

PREVENTIVE MAINTENANCE PLANNING OF SKD

MONTH : - DECEMBER 2024

CODE : MN 068 A 19 04

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY
1	2 SKD - 1, 2 & 3 DAILY- SKD - 1 WEEKLY-	3 SKD - 1, 2 & 3 DAILY-	4 SKD - 1, 2 & 3 DAILY- SKD - 2 WEEKLY-	5 SKD - 1, 2 & 3 DAILY-	6 SKD - 1, 2 & 3 DAILY- SKD 3 WEEKLY-	7 SKD - 1, 2 & 3 DAILY-
8	9 SKD - 1, 2 & 3 DAILY- SKD - 1 WEEKLY- MONTHLY-	10 SKD - 1, 2 & 3 DAILY- CLEAN ROOM - 1 MONTHLY-	11 SKD - 1, 2 & 3 DAILY- SKD - 2 WEEKLY-	12 SKD - 1, 2 & 3 DAILY-	13 SKD - 1, 2 & 3 DAILY- SKD 3 WEEKLY- MONTHLY-	14 SKD - 1, 2 & 3 DAILY-
	16 SKD - 1, 2 & 3 DAILY- SKD - 1 WEEKLY-	17 SKD - 1, 2 & 3 DAILY- CLEAN ROOM - 2 MONTHLY-	18 SKD - 1, 2 & 3 DAILY- SKD - 2 WEEKLY-	19 SKD - 1, 2 & 3 DAILY-	20 SKD - 1, 2 & 3 DAILY- SKD - 3 WEEKLY-	21 SKD - 1, 2 & 3 DAILY-
	23 SKD - 1, 2 & 3 DAILY- SKD - 1 WEEKLY-	24 SKD - 1, 2 & 3 DAILY- CLEAN ROOM - 3 MONTHLY-	25 SKD - 1, 2 & 3 DAILY- SKD - 2 WEEKLY- MONTHLY-	26 SKD - 1, 2 & 3 DAILY-	27 SKD - 1, 2 & 3 DAILY- SKD - 3 WEEKLY-	28 SKD - 1, 2 & 3 DAILY-
30 SKD - 1, 2 & 3 DAILY- SKD 1 WEEKLY-	31 SKD - 1, 2 & 3 DAILY-					

MAINTENANCE AS PER SCHEDULE -

REMOVED OUT MAINTENANCE SCHEDULE -

MAINTENANCE ON THE DATE MENTIONED -

EQUIPMENT NOT UNDER OPERATION -

DAILY : 1 Hrs

WEEKLY : 2 Hrs

MONTHLY : 5 Hrs

HALF YEARLY : 7 Hrs



Scanned with OKEN Scanner

PREVENTIVE MAINTENANCE PLANNING OF UTILITY

MONTH : - DECEMBER 2024

CODE : MN 068 A 19 04

SUNDAY	MONDAY	TUESDAY	WEDNESDAY	THURSDAY	FRIDAY	SATURDAY
1	2 DIESEL GENERATOR- 1 WEEKLY	3 STP WEEKLY	4 COMPRESSOR GA 55-3 WEEKLY-	5 DIESEL GENERATOR- 4 WEEKLY	6 COMPRESSOR G.A -30- 4 WEEKLY	7 COMPRESSOR G.A -30-1 , 2 WEEKLY
8	9 DIESEL GENERATOR- 1 WEEKLY DIESEL GENERATOR- 1 MONTHLY	10 STP WEEKLY	11 COMPRESSOR GA 55-3 WEEKLY- COMPR ESSOR GA 55-3 MONTHLY-	12 DIESEL GENERATOR- 4 WEEKLY	13 COMPRESSOR G.A -30- 4 WEEKLY COMPRESSOR G.A -30-4 MONTHLY	14 COMPRESSOR G.A -30-1 , 2 WEEKLY COMPRESSOR G.A -30- 1 MONTHLY
15	16 DIESEL GENERATOR- 1 WEEKLY	17 STP WEEKLY	18 COMPRESSOR GA 55-3 WEEKLY-	19 DIESEL GENERATOR- 4 WEEKLY DIESEL GENERATOR- 4 MONTHLY	20 COMPRESSOR G.A -30-4 WEEKLY	21 COMPRESSOR G.A -30-1 , 2 WEEKLY COMPRESSOR G.A -30 -2 MONTHLY
22	23 DIESEL GENERATOR- 1 WEEKLY	24 STP WEEKLY	25 COMPRESSOR GA 55-3 WEEKLY-	26 DIESEL GENERATOR- 4 WEEKLY	27 COMPRESSOR G.A - 30-4 WEEKLY	28 COMPRESSOR G.A -30-1 & 2 WEEKLY
30 DIESEL GENERATOR- 1 WEEKLY	31 STP WEEKLY					

