

Feature Phone CKD Calibration - Process Flow Chart			
Rev.no.00			
Sr.No.	Stage	MES Stages	Manpower
1	PCB Input & Visual inspection + PCBA Label pasting		1
2	OS Downloading & Scanning	SS02	2
3	PCBA Cutting		2
4	BT/FT Calibration		4
5	Calibration scan	SS03	1
6	Soldering at RF Wire location		1
7	ATA Testing/Function Test		4
8	PCB Visual Inspection /SN Scanning	SS04	1
Packing			
1	PCBA Scanning for Carton Label Printing	SS05	1
2	@2 PCBA Placing in each bubble poly		1
3	@2 PCBA Poly(2 Poly -4 PCBA)Placing in each section of Bottom/Top mesh-		1
4	Top/Bottom mesh poly bag Placing in Carton Box(Total -400 PCBA)		1
5	Carton Label Printing & Pasting on each carton box		1
6	Carton Box Closing & Tape pasting		1
7	Transparent tape pasting at bottom side of carton box (Offline)		1
8	Take out the Bottom/Top Mesh & Seprator from Carton Box (Offline)		1
9	Bottom/Top Mesh & Seprator Placing In Mesh Poly Bag (Offline)		1
		Total Manpower = 25	
Prepared by:	Checked by:	Approved by:	QA Head Prod Head