



AFFTECH PHARMA MACHINE

1374, MIE PHASE-b, BAHADURGARH, HARYANA-124507

Mobile .# 09899160445. Landline# 01276-298045

E-mail: - afftechpharma@gmail.com, afftechpharma07@gmail.com

Quotation No: - APM2022/786005/05/NOV

DATE: 05/11/2022

CUSTOMER DETAIL: -

M/S GNE LIFE SCIENCES PVT LTD

KHASRA NO:- 398, VILLAGE NANHERA ROORKEE

HARIDWAR (UTTARANCHAL) INDIA-247661

MOBILE:- 8178563879/ E-mail:- banmeet.sm@gmail.com.

KIND ATTN: - MR BANMEET SINGH MAKKAR(Director)

Sub.: (Quotation for Multicolumn Distillation Plant 1000ltr/per hr)

Dear Sir,

We are thankful your interest shown in our organization line of products with reference to your TEBLE Discussion on date 04/11/2022. Regarding for MULTICOLUMN DISTILLATION PLANT 1000LITER/PER/HR. We here by submit our lowest & BEST PRICE for the following item details furnished below.



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MULTICOLUMN DISTILLATION PLANT (CAP. 1000LTR. / HR)

1.0 Equipment Description:

AFFTECH PHARMA MACHINE make **Multi Column Distillation Plant (1000 Ltr/Hr @ 3kgs/cm²)** (143°C) is based on spiral Finn aqua arrangement design. It consists of five heat exchangers Columns, 2 Nos. Cooler for Feed Water & Cooling Water & 5 Nos pre-heater. The above components are properly fixed on a sturdy tubular stand. All the contact parts are of SS 316L and Non-Contact Parts are of SS 304. The design of each and every part are carried out considering the safety, required output, optimum utility, energy saving and to produce the Water for Injection of Pharma quality. Controlling of different Utilities as per requirement controlled through fully automatic control panel with PLC. All the SS316L contact parts are internally Electro Polished to avoid any possibility of scaling formation during long run and externally Mirror Polished to prevent scaling for a long period.

2.0 MATERIAL OF CONSTRUCTION:

All parts in contact with feed water, product water, and product Vapors will be of SS 316L. Quality, Electro-polished and Non-contact part in SS 304 quality. In the plant food /pharma grade material will be used for Non-Metallic parts.



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3.0 Working Principal:

The unit designed to remove microbial contamination by three stage separation. Number of effects is connected in series. Each has an innermost evaporator (shell & tube heat Exchanger) an intermediate separator and outer columns. Source of energy for the first effect is boiler steam and the remaining effects use intrinsic to supplement consumption need pf the boiler of the heating energy.

Feed water is preheated by waste heat recovery method and enters the first effect from tube side, especially designed distribution plate ensures the water falls down the tube as a thin film. The falling film is heated with plant steam and causing it to an instant flash evaporation. This flash evaporation helps the stem to leave behind the heavier particles or droplets (first stage of separation). This transformation from the water to steam significantly increases the velocity as it approaches the bottom of the with high pressure. This vapors as it moves outside the tubes is forced to change its direction to an 180⁰ turn. This direction changes induces the separation of large water droplets (secondary separation) which fall into the bottom of the column, where they are collected with excess feed water that has not evaporated. As the steam moves upwards, the spiral provided on the shell of the evaporator force the steam to moves in a circular path. The resulting centrifugal action force the remaining microscopic droplets and impurity including the endotoxins to the outer surface than gets blown down through the windows provided on the separator (third stage separation) the resulting steam is pure pyrogen free sterile steam.

This steam passes through the shell side of the 2nd column and unevaporated water from the 1st column passes through the tube side of the 2nd column through distribution plate placed at the top of the column. Again, the heat exchange takes place and the steam now condensed is Water for Injection in shell side and takes its way to the shell side of 3rd & 4th column. The same process is repeated in rest of the column and the distilled water from each column is looped and takes its way to the feed water cooler. Again, the pure steam formed in 5th column also directed to the feed water cooler. Where WFI and steam cooled down are passed through the outlet through the dumping valve.



