-2018**
 Order Person **TIWARI, SAUMYA . TIWARI, SAUMYA**

Status **CONFIRMED**
 * Ship to **(AO2(LGEIL)) IL_Refrigerator Division(Noida)**
 * Bill to **(AO2(LGEIL)) IL_Refrigerator Division(Noida)**
 * Payment Condition T/T in Advance Flag **N**
 Advance payment 37.50 %
 After Shipment 62.50 %
 After Verification %
 P-Bond 37.5 %
 Total Amount 80,000.00
 I/C No **IEAILCN1896105Z**

PO Content

Header

Content

PO SEQ Information

SEQ	Part No	Description	Spec	Unit Price	Unit of Measure	Customer Request Date	Order Qty	Amount	HS Code	Customs Duty Reduction	Project Code
1	1896105Z	PURCHASE OF R2 AUTO STICKER PASTING THROUGH ROBOT		80,000.00	EA	06 Aug 2018	1	80,000.00	8462.1000	N	IL-REF-PROD

Approval Budget Execution Bidding Order Order Mgt Import PO Receipt Verification Affiliate Transfer Setup Home Logout Preferences Help Diagnostics

About this Page

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Investment

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```

1  NAME : B. S. RAJ : ADDRESS : 10, RAJENDRA NAGAR, CHENNAI - 600 029
2  PHONE : 23456789 : PIN CODE : 600 029
3  DATE : 15/05/2023 : PAGE : 1 OF 1
4  END OF PAGE

```

Country	Country Code	Country Of Consign.
HAWE	HAWE No	HAWE Date
Date	Date	Gross Wt.

[illegible]

1. $\frac{1}{2} \log \frac{1}{2}$

[illegible]

THE LITTLE PARTIAL MACHINE

Code	Unit	Rate	Rate Total	Rate	Rate Total
1	1000	1000	1000	1000	1000
2	1000	1000	1000	1000	1000
3	1000	1000	1000	1000	1000
4	1000	1000	1000	1000	1000
5	1000	1000	1000	1000	1000
6	1000	1000	1000	1000	1000
7	1000	1000	1000	1000	1000
8	1000	1000	1000	1000	1000
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61	1000	1000	1000	1000	1000
62	1000	1000	1000	1000	1000
63</					

1. $\mathcal{L}_1$ and $\mathcal{L}_2$ are $\mathcal{L}_1$ - and $\mathcal{L}_2$ -closed, respectively.

$$2^{\frac{1}{2}} \leq \log_2 \log_2 \log_2 n \leq 2^{\frac{1}{2}}$$
$$\begin{aligned} \frac{1}{2} \left(\frac{1}{2} \right) &= \frac{1}{4} \\ \frac{1}{2} \left(\frac{1}{2} \right) &= \frac{1}{4} \end{aligned}$$
$$f = \frac{1}{2} \left(\frac{1}{\sqrt{2}} \right) = \frac{1}{2\sqrt{2}} \approx 0.354$$

Stewart

6690375

UG ELECTRONICS POINT LTD. 3rd Floor
7539164
19358
8/14/2019
06:30
08:30
SECURITY G-2
SECURITY 270
CMR Security
09/09/2019
09:00



LG Electronics India Pvt. Ltd.

Plot No. 75, Udyog Vihar, Surajpur-Kasna Road, Greater Noida - 201306 (U.P.) India
Tel: 91-120-7180130 E: 91-120-7180630 31 Website: www.lge.com

PURCHASE ORDER

**Jungweon E&M Co. Ltd.,
Won-Sang-ri, dong-eup,
Changwon City,
Korea**

**Dated : 31st July' 2018
Ref : LGEIL/REF/PE/INV/1806/036**

We are pleased to place a purchase order with you for the same with the following details:

S.No.	Description	Unit	Qty	Rate [USD]	Amount [USD]
1	Auto sticker pasting machine [10 Year Warranty & Fastest icing]	Set	1	80,000	80,000
				Sub Total [USD]	80,000

- I. Shipment Mode : By Air
II. Final Destination : LGEIL, Greater Noida, India
III. FOB Date at Korea : 10th August 2018
IV. Freight : To be borne by LG
V. Partial Shipment : Not allowed

VI. Payment Terms For Jungweon:

- USD- 30,000 Advance Payment agst. Performa Invoice
