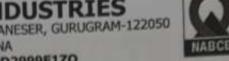


Purchase Order

S. R. AUTO INDUSTRIES

PLOT NO. 232, SECTOR-8, IMT MANESER, GURUGRAM-122050 HARYANA

AN ISO 9001:2015 CERTIFIED COMPANY





Price

22,75,000.00

Original Copy

Amount(₹)

45,50,000.00

GSTIN: 06AONPD2999E1ZO Tel.: 9971114151 email: srauto2016@gmail.com

PO Order No.

: SRAI/21-22/PO-005

Date of PO Insurance

: 01-07-2021 : AMS SCOPE

Payment Terms

: AS PER PI Payment Advance: 200000

Description of Goods

Basic Price

Packaging cost

: 2275000/-: AMS SCOPE

Fright Mode Of Dispatch.

: AMS SCOPE : BY ROAD

PO Effective Date

DATE OF PO

PO to

ACE MANUFACTURING SYSTEMS LTD PLOT NOS. 467TO469,12TH CROSS 4Th PHASE, PEENYA INDUSTRIAL AREA BANGALORE,

1. CNC VERTICAL MACHINING CENTER

KARNATAKA, INDIA

Shipped to :

S R AUTO INDUSTRIES PLOTE No. 232 SECTOR -8 IMT

MANESAR GURGAON 122050

Qty. Unit

2.000 NOS

TIN / UIN

: 29AACCA3584G1ZL

GSTIN / UIN

HSN/SAC

84571020

Code

: 06AONPD2999E1ZQ

A	Add : IGST	 18.00 %	8,19,000.00 53,69,000.00
MACHINE SCOPE AS PER ATTACHED LEATER HEAD AGREEMENT			

HSN/SAC Tax Rate Taxable Amt. IGST Amt. Total Tax 45,50,000.00 819000.00 8,19,000.00 84571020 18%

Rupees Fifty Three Lakh Sixty Nine Thousand Only

Bank Details: ACCOUNT TYPE: C.A, BANK NAME: AXIS BANK, A/C NO. 916020056166769,

IFSC CODE: UTIB0000720 BRANCH: IMT MANESER

Special Instruction / Important Notes :-

1. MACHINE SCOPE AS PER ATTACHED LEATER HEAD AGREEMENT

2. MACHINE BIFOR DISPATCH ALL PARAMETERS TESTING BY AMS TEM

3. ONE MACHINE DELIVERY MOST ON JULY 2021

4.

Receiver's Signature :

for S. R. AUTO-INDUSTRIES

Authorised Signatory



S.R. AUTO INDUSTRIES

Plot No. 232, Sector-8, IMT, Manesar Gurgaon, Haryana E-mail: srauto2016@gmail.com

Ref No		**		
	As Per	PO No.	SRAI/	21-22/005

Date.....

01-07-2021

- 1A. CNC Vertical Machining Center Model: SUPER WINNER
 - 24 Station tool magazine
 - AC Servo Axes Drive (Fanuc make)
 - Chip disposal to the rear side of the machine through two chutes on the sides
 - CNC System Fanuc Oi-MF with 10.4" Colour LCD
 - Coolant tank with chip tray
 - Fail safe brake for vertical axis (Z-Axis)
 - Flexible coupling for X, Y & Z Axes
 - LM Guideways for X, Y & Z Axes
 - Manual Pulse Generator
 - One set of manuals

- Rigid tapping

- Panel cooler for electrical cabinet
- Rapid traverse of 40 / 40 / 40 m/min. for X, Y & Z Axes
- Spindle nose taper 7/24 No.40
- Spindle power (Fanuc Make) 15 Min./Cont. Rating 7.5 / 5.5 KW