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4.0 Equipment Specification:

Sr. No.	Particulars	Details
1.	Make	AFFTECH PHARMA MACHINE
2.	Equipment	MULTI COLUMN DISTILLATION PLANT
3.	Job No.	APM
4.	Model No.	MCDP/1000
5.	Capacity	1000 Ltr/Hr
6.	No of Columns	5 Nos. column, 5Nos. Pre-Heater & 2 Nos Cooler
7.	MOC	Contact parts made out of SS 316L and Non-Contact parts made out of SS 304. All the gaskets EPDM Encapsulated with PTFE
8.	Surface Finish	Internally Electro polished at 0.5 RA all contact parts. Internally and externally Mirror Polished.
9.	Piping	Orbital Welded for All Interconnecting Piping & Argon Welding for Non-Contact Parts.
10.	Surface Temperature	40 to 45°C
11.	Dead Leg in System	Less Than 1.5 D



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4.0 Consumption Chart :

<u>PARAMETERS</u>	<u>PLANT STEAM PRESSURE (Kg/Cm²)</u>			
	3	4	5	6
Plant Steam Temperature	143 ⁰ C	152 ⁰ C	158 ⁰ C	165 ⁰ C
Distilled Water Output	1000	1167	1334	1534
Plant Steam Consumption(Kg /Hr)	247	289	330	371
Feed Water Pressure	4 Kg/Cm ²	5 Kg/Cm ²	6 Kg/Cm ²	6.5Kg/Cm ²
Feed Water Flow Rate (L/Hr)	1150	1342	1534	1764
Feed Water Temperature	AMBIENT			
Cooling Water Pressure	3 Kg/Cm ²	3 Kg/Cm ²	3 Kg/Cm ²	3 Kg/Cm ²
Cooling Water Flow Rate (L/Hr)	1200	1400	1601	1841
Cooling Water Inlet Temperature	AMBIENT			

6.0 Mechanical Design & Test Parameters:

	COLUMN	COOLER	HEAT EXCHANGER	TUBES
DESIGN TEMPERATURE	225°C	145°C	225°C	225°C
DESIGN PRESSURE	8 KG/CM ²	6 KG/CM ²	8 KG/CM ²	8 KG/CM ²



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7.0 Verification of Hydraulic Pressure Test:

	WORKING (Kg/Cm ²)	HYDROTESTED (Kg/Cm ²)	CERTIFICATE ATTACHED YES/NO
Column	3 to 6	12	
Heat Exchanger	3 to 6	12	
Feed Water Cooler	2.5	5	
Feed Water Cooler	2.5	5	
Pre - Heater	3 to 6	12	

8.0 HEAT EXCHANGER COLUMNS:

External Column	SS316L
Internal Column	SS316L
Columns	5 Nos Column 316L
Pre - Heater	1 Nos
Feed Water Cooler	1 Nos
Cooling Water Cooler	1 Nos
Finish	External Mirror Polished
Tube	Seamless 316L



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TYPE: Cylindrical annealed passivated softened columns directly available in the market of reputed make so as to ensure (THREE YEAR GUARATEE AGAINST CRACKING OF COLUMN).

Evaporator Tubes	Seamless
Nozzle End Connection	Tri Clover Fitting
Gasket	Teflon

9.0 PARAMITERS:

DETAILS	Shell side	Tube side
Operating Pressure	3-6 Kg / Cm ²	3-6 Kg / Cm ²
Operating Temperature	143c-165 ⁰ C	143c-165 ⁰ C
Design Pressure	8kg/cm ²	8kg/cm ²
Design Temperature	185 ⁰ C	185 ⁰ C
Hydrotest Pressure	12 kg/cm ²	12 kg/cm ²

COOLER SHEEL AND TUBE TYPE FOR THE FEED WATER AND COOLING WATER TWO NOS OF SEPARATE COOLERS.

Specially designed cooler with 0% pressure drops.