- USD- 50,000 Balance Payment after 1 month of successful running of Machine.



LG Electronics India Pvt. Ltd.

Plot No. 51, Udyog Vihar, Surajpur-Kasna Road, Greater Noida - 201306 (U.P.) India
Phone: +91 0522 180090 91 Website: www.lge.com

VII. Important Note :

- In all documents shipper should be Jungweon & consignee should be LG Electronics India Pvt Ltd.
- Packing should have stickers on four sides of box showing details of sender, receiver, the material inside & its shipping mark.
- All documents to be marked with following address:-

Sant Tatar,
Production Engineering-Digital Appliances,
L G Electronics India Private Limited,
Plot No.- 51,Udyog Vihar,
Surajpur-Kasna Road,
Greater Noida,
Uttar Pradesh,
INDIA
Pin Code-201 306.

Hand Phone:+91-9899302409
E-Mail:sant.tatar@lge.com

- Jungweon should sign & send us the copy of Purchase Order as its acceptance.
- CEPA Certificate must be sent to LGEIL before dispatch

Thanks & Regards

For LG Electronics India Pvt Ltd.,

(Sant Tatar)
Manager
Production Engineering

(Kanakkeel Prakash)
AGM
Production Engineering

COMMERCIAL INVOICE

1. SHIPPER / EXPORTER

Jung Weon E&M Co., Ltd.
61-45, Banwol-ro, Seongsan-gu
Changwon-si, Gyeongsangnam-do, Korea
TEL : 82-55-251-6017
FAX : 82-55-251-6018

8. NO. & DATE OF INVOICE

JW2018072505
July 31, 2018

9. NO. & DATE OF CONTRACT

10. L/C Issuing Bank

2. FOR ACCOUNT & RISK OF MESSENGERS

Production Engineering-Digital Appliances
LG Electronics India Pvt Ltd,
Plot No -51, Udyog Vihar, Surajpur-Kasna Road,
Greater Noida, Uttar Pradesh, INDIA
Pin Code-201 306
Atten : Sant Tatar
TEL: +91-9899302409 / Email: sant.tatar@lge.com

11. No & Date of contract or P/O

2018-07-31/R# LGEL/REF/PE/INV/1806/036

12. REMARKS :

F.O.B.

3. Notify Party

4. PORT OF LOADING

INCHEON, KOREA

5. FINAL DESTINATION

LGEL Greater Noida, INDIA

6. VESSEL OR AIRCRAFT NAME

By Air

7. SAILING ON OR ABOUT

13. MARK&NUMBERS OF PKGS 14. DESCRIPTION OF GOODS 15. QUANTITY/UNIT 16. UNIT/PRICE 17. AMOUNT (USD)

* MACHINE NAME *	Qty	Unit/Price	Amount
Auto sticker pasting machine [10 Year Warranty & Fastest Pricing]	1 SET	80,000 USD	80,000 USD
	1 SET		80,000 USD

Signed by

Jung Weon E&M Co., Ltd.
61-45, Banwol-ro, Seongsan-gu
Changwon-si, Gyeongsangnam-do, Korea

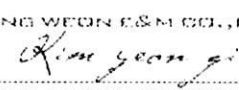
REPRESENTATIVE: YEON-GI KIL

JUNG WEON E&M CO., LTD.

Yeon-gi Kil

YEON-GI KIL REPRESENTATIVE

PACKING LIST

1.SHIPPER / EXPORTER Jung Weon E&M Co., Ltd. 61-45, Banwol-ro, Seongsan-gu. Changwon-si, Gyeongsangnam-do, Korea TEL : 82-55-251-6017 FAX : 82-55-251-6018		8.NO. & DATE OF INVOICE JW2018072505 July 31, 2018	
		9.NO. & DATE OF CONTRACT	
		10. L/C Issuing Bank	
2.FOR ACCOUNT & RISK OF MESSEGRS Production Engineering-Digital Appliances LG Electronics India Pvt Ltd, Plot No.-51,Udyog Vihar, Surajpur-Kasna Road, Greater Noida,Uttar Pradesh, INDIA Pin Code-201 306. Atten : Sant Tatar TEL: +91-9899302409 / Email: sant.tatar@lge.com		11. No & Date of contract or P/O 2018-07-31 /Ref: LGEIL/REF/PE/INV/1806/036	
3.Notify Party		12.REMARKS : F.O.B	
4.PORT OF LOADING INCHEON, KOREA	5.FINAL DESTINATION LGEIL, Greater Noida, INDIA		
