

FIBERWEB (INDIA) LIMITED SYS-OHS&-P-02.1 ON LINE ELECTRICAL /MECHANICAL CHECK POINTS FOR PLANT -2024 No. Description Duration SEP Checkl calandar cooling water line for proper cooling / if require, OCT NOV DEC clean its stainer. Monthly 08.09.29 N. A 17.11.24 Check carden shaft for any damage. 11,12,24 Monthly 08.09.24 N.A 17.11.24 Clean S-roll & E-roll motor blower filter. 11,12.24 Monthly 08.09.24 N.A Co-extruder oil level to be check for any leakage. 4 17.11.24 11,12.24 Monthly 68.09,24 N.A 17.11.24 11,12.24 Clean oil and exhaust filter of vaccum pump/ if require, change it. 5 Quarterly N.A 07.10.24 NA Clean hydraulic oil filter of calander powerpack system. N.A 6 Quarterly N.A N. A Clean mobil 603 oil filter of 's' roll. N. A N. A Quarterly N.A N.A. Clean 's' roll & 'E' roll electrical panel with blower. 8 NA N.A Quarterly Preventive maint. Of starter/motor for both air compressor. N. A 07.10.24 9 N. A 12,12,24 Quarterly N.A 67.10.24 Preventive maint. Of starter/motor for process pumps. 10 N.A N.A Quarterly Preventive maint. Of starter/motor for cooling towers. N. A 11 07.10.24 N. A N.A Quarterly N. A 07, 10.24 12 Regrease all bearings of ups/eps. N, A N. A Quarterly N. A 19.10.24 Regrease all bearings of air compressor & process pumps. N. A 13 N.A Quarterly All flying insect killer to be check for prorper working &cleaning of N.A 19.10.24 N.A N.A 14 tray. Quarterly N. A 1V. A 13.12.24 N.A Preventive maint. For die cleaning & ultrasonic M/C. 15 Halfyearly Check colour of silica gel in breather of transformer & check oil N.A 13.12.24 N.A N-A 16 level in oil cap. Halfyearly N.A N. A N.A N.A 17 All preventive maintenance for slitting machine. Halfyearly N.A N.A N.A All preventive maintenance of E.O.T Cranes. N.A Halfyearly N.A N. A N.A N.A Transformer oil filteration work & check the dielectric strength 19 yearly N.A 16.10.24 N.A N.A Check insulation resistance and earth resistance. 20 yearly 16.10.24 N.A N. A N.A All preventive maintenance of stretchwrapping machine. As per N.A N.A schedule N.A N.A Clean weko motor & its rotor for proper working. 22 As per N.A N.A N.A N.A schedule 51 lad WORK DONE BY: Dhirai Dhiraj Dhirai Viocit Vijay S1lad Diwedi Diwedi Diwedi SIGN OF INCHARGE: **DESIGNATION:**



FIBERWEB (INDIA) LIMITED SYS-OHS&-P-02.1 ON LINE ELECTRICAL /MECHANICAL CHECK POINTS FOR PLANT -2025 No. Description Duration JAN **FEB** MAR **APR** Checkl calandar cooling water line for proper cooling / if require, Monthly clean its stainer. 05.01.25 19.02,25 Check carden shaft for any damage. Monthly 05.01.25 19.02.25 Clean S-roll & E-roll motor blower filter. Monthly 06.01, 25 19,02,25 Co-extruder oil level to be check for any leakage. Monthly 06.01,25 19,02,25 Clean oil and exhaust filter of vaccum pump/ if require ,change it. Quarterly 07.01.25 20.02.25 Clean hydraulic oil filter of calander powerpack system. Quarterly 12.01.25 20.0.25 Clean mobil 603 oil filter of 's' roll. Quarterly 12.01.25 20.02.25 Clean 's' roll & 'E' roll electrical panel with blower. 8 Quarterly 12.01,25 20.02,25 Preventive maint. Of starter/motor for both air compressor. Quarterly 13.01, 25 25.02.25 Preventive maint. Of starter/motor for process pumps. 10 Quarterly 13.01,25 25.02,65 Preventive maint. Of starter/motor for cooling towers. 11 Quarterly 3.01,25 25.02,25 Regrease all bearings of ups/eps. 12 Quarterly N.A N.A 13 Regrease all bearings of air compressor & process pumps. Quarterly N.A N. A All flying insect killer to be check for prorper working &cleaning of 14 Quarterly 13.01.25 17.02.25 Preventive maint. For die cleaning & ultrasonic M/C. 15 Halfyearly N. A N. A Check colour of silica gel in breather of transformer & check oil 16 level in oil cap. Halfyearly 17 All preventive maintenance for slitting machine. Halfyearly N.A NIA All preventive maintenance of E.O.T Cranes. 18 Halfyearly N.A N. A Transformer oil filteration work & check the dielectric strength 19 yearly 20 Check insulation resistance and earth resistance. yearly All preventive maintenance of stretchwrapping machine. 21 As per N. A N.A schedule 22 Clean weko motor & its rotor for proper working. As per N. A N.A schedule Madhan Madhar WORK DONE BY: sliad 511ad prumod przimod SHYam sh tam SIGN OF INCHARGE:

