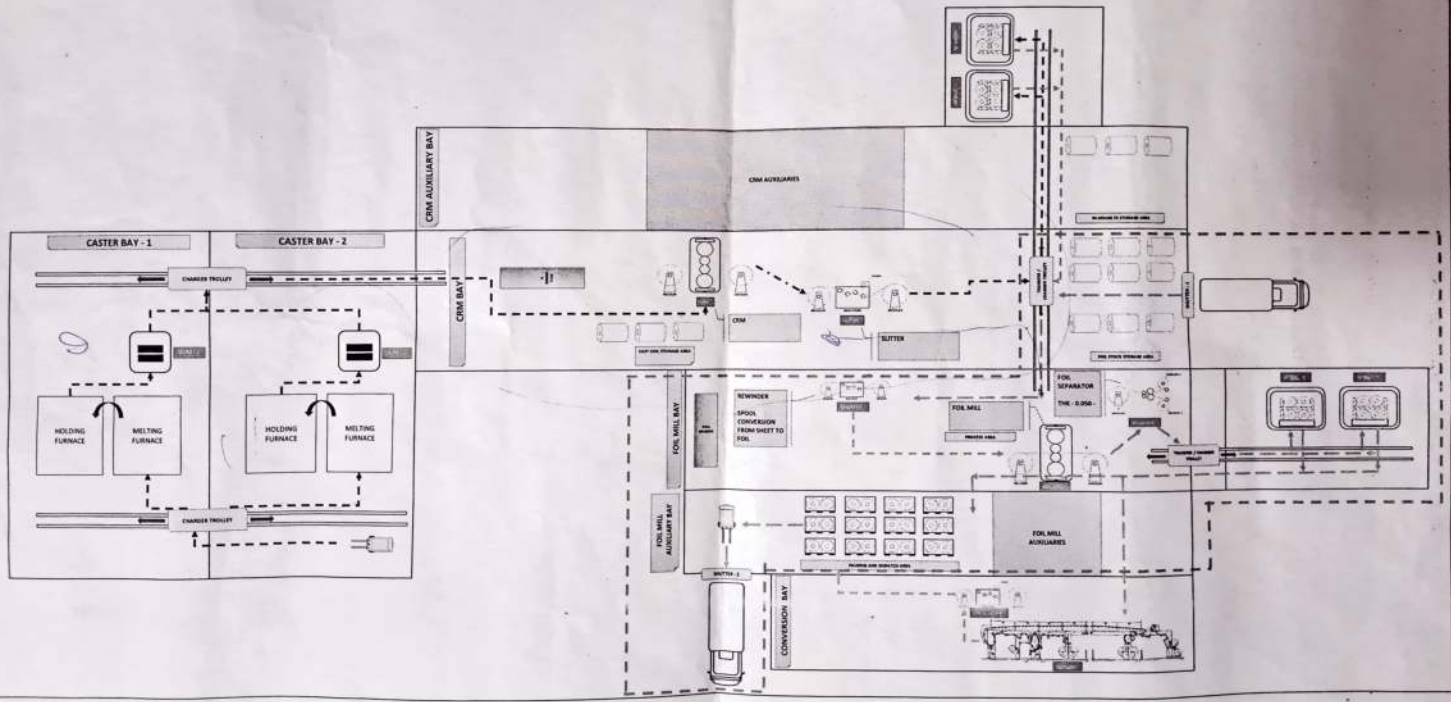EDAL - HOERA PROCESS LAYOUT