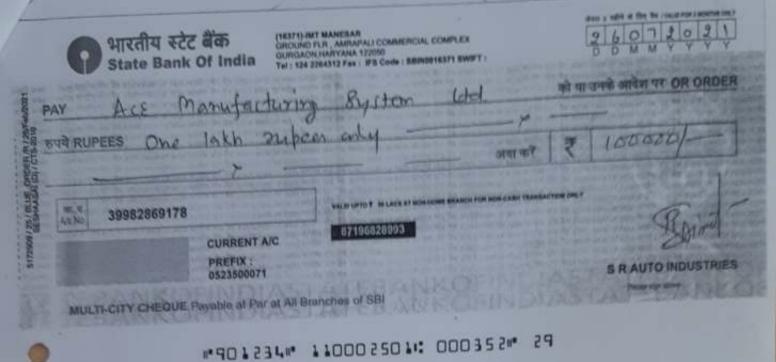
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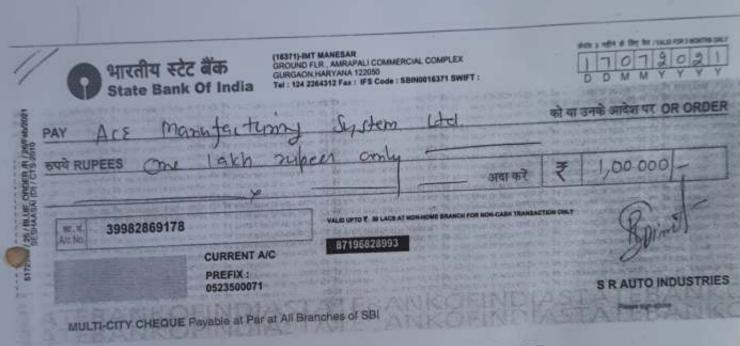


S.R. AUTO INDUSTRIES

Plot No. 232, Sector-8, IMT, Manesar Gurgaon, Haryana E-mail: srauto2016@gmail.com

Ref	No	Date	
		- Spindle speed of 60 - 6000 rpm (Indirect drive)	
		- Standard CNC features of Fanuc Oi-MF with Colour LCD	
		- Standard Worklight	
		- Three tier indication lamp	
		- Tool life management	
		- Tool shank BT - 40	
		- Total Machine Enclosure	
		- Twin Arm (Random) type High Speed Auto Tool Changer	
	2	Full packing for basic machine.	
	3	Chip flushing system on the base	
	4	Coolant gun	
	5	Fixture interfacing with necessary M-codes	
9	6	Hydraulic interfacing (only electrical wiring) with looping assembly for 4 lines on the	
	macl		
	7	24 nos. Pull Studs CIII TC	
	8	Electrical energy digital multifunction meter	
	9	Transit Insurance-In AMS Scope	
	10	Transportation-In AMS Scope	
	11	Delivery mast on July 2021	200
		Delivery mast on July 2021 Bolivery Bolivery Bolivery	•
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Purchase Order

S. R. AUTO INDUSTRIES

PLOT NO. 232, SECTOR-8, IMT MANESER, GURUGRAM-122050 HARYANA

GSTIN: 06AONPD2999E1ZQ

Tel.: 9971114151 email: srauto2016@gmail.com

AN ISO 9001:2015 CERTIFIED COMPANY

PO Order No. : SRAI/21-22/PO-006

Date of PO : 08-07-2021 Insurance : ACE SCOPE Payment Terms : A/F PI Payment Advance: 0

Basic Price

: 1585000 : ACE SCOPE Packaging cost

: ACE SCOPE Fright Mode Of Dispatch. : BY ROAD : PO DATE PO Effective Date

PO to

ACE DESIGNERS LTD PLOT NOS. 788, II PHASE, PEENYA INDUSTRIAL AREA BANGALORE, PIN COD- 560058. KARNATAKA, INDIA

Shipped to :

S R AUTO INDUSTRIES PLOTE No. 232 SECTOR -8 IMT MANESAR GURGAON 122050

GSTIN / UIIN + 29AABCA2364F17W

GSTIN / LIIN • 06AONPD2999F170

SA.	Description of Goods	HSN/SAC Code	Qty.	Unit	Price	Amount(₹)
1.	ACE SLANT BED CNC LATHE JOBBER LM MACHINE SCOPE AS PER ATTACHED LEATER HEAD AGREEMENT		4.000	NOS	15,85,000.00	63,40,000.00
0	Add : IGST			@	18.00 %	11,41,200.00

Grand Total

serenal hy

4.000 NOS

74,81,200.00

Original Copy

HSN/SAC Tax Rate Taxable Amt. IGST Amt. Total Tax 63,40,000.00 1141200.00 1141200.00

Rupees Seventy Four Lakh Eighty One Thousand Two Hundred Only

Bank Details: ACCOUNT TYPE: C.A, BANK NAME: AXIS BANK, A/C NO. 916020056166769,

IFSC CODE: UTIB0000720 BRANCH: IMT MANESER

Special Instruction / Important Notes:-

1. MACHINE SCOPE AS PER ATTACHED LEATER HEAD AGREEMANT

2. MACHINE BIFOR DISPATCHALL PARAMETERS TESTING BY ACE TIME

3. MACHINE DELIVARY WITHINE ON TIME

4. ELECTRICAL ENERGY DIGITAL MULIFUNCTION METER

Receiver's Signature :

for S. R. AUTO-INDUSTRIES

Authorised Signatory



Ref No.

