PROCESS FLOW CHART
(PP SPUNBOND PRODUCTION PROCESS)

RAW MATERIALS

↓

EXTRUSION PROCESS
EXTRUDER
SCREW & BARREL ASSEMBLY

↓

SPINNING PROCESS
SPIN PUMP & DIE PLACE ASSEMBLY

↓

QUENCHING PROCESS
HONEY COMB CHANNEL
INTERMEDIATE
CHANNEL & DIFFUSER

↓

WEB FORMATION PROCESS
SPIN BELT & TRANSFER BELT

↓

CALENDARING PROCESS
EMBOSS ROLL & SWIM ROLL

↓

SURFACTANT TREATMENT & DRYING
Kiss Roll and dryer

↓

ROLL FORMATION PROCESS
SLITTING & WINDING , Testing in Lab (JUMBO ROLLS)

↓

RETAIL ROLLS CONVERSIN FROM JUMBO ROLLS
SLITTING & WINDING (RETAIL ROLLS)

↓

FINISH GOOD (Retail Rolls) Inspection PROCESS
QUALITY CONTROL

↓

PACKING & DISPATCH TO FINISH
GOODS AREA

↓

CONTAINER STUFFING PROCESS
DISPATCH FINISH GOODS TO CUSTOMER