MAINTENANCE AS PER SCHEDULE - 
 PRIED OUT MAINTENANCE SCHEDULE - 
 NTEINANCE ON THE DATE MENTIONED - 
 PMENT NOT UNDER OPERATION - 

DAILY : 1Hrs

WEEKLY : 2 Hrs

MONTHLY : 5 Hrs

HALF YEARLY : 7 Hrs



SKD CONVEYOR DAILY MAINTENANCE SCHEDULE

CODE

MN 051 B 24 08

SECTION: S.K.D-2

ACTIVITIES	DATE 12/1/1	DATE 13/1	DATE 14/1	DATE 15/1	DATE 16/1	DATE 17/1	DATE 18/1	DATE 19/1	DATE 20/1	DATE 21/1
CHECK FUNCTION OF ALL EMERGENCY AND SELECTOR SWITCHES.	S	✓	✓	✓	✓	✓	✓	S	✓	✓
CHECK GRUB SCREW OF TRANSFER TABLE / TURN TABLE.	U	✓	✓	✓	✓	✓	✓	U	✓	✓
CHECK & CLEAN ALL PHOTO SENSORS.	n	✓	✓	✓	✓	✓	✓	n	✓	✓
CHECK & CLEAN ALL ROLLERS OF WRAPPING MACHINE.	d	✓	✓	✓	✓	✓	✓	d	✓	✓
CLEAN ALL POWER COLLECTOR.	q	✓	✓	✓	✓	✓	✓	q	✓	✓
CLEAN ROLLER OF PACKING MACHINE.	p	✓	✓	✓	✓	✓	✓	p	✓	✓
CHECK MERGE CONVEYOR ROLLER HOCKET.		✓	✓	✓	✓	✓	✓	⊙	✓	✓
CLEAN ALL PNEUMATIC STOPPERS.		✓	✓	✓	✓	✓	✓		✓	✓
SIGNATURE.		⊙	⊙	⊙	⊙	⊙	⊙		⊙	⊙

REMARKS

T-4 No 5 power collector 8 nos replaced with Modified
Push up & down type on 12/1/25.



SKD CONVEYOR WEEKLY MAINTENANCE SCHEDULE

Jan 25

CODE
MN 001 C 24 08

ACTIVITIES	1 st WEEK	2 nd WEEK	3 rd WEEK	4 th WEEK	5 th WEEK
CHECK MOTOR CONNECTIONS, FOR NOISE & TEMPERATURE	✓	✓	✓	✓	
CHECK OIL LEVEL OF ALL GEAR BOXES, (ADD IF REQUIRED).	✓	✓	✓	✓	
CHECK FOR CHAIN / BELT SLACKNESS CHECK FOR GREASY DUST BETWEEN BELT & ROLLER.	✓	✓	✓	✓	
CHECK FOR DEFECTIVE POWER COLLECTOR & IF REQUIRED REPLACE ITEM.	✓	✓	✓	✓	
CHECK FOR ANY AIR LEAKAGE. (IF ANY TOP AIR LEAK IMMEDIATELY).	✓	✓	✓	✓	
CHECK DRIVE SPROCKET FOR LOOSE FITTING.	✓	✓	✓	✓	
CLEAN SOAKING LINE.	✓	✓	✓	✓	
DATE:	1/1/25	8/1/25	15/1/25	22/1/25	

REMARKS



SKD CONVEYOR MONTHLY MAINTENANCE SCHEDULE

CODE
MN 052 A 09 01

ION: S.K.D-2
2024.

ACTIVITIES	1	2	3	4	5	6	7	8	9	10	11	12
ICE CLUTCH UNIT OF MOTOR OF LINE VEYOR.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CATION OF DRIVE CHAIN OF ING LINE.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
K SPROCKET OF FGP CONVEYOR.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
CATION OF CONVEYOR CHAIN OF LINE.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
N MAIN LINE CONVEYOR.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
K BELT TENSION OF PACKING LINE.	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
	24/1	21/2	20/3	24/4	22/5	19/6	24/7	21/8	25/9	23/10	21/11	25/12

Belt Conveyor installed for Cartoon Box on
7.2.24.