S.R. AUTO INDUSTRIES

INDUSTRIES	Plot No. 232, Sector-8, IMT, Manesar Gurgaon, Haryana E-mail: srauto2016@gmail.com

IA. Ace Slant Bed CNC Lathe JOBBER LM

As per PO No. SRAI/21-22/006

Date..... 01-07-2021

- 3 Jaw power operated hollow high speed chuck nominal Ø200mm (Indigenous make) including power chucking cylinder ('Samchully make) and accumulator, (Recommended max. speed 3500 rpm) (Bar Capacity: Ø 42 mm max.)
 - 8 station Bi-directional tool turret (BTP-80)
 - A2-5 Spindle (Cartridge)
 - AC Servo Axes Drives ('Fanuc' make)
 - AC Spindle Drive ('Fanuc' make)
- Air condition unit for control cabinet (Panel mounted type) (Model: IGLOO; 'Ace Designers' make)
 - Automatic Centralised Oil Lubrication System
 - Basic Hydraulic System with Drain Line Oil cooler
 - Built-In Lighting System
 - Controls: Fanuc Oi TF PLUS
 - Coolant System

 - Linear Motion Guideways for both Axes
 - One set of machine manuals (Instruction manual and Parts manual) along with 01 no. CD
 - Oriented Spindle Stop (M19 Command)
 - Full Packing

Recipied to



S.R. AUTO INDUSTRIES

Plot No. 232, Sector-8, IMT, Manesar Gurgaon, Haryana E-mail: srauto2016@gmail.com

Rof I	No	
1001		

Date.....

- Programmable quill
- Spindle Motor Power: 5.5 kW Continuous Rating / 7.5 kW 15 mins. Rating
- Spindle Speed: 50 4000 rpm (Subject to Work holding selection)
- Standard Colour: RAL 7016 (Titan Grey) for Base/Bed and RAL 9016 (Traffic white) for Top / Guarding's
 - Standard tooling package as per Annexure II and with all other standard features
 - Tailstock with external rotating centre
 - Three Colour Machine status lamp
- Training (One person for programming and one person for maintenance refer Terms and Conditions in Annexure I)
 - 2 nos. through coolant boring bar holder extra
 - 2 nos. Tool holder Blocks extra
 - -PCMCIA CARD WITH CARD READER IGB
 - Electrical energy digital multifunction meter
 - Transportation-In Ace Account
 - Transit Insurance-In Ace Account

Received or

Soudet



Date: 01-07-2021

M/s S.R Auto Industries

Plot no. 232,Sec. 8 Manesar Kind Attention-Mr. R.S Dixit

Price List

Sl. No.	Description	Amount (
A.	Ace Slant Bed CNC Lathe JOBBER LM	
	- 3 Jaw power operated hollow high speed chuck nominal Ø200mm (Indigenous make) including power chucking cylinder ("Pragati" or equivalent make) and accumulator. (Recommended max. speed 3500 rpm) (Bar Capacity: Ø 42 mm max.)	
	- 8 station Bi-directional tool turret (BTP-80)	
	- A2-5 Spindle (Cartridge)	
	- AC Servo Axes Drives ('Fanue' make)	
	- AC Spindle Drive ('Fanuc' make)	
	- Air condition unit for control cabinet (Panel mounted type) (Model : IGLOO; 'Ace Designers' make)	
	- Automatic Centralised Oil Lubrication System	
	- Basic Hydraulic System with Drain Line Oil cooler	
	- Built-In Lighting System	
	- Controls: Fanue Oi – TF PLUS	
	- Coolant System	
	- Drain line Oil cooler	
	- Electronic Hand Wheel (MPG) ('Fanuc' make)	
	- Linear Motion Guideways for both Axes	
	- One set of machine manuals (Instruction manual and Parts manual) along with 01 no. CD	
	- Oriented Spindle Stop (M19 Command)	
	- Full Packing	
	- Programmable quill	
	- Spindle Motor Power: 5.5 kW Continuous Rating / 7.5 kW 15 mins. Rating	
	- Spindle Speed: 50 - 4000 rpm (Subject to Work holding selection)	
	 Standard Colour: RAL 7016 (Titan Grey) for Base/Bed and RAL 9016 (Traffic white) for Top / Guarding"s 	
	- Standard tooling package as per Annexure - II and with all other standard features	
	- Tailstock with external rotating centre	
	- Three Colour Machine status lamp	
	- Training (One person for programming and one person for maintenance - refer Terms and Conditions in Annexure - I)	
	Best Price of the Machine with Above Scope	15,85,000/-







