

PURCHASE ORDER

Invoice To JMW INDIA PVT. LTD. SP4-863 RIICO INDUSTRIAL AREA PATHREDI ,Bhiwadi Dist. Alwar,Rajasthan Pin Code- 301019 GSTIN/UIN: 08AAACJ3260C1Z1 State Name : Rajasthan, Code : 08 CIN: U27101DL1997PTC090889 Contact : 8058007072,9911206956 E-Mail : ccr@jmwecopper.com www.jmwecopper.com		Quotation No. 45 06.12.2022 Delivery Time -Immediate		Dated 22nd December-2022 Mode/Terms of Payment 5 LAKH ADVANCE AGAINST GRINDER & BALANCE BEFORE DISPATCH THE MACHINE & REPAIRING CHARGE AFTER SUCCESSFUL TRIAL AT JMW PLANT	
Dispatch To JMW INDIA PVT. LTD. SP4-863 RIICO INDUSTRIAL AREA PATHREDI ,Bhiwadi Dist. Alwar,Rajasthan State Name : Rajasthan, Code : 08		Supplier's Ref./Order No. JMW/SSE/01/22-23 Despatch through By Road Pathredi		DATED 22.12.22 Destination Pathredi	
Supplier M/S -S S ENGINEERING 02 Ptel Colony Bawadiya Dewas ,Madhya Pradesh -455001 GSTIN/UIN: 23AFJPN65941ZC State Name : MADHYA PRADESH		FREIGHT - TO PAY			

Sl No.	DESCRIPTION OF GOODS	UNIT	PRICE	QTTY	AMOUNT
1	USED HERCULES ROLL GRINDER MACHINE WITH AUTO CAMBER ATTACHMENT (USED), ROLL GRINDING CAPACITY DIA -400 MM ,LENGTH 2000 MM	NO.	1575000	1	1575000
2	GRINDER CONDITION AFTER REPAIRING SHOULD BE AS PER QUOTED & AS PER GEOMETRY SHEET ATTACHED				
3	GRINDER REPAIRING CHARGE INCLUDING CENTRE HEIGHT INCREAMENT 35 MM (WITH MATERIAL),REPAIRING OF GRINDER SHOULD BE AS PER SHEET ATTACHED		300000		300000
	TOTAL				1875000
	GST - EXTRA AS ACTUAL				
	TOTAL				Rs. 1875000

Amount Chargeable (in words)
EIGHTEEN LAKH SEVENTY FIVE THOUSANDS ONLY

Company's PAN : AAACJ3260C

for JMW INDIA PVT. LTD.

 Authorised Signatory

S S ENGINEERING

02 Patel Colony, Bawadiya
 Dewas, Madhya Pradesh -455001
 Contact: 9713071000
 Email: ssingh.sippu99@gmail.com
 State Code 23
 GSTIN: 23AFJPN6594C1ZC

TO,
JMW INDIA PVT LTD Bhiwadi
 E-530-531, Rilco Ind. Area
 Chopanki, Bhiwadi, Dist. Alwar
 Rajasthan -301019
 Email: info@jmwecopper.com
 GSTIN: 08AAACJ3260C1Z1
 State Code: 08

Type: Sale+Servicing

Sr	Items	HSN/SAC	Rate	Quantity	Tax	Amount
1	SALE USED HERKULES ROLL GRINDER MACHINE (USED) Roll grinding capacity- Dia- OD 400mm, Length- 2000mm	8460	1,575,000.00	1.00	IGST 18% 283,500.00	1,858,500.00
2	REVAMPING WORK (MECHANICAL) (WITH INCREASE CENTRE HEIGHT OF MACHINE) HERKULES ROLL GRINDER MACHINE Main Bed Leveling, Complete rectification of Main Bed by Scraping. Complete rectification of Main Slide by Scraping. Complete rectification of Wheel Head Slide by Scraping. Complete rectification of Spindle and Bush assembly by Scraping of Bush with reference to Spindle and blue matching. Complete rectification of Work Head Assembly. Complete rectification of Tail Stock assembly. Complete rectification of Main Gear Box. Complete rectification of Camber attachment. Complete lubrication system over hauling, piping and assembly. Complete machine overhauling. Complete machines alignment, levelling of bed and geometrical alignment with respect to the longitudinal slide and parallel to the head stock and tail stock slide. Increase 35mm centre height of machine.	998717	300,000.00	1.00	IGST 18% 54,000.00	354,000.00
				2.00	337,500.00	2,212,500.00

TOTAL**₹ 2,212,500.00**

Amount in words

₹ TWENTY TWO LAKH TWELVE
 THOUSAND FIVE HUNDRED ONLY

Remarks

OUR SCOPE (MACHINE PURCHASING):-

Transportation will have to be provided by your company (from our site to your site).

