

M/s. Hitech Auto Parts

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REF: Visit	QUOTATION NO. :	BFW/23-24/0623 Rev-01	DATE :	24.01.2024
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1	CNC VERTICAL MACHINING CENTER, Model: Virat 1020 with SIEMENS CNC CONTROLLER with following standard features : T r a v e r s e s <ul style="list-style-type: none"> • X axis stroke 2000mm • Y axis stroke 1200mm • Z axis stroke 800mm T a b l e <ul style="list-style-type: none"> • Table size 2200mm x 1000mm • Table Working Area 2000 x 1000mm • `T' Slots of Size 22X09X 250 (width x number x pitch) • Maximum Load on Table 4000 Kgs. D i s t a n c e s <ul style="list-style-type: none"> • Effective Distance Between Columns 1300 mm • Distance from Table top to Spindle Face 150 – 950 mm approx • Distance from Floor to tabletop 820 mm approx S p i n d l e <ul style="list-style-type: none"> • Inline Spindle Drive 11 kW (15 KW S2 Duty) • Variable Spindle Speed 6000 rpm • Spindle nose taper BT-50 F e e d D r i v e s <ul style="list-style-type: none"> • AC Servo drives • Hardened & ground Ball Lead Screws in all three axes • Linear Motion Roller guide ways in X and Y axes. • Hardened & ground Box guideways on Z axis • Feed rate 1-10000 mm/min • Rapid feed rate (X,Y & Z) 20/20/15 m/min. • Positioning measuring system using absolute encoder • Hydraulic counter balancing for Z-axis Accuracy: As per ISO 230-2(without /with glass scales) <ul style="list-style-type: none"> • Positioning 20 microns/ 10 microns • Repeatability 15 microns/ 8 microns • Pull Stud Type MAS P50T-I 	1,07,09,150
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<ul style="list-style-type: none">• Automatic lubrication system• 3 Tier Lamp• Machine lamp• Instruction manuals• Standard Electrical• Installation accessories• A. C. Unit for Electrical Cabinet• Air gun• Coolant Gun• Coolnt system with tank and chip tray• Coil conveyors• Standard machine guard• Mobile MPG• Hydraulic power pack for clamping and declamping of tool• Spindle air blast for spindle taper cleaning		
2	MACHINE OPTIONS:	
1.1	Spindle with Chiller unit	1,80,000
1.2	Slat type conveyor for steel and long curly chips in lieu of coolant tank	3,02,500
1.3	Memory card with reader	27,000
1.4	Ring Coolant around spindle	16,500
1.5	Pull stud 20 nos	15,000
1.6	Air Nozzle near spindle with M code	8,250
3	Full Case Packing & Insurance	3,50,000
Total Price With Optional Accessories		1,19,58,400
Best offer for above scope of supply (in Rs.)		76,00,000
Note : GST & Freight will be extra as applicable		
TERMS & CONDITIONS :		
VALIDITY	: This quotation is valid for a period of 30 days from today	
DELIVERY	: Ready for inspection by end of March'24 Upon Immediate receiving of order with advance and after clarifying all the technical & commercial points. Delivery indicated is subject to re-confirmation at the time of order finalization.	
PAYMENT	: 40% advance alongwith purchase order. Balance against Proforma Invoice after inspection, before despatch of the machine.	
INSPECTION	: At our works by your representative	
TERMS OF SUPPLY	: Price quoted above are Ex-Works, Bangalore, exclusive of Packing, Excise Duty, Sales Tax, Octroi, Freight, Insurance & other Govt. levies if any, which will be charged extra as applicable at the time of despatch. The quotation is subject to the Terms & Conditions as per enclosed Format No. QFT-5008-R00.	
PRESENT RATE OF TAXES	: 18% IGST OUTISDE KARNATAKA : 9% CGST ; 9% SGST WITHIN KARNATAKA	
For BHARAT FRITZ WERNER LTD.,		
Ravindra Kumar		
DM-Sales		