	ANNEXURE - I
	TERMS AND CONDITIONS
Rates Quoted	Ex-Works.
Taxes	Extra as applicable at the time of desputch. At present IGST is 18% (if Interstate) or CGST 9% and SGS 9% (if Intra state)
Delivery Terms	Ex- Works
Delivery	Delivery will be committed by our Marketing Person at the time of Order finalization.
Packing	Full packing/Container pucking at inclusive cost.
Payment	30% Advance along with Order & Balance against PI before despatch. RTGS Details: Beneficiary Name: Ace Designers Ltd Beneficiary Bank: Kotak Mahindra Bank, KOTAK MAHINDRA BANK LIMITED, Karnataka-IFSC Code: KKBK0008066 and Account No: 3011854471
Inspection	By us, at our end before despatch of the machine. Test report will be supplied with the machine.
Pricing	Any significant price increase in import inputs / contents like CNC controls (Fanue or Siemens), LM guide ways, Ball screws & Bearings, In-process gages, auto balancing units, flagging devices, probes, vibration of force sensors, linear scales, encoders, robots, gantry systems, special work holding devices (and any other imported items not specifically mentioned herewith) will be conveyed to you a month before delivery. Any such significant price increases will require an amendment in the PO value and will have to be borne by you. This clause is necessitated by uncontrolled exchange variation of foreign currency like Yen, Dollar, Euro etc. which is beyond our control.
Warranty	a) One year (i.e. 12 months) from the date of commissioning of the machine or 15 months from the date of supply of the machine whichever is earlier against faulty material and workmanship. Guarantee is not applicable for part, which has normal wear & tear (like chucks & collets, revolving centres etc.) and certain other items like Bulbs, Lamps, Indicator Lamps, Revolving Lamps, Seals and Glass Fuses. b) For Fanuc CNC System, Motors & Drives, the warranty will be for 2 years from the date of despatch of the machine. This warranty is applicable only for the first installation of the machine. c) The standard warranty does not cover damage, fault, failure or malfunction due to external causes, including accident, abuse, misuse, problems with electrical power and servicing by people not authorized by us. Our sole sale and service associates Micromatic Machine Tools are only authorized to service the machines.
Standard colour	The machine will be supplied as per our standard colour only. For any special colour combination our marketing person will discuss at the time of order finalization.
Fraining	Training for one person each on Programming and Maintenance will be provided by our Sales and Service Associates M/s. Micromatic Machine Tools Pvt. Ltd. for a period of 2 to 3 days. These courses are conducted at regular schedules at their Technology Centres and not linked to machine despatch. Training schedule and location of training will be communicated to you periodically. Boarding and Lodging to your account.
Manuals	We give one set of documents. Each additional set will be supplied at an extra price.
rection and commissioning	Erection to be done by you. Commissioning will be done by Engineers from our Sales and Service Associates M/s. Micromatic Machine Tools Pvt. Ltd.
ransportation .	In Ace Account
alidity of quotation	30 days from the date of quotation.
ransit Insurance	In Ace Account







	Spindle Motor Power (30 min)	KW	NA
	Maximum Spindle Speed	rpm	4000
	Standard Chuck Size	mm	200
	Bore through Spindle	mm	52.5
TailStock	TailStock Quill Taper		MT-4
	TailStock Quill Travel	mm	100
	TailStock Base Travel	mm	235
	TailStock Quill Dia	mm	80
Tooling	No of Stations		8
	Turrret Type		BTP-80
	OD Turning Tool Size	mm	25x25
	Max. Boring Bar Dia	mm	40