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Feed Water Cooler	1 Nos
Cooling Water Cooler	1 Nos
Nozzle End Connection	Tri clover fitting
Gasket	Teflon

10.0 PARAMETERS:

DETAILS	Shell side	Tube side
Fluid Contact	Distilled Water & Pure Steam	Dm Water & cooling Water
Operating Temperature	100 ⁰ C	90 ⁰ C
Design Pressure	1.5kg/cm ²	7kg/cm ²
Design Pressure / Temp	6kg/cm,165 ⁰	8kg/cm,185 ⁰ c
Hydrotest Pressure	9kg/cm ²	12kg/cm ²

11.0 OBJECTIVE:

To design, engineer, and supply the multi column distillation plant, as per GMP/WHO guidelines, to be used for giving pure sterile, pyrogen free distilled water conforming to IP/BP standard.

12.0 SCOPE:

The design of the multicolumn distillation plant shall cover the multiple effect distillation column to give pyrogen free distilled water.



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13.0 RESPONSIBILITY:

- Manage Quality Assurance of the Supplier.
- Manage Engineering of the supplier.
- Manage Production of the supplier.

Salient Features:

- 1) Pure sterile, Pyrogen-free distilled water conforming to I.P/B.P Standards.
- 2) Energy saving - low operating costs.
- 3) Automatic dumping of sub-standard distillate.
- 4) Compact in design - space saving.
- 5) All contact parts are fabricated with SS 316L acid resisting and all joints and connections are sealed with Teflon gaskets.

Design Feature:

- 1) Positive air/gas venting to ensure pure distillate.
- 2) Improvised cooler design for optimum efficiency.
- 3) Piping will be SS 316L quality.



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1) Multistage Centrifugal Feed Pump:

Feed water pump	1 Nos. (make GRUDFOS/ CNP)
Cooling Water Pump	1 Nos/CNP
Make	CNP, 2800 RPM
MOC	SS316
Maximum Pressure	8-10Kg/cm2
Allowable Temp.	Selec
Suction Discharge	Tri Clover
Cooling Water Pump Make	CNP

2) Conductivity meter:

Qty.	2 Nos
Make	Bela Electronic
Use	For Feeding Water & Final Distillate.

3) Fully operated Dumping valve of SS 316 quality cylinder (Make: Mascon).

4) Liquid Level Controllers:

Qty.	2 Nos
Make	Mahalaxmi



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Technical Specification:

1) Distillate: Meets I.P/B.P Specification –

Temperature	95°C
Conductivity	Less than 1 micro-Siemen/cm.

2) Steam: Steam must be saturated, dry, free from oil vapors and other impurities. (Steam filter to obtain microns, clear quality, steam is recommended ask for details)

3) Pressure: Min. steam pressure of 4 Kg/cm² is essential to guarantee pyrogen free distillate.

4) Steam Trap Make: Forbes Marshall (1 Nos. each).

5) Input quality of Feed Water: Dm-ionized water.

Conductivity	2us /cm@25°C > less than 2 Micro Siemens/cm should be used
Microbial Limit	<100 cfu/ml
Total Organic	<500 ppm
pH	5-7
Color, taste odor	Clear
Temperature	Ambient



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6) OUTPUT QUALITY OF W.F.L.: Microbiological standard `

Endotoxins	0.25eu/ml
Total Organic Carbon	<500PPM
Conductivity	<1 Us@ 25°C
pH	5-7
Conductivity At still Outlet	<0.5 us/cm at 97°C Without Compensation
Bacteria (TVC)	<10cfu/100ml
Endotoxins	<0.25eu/ml

7) Cooling Water: Normal tap water is used provided hardness less than 90 PPM of CaCo3.

Pressure	Should be 3 kg/cm ²
Temperature	Ambient 30°C

8) Safety Valve:

Make	SS304
Type	Lesser Spring type with Contact & Non-contact parts

9) Pressure Switch (Indfos):

Qty.	3 Nos
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Type	RT 116 for air
Range	0 -10 Kg/Cm ²
Make	Indfos

10) Sampling Valve: SS 316 valve is provided in the distilled water outline for cooler to check the WFI sample with diaphragm valve.

11) Rota meters with SS 316 & Acrylic body is used to give clarity of the liquid and also withstand the temperature.