6.VESSEL OR AIRCRAFT NAME	7.SAILING ON OR ABOUT		
13.MARK&NUMBERS OF PKGS 14.DESRIPTION OF GOODS 15.QUANTITY/UNIT 16.UNIT/PRICE 17.AMOUNT(USD)			
= PACHING LIST =			
MODEL	Packing No no. 1	Packing Qty 1	N/W 575 KG
			G/W 666 KG
			Measure 5.57CBM
		1 Packing	1 Qty
			575 KG
			666 KG
			5.57CBM
Signed by Jung Weon E&M Co., Ltd. 61-45, Banwol-ro, Seongsan-gu, Changwon-si, Gyeongsangnam-do, Korea REPRESENTATIVE: YEON-GI KIM			
JUNG WEON E&M CO., LTD.  YEON-GI KIM REPRESENTATIVE			

ORIGINAL 2 (FOR CONSIGNEE)

Created Date 2018-07-30 15:17 (Korea Time)
 Requested by SANT TATAR (LGEIL REF - Prod. Engg / manager .)
 Subject APPROVAL FOR R2 AUTO STICKER PASTING THROUGH ROBOT
 Retention 5 Year
 Security Grade Browse;Download
 Tag UNUSE
 Access *LG Electronics;*LGEIL REF - Prod. Engg
 Permission Browse;Download

FDMS Attributes

Category	Head	Details	Rs Lacs
Approval No.		Investment	
		LGEIL/REF/PE/INV/1806/036	
	Year Total (A)	646	
Budget Amount	Additional Budget R&D Transfer	100	
	YTD-Dec-2018 (B)	746	
Progress Status (YTD-Utilization prior to this Approval)	Amt (C)	660	
	% (C) / (B)	88%	
Execution Status (Current Approval Amount)	Amt (D)	53.60	
	% (D) / (B)	7%	
Total Utilization	Amt (E) = (C)+(D)	714	
	% (E) / (B)	96%	
Balance	Year Total	32	
	YTD-Year (B) - (E)	32	

Additional Budget from R&D will be Transfer after 15-July-2018

50% Advance payment

Auto Sticker Pasting Machine Performance Contract

Customer Details :-

LG Electronics India Pvt Ltd
S1, Udyog Vihar,
Gurgaon, Haryana road,
Distt- Gurgaon Haryana, India

Vendor Details :-

Jungwon E & M Co. Ltd
Wonsan-gu, Dong-gu
Changwon City, 201-8
South Korea

Machine Design and Specification:-

Auto Sticker Pasting machine should be capable as per below comment during installation at LG Electronics India Pvt Ltd (NOIDA)

REF: Auto pasting of 2 No's of stickers i.e. 10 year warranty and Fastest icing simultaneously in 9 second at predefined location as per all running model without any sticker tilting/dropping as explained during your site visit at Noida plant

WMC: Auto pasting of 2 No's of stickers i.e. 10 year warranty and Auto Restart simultaneously in 9 second at predefined location as per all running model without any sticker tilting/dropping as explained during your site visit at Noida plant

Payment/ Penalty Terms & Warranty Condition

Vendor should abide with the below term and condition of payments

1. 20,000 USD will be processed as advance payment remaining 50,000 USD after 1 month of successful running of machine
2. In case of failure in proper functioning of machine (improper pasting 2 No's of sticker i.e. 10 year warranty and Fastest icing / Auto restart simultaneously in 9 second at predefined location as per running model without any tilting), vendor has to return back all the payment made by LG Electronics India Pvt Ltd, NOIDA
3. Warranty of all machine parts for any damage due to design / installation failure has to be bear by vendor M/S Jungwon E & M Co. Ltd for 1st one year term. To be replace on FOC basis

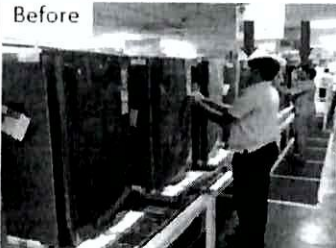
Training & Documentation