	ANNEXURE - III
	GENERAL CONDITIONS FOR THE SUPPLY OF PLANT AND MACHINERY
SL No	Description
	PREAMBLE
1.1	These General Conditions shall apply, save as varied by express agreement accepted in writing by both parties.
12	The Vendor - ACE DESIGNERS LTD, which includes their assigns.
1.3	The Purchaser - means the other party to the Contract, his/their heirs, legal representatives and permitted assigns.
1.4	The Contract shall be deemed to have entered into when, upon receipt of an order when the Vendor has sent an acceptance in writing.
1.5	Any addition or alteration to the Contract terms shall bind parties only if agreed to in writing.
1.6	The Purchaser will be entitled only to the supply of goods expressly specified in the Contract and nothing else.
1.7	The laws of India will apply for all purchases in India, even if it is an entity of a foreign outfit.
1.8	Contract is entered into in Bangalore. Any cause of action under the Contract shall be deemed to arise in Bangalore and subject to clause 10. Suits if any will be filed only in Courts in Bangalore.
2	DRAWING AND DESCRIPTIVE DOCUMENTS
2.1	The weights, dimensions, capacities, prices, performance ratings and other data included in catalogues, prospectus, circulars, advertisements, illustrated matter and price lists constitute an approximate guide. These data shall not be binding save to the extent that they are by reference expressly included in the Contract.
2.2	Any drawings or technical documents intended for use in the construction of the Plant or of part thereof and submitted to the Purchaser prior or subsequent to the formation of the Contract remain the exclusive property of the Vendor. They may not, without the Vendor's consent, be utilized by the Purchaser or copied, reproduced, transmitted or communicated to a third party.
3	PRICE
3.1	Any payment made as earnest money or security deposit (which also shall mean earnest money, is accepted by Vendors only without liability to pay any interest, and is liable to be forfeited without prejudice to Vendor's other rights in case Purchaser cancel the Contract or portion thereof or does not abide by Contract terms.
3.2	Contract price does not include GST or any other duties, taxes on sale, purchase, assessments, levies nor additional expenses occasioned by causes beyond Vendor's control (including statutory impositions) or by force majeure. All said amounts (or at Vendor's option a deposit towards same), shall be paid by Purchaser on demand.
3.3	If any amount collected by Vendor from Purchaser as or towards tax on sale is paid by Vendor to Government, any subsequent refund of the amount to Purchaser on the ground that tax is not legally due to Government on the transaction will be subject to actual receipt of refund either of the entire tax amount or any part thereof as the case may be from Government by Vendor.
3.4	Prices are based on Vendor's ruling prices and are subject to adjustment up to the time of delivery and the order is therefore accepted on the clear understanding that Purchaser agrees to pay on demand price enhancement asaforesaid.
3.5	Rupee prices are based on ruling rates of exchange.
3.6	Prices are based on ruling costs of raw materials & components whether locally manufactured, or otherwise and on ruling export and transit taxes and other levies as well as on prevailing rates of freight for direct route of transit and also on ruling rates of insurance and customs duty, GST, and other levies where freight / insurance / duty or other levy is / are included in the Contract. Enhancements if any, plus duty thereon as well as premium for insurance against war risk / riot & civil commetion, any and also all extra expenses which prima facie could not be taken into account at the time of the Contract including any from alteration of laws, devaluation or revaluation of currencies or From a classification of goods by Government involving assessment at a rate different from the one taken in Quotation / Contract, or from increase in the cost price of goods to the Vendor during the time delivery was held up due to causes beyond Vendor's control asper Clause 4.
3.7	Time of payment is the essence of the Contract and the Contract is entered into on the clear understanding that Purchaser agrees to make payment notwithstanding any dispute or counter claim which will however be settled as provided for in Clause 7.
3.8	Interest (i) 18% per annum will be payable on demand on all outstanding from the date of default (Indian purchases only).