Qty.	2 Nos
Make	Device Control

12) On/ Off Valves:

Qty.	3 Nos
Make	Rotex

13) RTD SENSOR:

Make	PPI/ REDEX
Other Details	Range 0-200°C simplex 3 ware, SS316L dia 4mm x 4" long
Location	Steam Inlet, Cooling Outlet, Distillation Outlet

14) PRESSURE GAUGE:

Make	REDIX
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Other Details	4" Dia SS304 body, 0 to 10 kg/cm ²
Location	Boiler Steam Inlet Line, Cooling Outlet, feed Water Line

15) Plant fully semi-automatic control, Electrical control panel make by Shembi Electric Controls with Plc (make Schneider).

16) Printer make Epson LX 300 dot matrix (In Customer Scope).

EXTRA AND PARTY SIDE PROVIDED: Plant start & stop based on WFI tank.

FAULT DETECTION SYSTEM IN CONTROL PANEL:

1. Distilled water Temperature low.
2. Distilled conductivity high.
3. Cooling water temperature high.
4. Feed water conductivity high.
5. Boiler stem temperature low.
6. Insufficient vaporization 1st column.
7. Insufficient vaporization last column.
8. Air pressure low.

At the time of delivery DQ, OQ, IQ, OMI AND MATERIAL TEST CERTIFICATE PROVIDED.

END FOR MCDP QUOTATION



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Quotation No: - APM2022/78611/11/NOV

DATE: 15/11/2022

CUSTOMER DETAIL: -

M/S GNE LIFE SCIENCES PVT LTD

KHASRA NO:- 398, VILLAGE NANHERA ROORKEE

HARIDWAR (UTTARANCHAL) INDIA-247661

MOBILE:- 8178563879/ E-mail:- banmeet.sm@gmail.com.

KIND ATTN: - MR BANMEET SINGH MAKKAR(Director)

Dear Sir,

We are thankful your interest shown in our organization line of products with reference to your discussion on date 14/11/2022 Regarding DOUBLE DOOR Autoclave for lab . We here by submit our technically detail following item furnished below.



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1.1

CUSTOMER	GNE LIFE SCIENCES PVT LTD
PURCHASE ORDER	
EQUIPMENT	STEAM STERILIZE
CHAMBER SIZE	WIDTH 600MM X LENGTH 600MM X HIGHT (HORIZONTAL
CHAMBER VOLUME	226.56
WORKING PRESSURE	UPTO 1.2 kg/cm ² (g)
WORKING TEMPERATURE	UPTO 121°C
REF SERIAL NUMBER	
JOB NUMBER	



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1.2. WORKING CONDITIONS & TEST PRESSURES

	CHAMBER	JACKET
MAX WORKING PRESSURE	2.2KGS/CM ² kg/cm ² (g)	3.0 KGS/CM ² kg/cm ² (g)
HYDROTEST PRESSURE	3.3kg/cm ² (g)	4.4 kg/cm ²
WORKING TEMPERATURE	134°C	134°C
VACUUM	FULL	
PNEUMATIC TEST PRESSURE	OK	OK



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1.3 CHAMBER	
Internal Size	600(W) X 600(H) X600 (L) mm
Plate Thickness	5mm
Material	SS 316L
Finish	MIRROR
Door	Ss 304L , RADIAL TYPE LOCKING Nos Door 2
Welding Joint ARGONE	ARGONE Weld Length
5.2.1.2. JACKET	
Type	Full
Plate Thickness	U TYPE mm
Material	SS 304L
Thickness	4mm



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1.4. SHELL INSULATION

Insulation Material	MENERAL GLASS WOOL Bonded Glass wool
Insulation Thickness	50 mm
Insulation Skin Temperature (Average)	35 ⁰ - 40 ⁰ C (Subjected to room temperature 23 ± 2 ⁰ C)
Insulation Cover Material	SS 304
Insulation Cover Thickness	1.5MM mm (1.5MMG)
Insulation Cover Finish	SS 304 MAT

1.5.

