PROCESS FLOW CHART
(PP MELT BLOWN PRODUCTION PROCESS)

RAW MATERIALS

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EXTRUSION PROCESS
EXTRUDER
SCREW & BARREL ASSEMBLY

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SPINNING PROCESS
SPIN PUMP & DIE PLACE ASSEMBLY

↓

HOT AIR
Fine fiber falling on the Spin-Belt by hot air in the
Air knife and create fine fiber layor

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WEB FORMATION PROCESS (Hydrophilic spraying if required)
SPIN BELT

↓

CALENDARING PROCESS (If required)
TWO SWIM ROLL

↓

ROLL FORMATION PROCESS
SLITTING & WINDING , Testing in Lab (JUMBO ROLLS)

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RETAIL ROLLS & PAD CONVERSIN FROM JUMBO ROLLS
SLITTING & WINDING (RETAIL ROLLS & PAD)

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FINISH GOOD (Retail Rolls/Pad) Inspection PROCESS
QUALITY CONTROL

↓

PACKING & DISPATCH TO FINISH
GOODS AREA

↓

CONTAINER STUFFING PROCESS
DISPATCH FINISH GOODS TO CUSTOMER