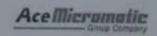






3.9	In cases where Vendor agrees at Purchasers' request to hand over documents for collection to any Bank specified by Purchaser, then Purchaser undertakes to make good the payment involved to Vendor if for any reason whatsoever fincluding the failure of the Bank) payment is not actually received by Vendor from the Bank within 15 days from date of delivery of documents to Bank.
4	DELIVERY
4.1	The time for delivery is an estimate only, unless agreed upon on a fixed time delivery.
4.2	Should delay in delivery be caused by industrial disputes or any other circumstances (eg. Fire, mobilization, requisition, insurrection, shortage of transport, general shortage of materials and restrictions in the use of power) which are beyond the control of Vendor, there shall be granted an extension of the delivery period as is reasonable having regard to all the circumstances of the case.
4.3.	Contracts are entered into in consideration of definite understanding that especially in the case of goods specially manufactured for the specific requirement of Purchasers, the Purchasers will accept delivery of the consignment as and when received and will not cancel the Contract or claim any compensation for delays if any in delivery / despatch. In any event the Vendor shall not be liable for consequential damages.
4.4	The Purchaser will inspect the goods immediately on arrival and will within 7 days from the date of arrival give Vendor notice of any matter or thing by reason whereof they may allege that the goods are not in accordance with the Contract. If the Purchaser fails to give such notice, the goods will be deemed to be in all respects in accordance with the Contract and the Purchaser will not be entitled thereafter to put in any claim against Vendor.
5	INSPECTION AND TESTS
5.1	Inspection of goods and acceptance tests to be carried out, unless otherwise agreed, will be made at Vendor's works and during normal working hours. If the technical requirements of the tests are not specified in the Contract, the tests will be carried out in accordance with the general practice in the appropriate branch of Industry where the goods are manufactured.
5.2	The Vendor shall give the Purchaser sufficient notice of the tests to permit the Purchaser's representatives to attend. If the Purchaser is not represented at the tests, the test report shall be communicated by the Vendor to the Purchaser and shall be accepted as accurate by the Purchaser.
5.3	In the case of custom built or fully tooled up machines or equipment, it is understood that the Purchaser shall make available the Vendor components for trial machining in adequate quantity and in the condition as it comes to the machine when the equipment is reported to be ready for trials. Some of the components may become scrap.
6	PROPERTY / RISK
6.1	Notwithstanding anything to the contrary in any of the terms and conditions governing this Quotation / Contract, with the delivery of the goods / with the endorsement and / or delivery as the case may be of the bill of Lading / Railway Receipt / Delivery Order or other documents of title to goods or where the shipment is arranged by Purchaser with the handing over of the goods / documents to Purchaser or their agents, the property in the Contract goods will vest in the Purchaser unless otherwise expressly stipulated. However until the goods are fully paid for, the Purchaser agrees that the goods shall be subject to a charge or hypothecation in favour of the Vendor by way of security for their outstanding Contract dues, if any, and no creditor will be entitled to take them in execution nor will the assignee, receiver or liquidator of the Purchaser have any claim to them except subject to the said charge in favour of the Vendor nor any Bank shall have any claim to them under any hypothecation deed except, subject to said charge in favour of the Vendor for their outstanding Contract dues. In case default in vendor's payment or any installment thereof Vendor will have right to enter upon the premises where the Contract goods are lying or installed for the time being and retake physical possession of the same from the Purchaser without prejudice to Vendors' other rights and remedies under the Contract and the Purchaser hereby agrees to give Vendor the necessary leave and license for same.
6.2	The risk in the goods will become the Purchaser's from the time the goods allocated to Purchaser's Contract are shipped / dispatched. Replacements will be subject matter of a fresh Contract on fresh terms. The Contract will be executed in respect of any goods comprised therein not lost or destroyed in transit. In cases where goods are not fully paid for whether at the time of shipment / dispatch or otherwise, Vendor may at his option take out insurance for an amount not less than full invoice value and continue the insurance until receipt of full payment by them and Purchaser agree to pay the relative premiums on demand.
7	REMEDIES FOR BREACH OF CONTRACT
7.1	If Purchaser does not pay Vendors" dues or any portion thereof within 7 days of demand (or when an extension of time for payment has been given in writing, on expiry of such time): or if Purchaser cancel the Contract or portion thereof or do not abide by Contract terms, Vendor will be entitled without prejudice to all their rights including right for damages. To rescind the Contract either in its entirety or so far any lot of the goods that may be undelivered and to treat security / deposit if any, paid by Purchaser as forfeited, or to resell the goods or any lot thereof abroad or in India at Vendors option either by private