Pressure switch	Make indfos
Pressure gauge	MAKE AKWALO
RTD SENSOR	MAKE PPI
Compound GAUGE	AKWALO
Pressure transmitter	KalvicoONLY PLC SYSTEM
Insulation Cover Finish	SS 304 MAT



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Stand Material	SS 304
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Material	SS 304
----------	--------

Rail Pipe Material	SS 304l
Steam Baffle Material	SS 316L

Stem in let baffle	Ss316l
Piping	In contact ss 316L NON -contact : SS 304
validation port	Ss 316 with provision to insert to chamber



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Stem trap	2nos one in jacket condensate one in chamber
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Make	Chamber in forb marshal , jacket omega
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Vacuum pump	23hp water ring type (1nos)
All nuts , bolt	Hex type

PNEUMATIC ANGALE VALVE MAKE MASCON)

1.6

chamber pure steam inlet	Size 35 OD TC (1NOS)
Jacket boiler steam	Size 35mmOD TC (1nos)
Chamber condensate	Size 35OD TC (1NOS)
Chamber VACUUM EXTUST	Size 35 OD TC (1NOS)
Chamber vacuum in line	Size 35 OD TC (1NOS)



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1.7. DOOR & DOOR COMPONENTS

5.3.1. DOOR 2 NOS	
Type	RADIAL LOCKING
Quantity	Two DOOR
Material CONTACT material	SS 304/ ss 304
Finish	Mirror
Door cylinder	Janatics india
Door gasket	Food grade silicone (2nos qty)
Working temperature	121c to 134c
Working pressure	3to 4kg
Door locking system	Pneumatic cylinder makes janatic india
Door gas ket	silicon food grad
Plc	Make Schneider



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Vacuum pump	Make Promivac 2HP WATER RING TYPE
All nut bolt	Hex type
Door hinge	SS 404
DOOR SHOOTING BOLT	S S 304
PLC MAKE	SCHNEIDER

Detailed controls & fitting door system

Door safety system : provided with pressure locking device so that the door can not be opened under steam pressure till chamber is fully exhausted .

Safety valves : provided to jackets and chamber as well against excess pressure.

Temperature gauge for chamber: provided at front in line to indicate sterilization chamber.

Drain line : A devices to prevent large particles from entering chamber drain line

Jacket condensate line : Incorporated with thermodynamic type steam trap ,

In built strainer to drain out condensate to built saturated dry Steam in jacket

SS pressure gauge: Indication the steam pressure in jacket

Compound Gauge: in Indication the steam pressure &vacuum in chamber



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Pipe line & control valves : All piping are of ss 316 quality with argon arc process welded . all manual valves are of ss 304 quality ball valve with Teflon seal

PRICE SCHEDULE:-

S.NO.	DESCRIPTION	QTY.	FINAL PRICE IN LAC
1.	MULTICOLMN DISTILLATION PLANT 1000 LPH	1NOS	5,000,000=00
2.	AND LAB AUTOCLAVE RADILA TYPR DOOR SIZE 2FEET WX 2FEET LENGTH X2FEET HIGHT BOTH PLC CONTROL PANEL	1 No.	FIFTY LAC ONLY 18 % GST TEX AMOUNT RS -900000 GRAND TOTAL = RS =5900000=00



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Terms & Conditions:

1) Price Basis: Ex -Works, Bahadurgarh.

2) Sales Tax: Extra @18% GST

3) P & F Charges: At Actual.

4) Delivery: 3-4 months from the purchase order & advance amount.

5) Payment: 40% Advance & balance 50% against Performa invoice before delivery, 10% remaining balance only basic amount after final installation not including GST tax amount.

6) Mode of Dispatch: By Road.

7) Freight: To Pay at Actual.

8) Transit Insurance: To Purchaser Account.

9) Inspection: At your Works.

10) ALL TERMS AND CONDITION HARYANA JURIDUCTION DEPARTMENT ONLY.

In case you need any further clarification technical or commercial please feel free to get in touch with us.

Thanking you and assuring you of our best services at all times.



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Regards,

AFFTECH PHARMA MACHINE

S.K ZAHEER (M: - 9899160445

Land line / 01276-298045)

M/S AFFTECH PHARMA MACHINE

Correspondence Address:

1374, M.I.E-B, BAHADURGARH,

DISTT. JHAJJAR, HARYANA - 124507

Email: - afftechpharma07@gmail.com

END OF THE QUOTATION