1. Machine electrical and mechanical drawing 2 Nos hard copy and softcopy
2. Operational manual with all start up checkpoints
3. Machine troubleshooting manual
4. Robot (Yaskawa) operational manuals
5. Basic maintenance check points with frequency
6. All required spare parts detail & change over frequency detail hard and softcopy
7. Basic machine and robot training (Operational / maintenance) to operator and PM person
8. All related software handover to PM person for future troubleshooting and improvement.

Sign & Seal

JUNGWON E&M CO., LTD.
Jungwon E & M Co. Ltd.
Jungwon E & M Co. Ltd.

Investment Approval

Div/Deptt	Activity	Category	Amt (USD)	Investment Objective
REF/PE	R2 Auto Sticker pasting through Robot	Machinery	80,000 approx (Shipment by Air & Government Duty Extra)	✓ Quality/ Productivity/ Safety/ Capacity New Model/ Part cost Ch- LCA
Purpose/ Detail R2 Auto sticker pasting machine.		Benefit 1. 4 LG MP reduction per day. 2. Attach on very precise position. 3. System contain vision for skipping of machine without sticker.		
Pictorial Illustration Before  After 		Time Schedule Approval PD issue Making and Transit 07/10 → 07/15 → 07/25 → 07/30		
Activity Code CNZ18ME000039		ROI Total LG person reduce 4 Total LG Man Power Cost per year 2,800,000 Total Machine Cost @ 1USD --> 67 (INR) 5,360,000 ROI (Years) 2		
Last Purchased Detail Part of Asset / Standard Spare / New Item ✓		Installation Location REF 2 LQC		
Last Purchased Cost NA				
Old Asset Detail NA				

Warranty and Energy sticker pasting

R2 Line

Target

Improvement

Effect

2P

As-Is



• Warranty and fastest i.e manual pasting sticker

MP reduction → 2 No/shift

Investment → 80 K\$

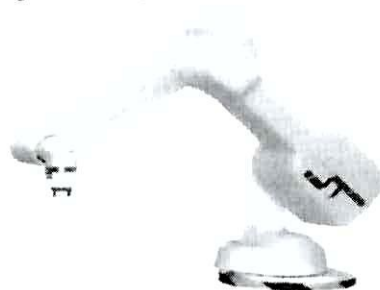
ROI → 2 Year

0P

LCA

To-Be

• Auto pasting of both sticker



As-Is To-Be

Sticker packing modification

Responsibility :- Procurement & RnD

As Is



To Be

**Objective:-** Modify sticker packing from cutting type to roll type.**Justification :-** As per plan **10 Year warranty** and **Fastest ice** sticker need to be pasted with automation Machine for the 3F improvement and 2 Nos man power reduction.**Date of automation:-** 15 July 2018.**Date of Mass Production :-** 18 July 2018Sticker Pasting R2 Line

Number of Model running → 3

Name of Model → Orion, Nova, RP



RP



Orion

It has curved surface

* All the model have Same height dimension.

No.	Approval Type	Status	Approved Date	Approved by / Comment	Remarks
1	Approval	Approved	10 Jul 2018 16:59	KANAKKEEL PRAKASH LGEL R&D & Q&C - Prod. Engg. Part Leader Comment: For R2 Line, REF R&D budget to be used.	0
2	Approval	Approved	11 Jul 2018 06:35	ATUL MISHRA LGEL WM & RAC - Prod. Engg. Part Leader Comment: OK, Auto Sticker Paste Mfg for R2 Line - 1 MP Shift save.	0
3	Approval	Approved	11 Jul 2018 07:10	RAJEEV GARG LGEL General Buying Team Comment: Price and Supplier Selection by End User as per HQ Recommended Global Vendor. Delegated to End User because of Urgency And Supplier Mandate.	0
4	Approval	Approved	11 Jul 2018 13:15	GAGAN SINGH LGEL Production Team Leader Comment: OK	0
5	Approval	Approved	12 Jul 2018 08:45	Jingyue Park LGEL F&E Production Professional Comment: OK checked	0