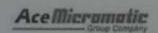


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er does and damages.
to sale, held by Vendor on Purchasers" If their dues as bailees.
ontract goods need not be endorsed to the . In the event of loss of any goods covered by idered as cancelled at Vendor's option and mediately forthwith and Vendor may in such act out standings without prejudice to their a right of lien and resale in respect of any if any, due and payable by Vendor to han option in favour of the Vendor to applying.
t constitute a deposit, the abandonment of
stract, goods delivered shall, remain the give the Vendor every assistance in taking is as aforesaid.
se due until such obligation has been ser.
liment of his own obligations until such the Vendor.
on giving to the Purchaser within a m due at the rate of 18% from the date on shall still have failed to pay the sum due, ring the consent of any Court, to terminate to the sum of 100% of the selling price of
g from faulty materials or workmanship.
ed "the Guarantee Period").
ification in writing from the Vendor that the Period shall be extended by a period of the time given for trying out the ol of the Vendor such extension shall not
defective parts and of repaired parts or parts
ne is situated and the Vendor's works if the ite, the conditions covering the attendance ween the parties.
ite, the conditions covering the attendance
ite, the conditions covering the attendance ween the parties.



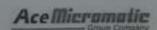


7 of 8.



10	ARBITRATION (Applicable to Indian purchases only).
10.1	Any dispute whatsoever touching the Quotation / Contract including any dispute arising out of reasle under clause 7 shall be referred to two arbitrators each residing in Bangalore holding a responsible position in a firm or company which is a member of the Federation of Karnataka Chamber of Commerce & Industry, one to be appointed by each party to the dispute. The arbitrators shall, before proceeding with the arbitration, nominate an umpire qualified as above mentioned and in the event of their inability to agree on an umpire the arbitrators will request the President of the Federation Karnataka Chamber of Commerce & Industry to recommend an umpire and the umpire suggested by the said President can be chosen by the arbitrators. The arbitration will be held in accordance with the provisions of the Indian Arbitration Act 1940 and / or any than subsisting statutory modifications thereof.





Ace Manufacturing Systems Ltd



Date: 01-07-2021

M/s S.R Auto Industries

Piot no. 232,Sec.8 Manesar

Kind Attention:-Mr. R S Dixit

Sl. No.	Description	Amount (₹)
A.	CNC Vertical Machining Center Model: SUPER WINNER	
	- 24 Station reof magazine	
	- AC Servo Axes Drive (Famic make.)	
	- Chip disposal to the rear side of the machine through two chutes on the sides	
	- CNC System Fanoc 0i-MF PLUS with 10.4" Colour LCD	
	- Coolant tank with chip tray	
	- Fail safe brake for vertical axis (Z-Axis)	
	- Flexible coupling for X, Y & Z Axes	
	- LM Guideways for X, Y & Z Axes	
	- Manual Pulse Generator	
	- One set of manuals	
	- Panel cooler for electrical cabinet	
	- Rapid traverse of 40 / 40 / 40 m/min. for X, Y & Z Axes	
	- Rigid tapping	
	- Spindle nose taper 7/24 No.40	
	- Spindle power (Fanue Make) 15 Min/Cont. Rating - 7.5 / 5.5 KW	
	- Spindle speed of 60 + 6000 rpm (Indirect drive)	
	- Standard CNC features of Fanue 0i-MF with Colour LCD	
	- Standard Worklight	
	- Three tier indication lamp	
	- Tool life management	
	- Tool shank DT -40	
	- Total Machine Enclosure	
	- Twin Arm (Random) type High Speed Auto Tool Changer	
2	Full packing for basic machine.	
3	Chip flushing system on the base	
4	Coolant gun	
5	Fixture interfacing with necessary M-codes	
6	Hydraulic interfacing (only electrical wiring) with looping assembly for 4 lines on the machine	
	Best Price of the Machine with Above Scope	22,75,000