PAYMENT TERMS OF SALE OF MACHINE:-

- Advance Payment - 500,000/- (Five Lakh Rupees Only)
- Remaining payment on Machine loading to transport.

OUR SCOPE REVAMPING WORK OF MACHINE):-

- ii Mechanical Spare parts and tools for dismantle and lifting will be provided by your company at your site.

On site transportation will have to be provided by your company for our team at your site.

ACCURACY:- Fine Grinding on Roll with $\frac{4.0}{\mu}$ micron in 1000mm length. (N/A) SHOULD BE AS PER CHART ATTACHED

PAYMENT TERMS OF REVAMPING WORK OF MACHINE:-

- . 50% payment to be Advance.
- . 50% payment to be after complete work.

ST IS EXCLUSIVE.

ANK DETAIL:-

ANK- BANK OF INDIA

SC- BKID0008901

AME- S S ENGINEERING

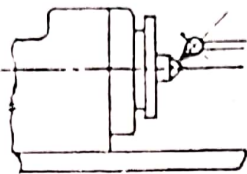
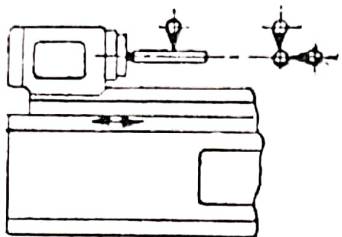
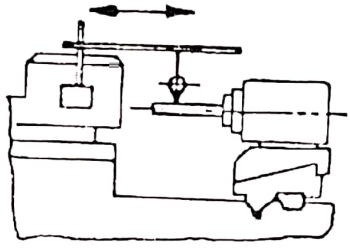
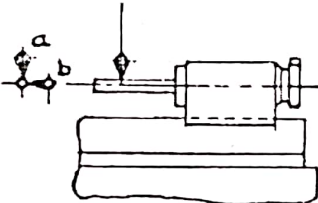
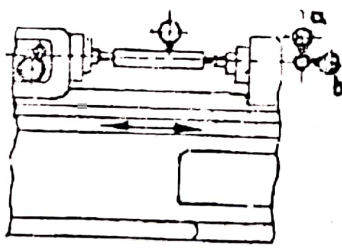
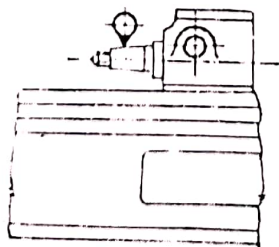
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S S ENGINEERING



Authorized Signatory



Sl. No	Test Applied	Figure	Error in mm	
			Permissible	Measured
6	Work head stock & spindle centre for true running (Not valid for GRC-55 and GCP-55 machines)		0.005	
7	Parallelism between centre lines of work head and longitudinal travel of table : (a) Measure in vertical plane free end of mandrel may be deflected upwards only (b) Measure in horizontal plane mandrel may be deflected towards wheel head only		a) 0.02/300 b) 0.01/300	
8	(Not valid for GRC-55 and GCP-55 machines) Axis of spindle in swivelling head stock parallel with infeed movement of Grinding wheel in vertical plane measured in 90° & 45° position of head stock (tising towards free end of mandrel)		0.02/300	
9	Tail stock sleeve parallel with table movement in : (a) Vertical plane (front end rising only) (b) Horizontal plane (Free end towards the wheel head only)		a) 0.02/300 b) 0.02/300	
10	Parallelism between centreline of work head centres and longitudinal travel of table : (a) Measured in vertical plane tailstock centre may be higher only (b) Measured in horizontal plane		a) 0.02 b) 0.01	
11	True running of the taper of Grinding wheel spindle		0.005	

SHEET 20F4
475756/B



TEST CHART FOR UNIVERSAL CYLINDRICAL / ROLL CAMBER GRINDING M/C (GCP 55 & GRC 55)/GCU 55

TYPE..... O. A. No.
MACHINE No. INSPECTED BY.....
CUSTOMER DATE

Sl. No.	Test Applied	Figure	Error in mm	
			Permissible	Measured
1	Straightness of longitudinal prismatic ways on bed measured in vertical plane		0.02 / 1000 to a max. of 0.04 for lengths over 1 m	
2	Parallelism between Flat & Prismatic ways on bed. (No Twist Permitted)		$\pm 0.02 / 1000$	
3	Parallelism between clamping surfaces of table & longitudinal travel of table		0.01 / 1000	
4	(a) Axial slip (b) Face runout measured on faces of chucking plates of work heads. (Not valid for GRC-55 and GCP-55 machines)		a) 0.005 b) 0.01	
5	Taper of work-spindle runs true : (1) Nearest to spindle nose (2) At distance of 300 mm (Not valid for GRC 55 and GCP-55 machines)		1) 0.005 2) 0.01	

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