6	Approval	Rejected	13 Jul 2018 08:05	Kim Kyung Su LGEL F&E Innovation Team Professional Comment: Pls explain the revised budget in detail again.	0

No.	Approval Type	Status	Approved Date	Approved by / Comment	Remarks
10	Approval	Approved	13 Jul 2018 12:39	KANAKKEEL PRAKASH LGEL R&D & Q&C - Prod. Engg. Part Leader Comment: OK REF R&D extra budget will transfer to PE	0
11	Approval	Approved	13 Jul 2018 13:04	ATUL MISHRA LGEL WM & RAC - Prod. Engg. Part Leader Comment: OK Advance payment 50% of FOB price	0
12	Approval	Approved	13 Jul 2018 14:14	Kim Kyung Su LGEL F&E Innovation Team Professional Comment: OK As discussed, pls set up before 10th Aug and should make stabilization ASAP	0
13	Approval	Approved	14 Jul 2018 08:04	Jun Heon Kim LGEL F&E R&D Development Professional Comment: OK	0
14	Approval	Approved	14 Jul 2018 10:50	DINESH JUNA WAT LGEL Planning & Strategy Team Leader Comment: Agree This Budget will be provided based on Discussion with Ref R&D Extra Budget will transfer to PE	0
15	Approval	Approved	17 Jul 2018 16:05	PRADEEP PANDAI LGEL Noida Treasury Part Leader Comment: OK Advance Beng > USD 10K APTC approval required added.	0
16	Approval	Approved	18 Jul 2018 14:19	RAJDEEP AGRAWAL LGEL Noida Finance Team Leader Comment: Agree	0
17	Approval	Approved	19 Jul 2018 15:15	BINAY DUBEY LGEL General Buying Team Leader Comment: this is HQ guided supplier and negotiated bill of material hence this has been delegated as per SOP rule	0
18	Approval	Approved	20 Jul 2018 17:29	ANIL KUMAR LGEL Factory Head - Noida Department Lead Comment: OK	0
19	Approval	Approved	21 Jul 2018 08:08	Jee Hyeon Jung LGEL Noida Manufacturing L10 Development Lead Comment: OK	0
20	Approval	Approved	23 Jul 2018 09:24	Jewon Hwang LGEL Asia Pacific Treasury Center Professional	0
21	Approval	Approved	23 Jul 2018 10:14	DEEPAK SANGA LGEL Planning Department Lead Comment: Within Budget	0
22	Approval	Approved	24 Jul 2018 12:40	Jiwon Kim LGEL SCM Department Lead Comment: Agree	0
23	Approval	Rejected	24 Jul 2018 12:48	Tae Wan Kim LGEL Noida Manufacturing Vice President Professional Comment: OK Dear Mr Atul Mishra, but there contract with manufacturer. What is the compensation if manufacturer can't meet performance and then request approval again.	0

#{APPROVE_NO}						
Type		Approval Type	Status	Approved Date		Approved by Comment
Approval Date	Approval	Approved	2018-07-30 15:23	ATUL MISHRA (LGEIL WM & RAC - Prod. Engg / Part Leader)		
				Auto sticker paste M/c Performance contract attach for your reference		
Approval Date	Approval	Approved	2018-07-30 22:45	Tae Wan Kim (LGEIL Noida Manufacturing / Vice President/President)		
				OK		
Approval Date	KANAKKEEL PRAKASH (LGEIL REF & C&C - Prod. Engg / Part Leader)					
	Lalit Kumar (LGEIL WMC - Prod. Engg / LOCAL EMPLOYEE)					
ELIMINATED	Investment Approval final.pptx					
	LGEIN_ Ref 2Label Attach machine Robot.xlsx					
Approval Date	Sticker Paste Machine Contract.pdf					
	Investment Approval final.pptx					
Approval Date	LGEIN_ Ref 2Label Attach machine Robot.xlsx					
	Sticker Paste Machine Contract.pdf					