Ace Manufacturing Systems Ltd



	ANNEXURE - I				
TERMS AND CONDITIONS					
Rates Quoted	Ex-Works.				
Taxes	Extra as applicable at the time of despatch. At present IGST is 18% (if Interstate) or CGST 9% and SGST 9% (if Interstate)				
Delivery Terms	Ex- Works				
Delivery	Delivery will be committed by our Marketing Person at the time of Order finalization.				
Packing	Full packing/Container packing at extra cost.				
Payment	RTGS Details: Beneficiary Name: Ace Manufacturing Systems Ltd Beneficiary Bank: Karnataka Bank Limited, Karnataka Bank Limited, Karnataka-560001 IFSC Code: KARB0000118 and Account No: 1187000100006601				
Inspection	By us, at our end before despatch of the machine. Test report will be supplied with the machine.				
Pricing	Any significant price increase in import inputs / contents like CNC controls (Fanue or Siemens), LM guide ways, Ball screws & Bearings, In-process gages, auto balancing units, flagging devices, probes, vibration of force sensors, linear scales, encoders, robots, gantry systems, special work holding devices (and any other imported items not specifically mentioned herewith) will be conveyed to you a month before defivery. Any such significant price increases will require an amendment in the PO value and will have to be borne by you This clause is necessitated by uncontrolled exchange variation of foreign currency like Yen, Dollar, Euro etc. which is beyond our control				
Warranty	 a) One year (i.e. 12 months) from the date of commissioning of the machine or 15 months from the date of supply of the machine whichever is earlier against faulty material and workmanship. Guarantee is not applicable for part, which has normal wear & tear (like chucks & collets, revolving centres etc.) and certain other items like Bulbs. Lamps: Indicator Lamps, Revolving Lamps, Seals and Glass Fuses. b) For Fanue CNC System, Motors & Drives, the warranty will be for 2 years from the date of despatch of the machine. This warranty is applicable only for the first installation of the machine. c) The standard warranty does not cover damage, fault, failure or malfunction due to external causes, including accident, abuse, misuse, problems with electrical power and servicing by people not authorized by us. Our sole sale and service associates Micromatic Machine Tools are only authorized to service the machines. 				
Standard colour	The machine will be supplied as per our standard colour only. For any special colour combination our marketing person will discuss at the time of order finalization.				
Training	Training for one person each on Programming and Maintenance will be provided by our Sales and Service Associates M/s. Micromatic Machine Tools Pvt. Ltd. for a period of 2 to 3 days. These courses are conducted at regular schedules at their Technology Centres and not linked to machine despatch. Training schedule and location of training will be communicated to you periodically. Boarding and Lodging to you account.				
Manuals	We give one set of documents. Each additional set will be supplied at an extra price.				
Erection and Commissioning	A control of the Affine and the Affine Affine Touch That I had				
Fransportation	IN AMS Account				
alidity of quotation	30 days from the date of quotation.				
Fransit Insurance	In AMS Account (Transit risk will be your)				







	PRODUCT SPECIFICATION SHEET		
	MODEL: SUPER WINNER		
	Description	Unit	Size
Automatic Tool Changer	Tool storage capacity - Std. / Opt.	Nos.	20 / 24 / (30
	Max. tool weight	kgf	8
	Pull stud	90	MAS - 403
	Chip to chip time	sec.	4.8
	Max. tool dia with adjacent pockets empty	mm	155 / (125)
	CNC System Std/Opt	*	0iMate MD 0iMD
	Max. tool length	mm	250
	Max. tool dia with all pockets full	mm	80 / (75)
	Tool change system	19	Twin Arm
	Tool shank type		BT - 40
Axes	Guideways Type		LM
	Rapid traverse - X / Y / Z Option with higher axes motor	m/min	30 / 30 / 30
	Feed rate	mm / min	1 - 10000
Capacity	Table height from floor	mm	960
	Headstock travel (Z - Axis)	mm	500
	Spindle nose face to table top	mm	190 - 690
	Table cross travel (Y - Axis)	mm	400
	Table longitudinal travel (X - Axis)	mm	500





Ace Manufacturing Systems Ltd



Installation Data	Basic machine weight	kgf	4600
	Power supply (Basic Machine)	kVA	14
Spindle	Spindle speed - Opt.	rpm	80 - 8000
	Spindle power - Std.	кw	7.5 / 5.5
	Spindle taper		7 / 24 No.40
	Spindle speed - Std.	rpm	60 - 6000
Table	Table / Pallet size	mm x mm	800 x 400
	T - slot (No. x size x pitch)	*	4 x 14 x 100
	Max. load on Table / Pallet	kgf	300