DESIGNATION:



SYS-OHS&-P-02.2

No.	DESCRIPTION	DURATION	SEP	ост	NOV	DEC
1	Extruder motor blower blade to be clean.	monthly	11.09.24	08.18.29	N.A	29,12.24
2	S' roll & 'E' roll heater connection to be check.	monthly	11.09.24	08.10.24	N.A	29,12.24
3	Check all proximaty switches at winder and azo system for proper working.	monthly	11.09.24	08.10.24	N. A	29,12,24
4	Clan all the filters af all the D.C motors.	monthly	11.09.24	08.10.24	N.A	29,12.24
5	Preventine maint. Of all A.C units.	monthly	11.09.24	08.10.29	N.A	29,12,24
6	All D.C motors v-belt & toothed belt tension to be check.	Quarterly	15.09.24	18, 10, 24	N.A	30.12.24
7	All D.C motor carbon brush to be check.	Quarterly	15.09.24	18.10.24	N.A	N.A
8	Clean all filters of control &UPS room panel.	Quarterly	15.09.24	18.10.29	N.A	N.A
9	All electrical panels to be cleaned by blower.	Quarterly	15.09.24	18,10.24	N.A	N. A
10	Check the electrical volume resistance of all heating zones.	Half Yearly	15.09.24	18.10.24	N. A	30.12.24
11	Check all emergency switches for proper working.	Half Yearly	11,09.24	18,10.24	N.A	N. A
12	Check all the motor connections.	Yearly	11.09.24	, N.A	N.A	N. A
13	clean wecko drier blower fan & clean whole system.	As per schedule	16.09.24	N.A	N.A	N·A
14	Preventive maintenance of slitting m/c.	As per schedule	16.09.24	N.A	N.A	N.P
						1.0.1
	WORK DONE BY:		s'lad Chyan	Dhiraj Vijay Diwedi	N.A	phires
	SIGN OF INCHARGE:					
	DESIGNATION :-					



SYS-OHS&-P-02.2

No.	DESCRIPTION	DURATION	JAN	FEB	MAR	APR
1	Extruder motor blower blade to be clean.	monthly	15.01.25	07.02.25		
2	S' roll & 'E' roll heater connection to be check.	monthly		67.02.25		
3	Check all proximaty switches at winder and azo system for proper working.	monthly		07.02.25		
4	Clan all the filters af all the D.C motors.	monthly	16.01.25	09.02.05		<i>i</i>
5	Preventine maint. Of all A.C units.	monthly	16 01.25			
6	All D.C motors v-belt & toothed belt tension to be check.	Quarterly	18.01.25	10.02.05		
7	All D.C motor carbon brush to be check.	Quarterly	18.01.25	16.02.25		
8	Clean all filters of control &UPS room panel.	Quarterly	18.01.25	12.02.05		
9	All electrical panels to be cleaned by blower.	Quarterly	19.01.25	12.02.25		
	Check the electrical volume resistance of all heating zones.	Half Yearly				
11	Check all emergency switches for proper working.	Half Yearly	N.A	N. A		
				1		
12 (Check all the motor connections.	Yearly	N. A	N.A		2 <u>12 1</u> 2 12 12 12 12 12 12 12 12 12 12 12 12 12
					1.7	
	clean wecko drier blower fan & clean whole system.	scriedule	19.01.25	15.02.25		* ;
.4 P	Preventive maintenance of slitting m/c.	As per schedule	N. A	H.A		
+						
M	VORK DONE BY:		Madhav stad	Pajendra prumodi Shyan		-
SI	IGN OF INCHARGE:		0			
D	ESIGNATION :-					



OFF LINE MECHANICAL CHECK POINTS FOR PLANT-2024 SYS-OHS&-P-02.3									
	DESCRIPTION	DURATION	SEP	ОСТ	NOV	DEC			
0.	Check all sealing of azo for any damage.				0110	28.12.24			
	Check opening and closing of quenching chamber.	Monthly	23.09.24	10.10.24	18.11.21	28.12.24			
	Check visually the honey combs of Quenching chamber for any	Monthly	23.09.24	10.10.24	18.11, 24	28.12.24			
4	damage. Check the spinbelt safety shift monitoring switches for proper	Monthly	28.09.24	10.10.24	18:11.24	28.12.24			
	working.								
	i I I wal to be check	Quarterly	18.09.24	15.10.24		29,12.24			
-	Azo dozer gear box oil level to be check. Change oil filter and exhaust filetr of vaccum pump.	Quarterly		15.10.24	N.A	29.12.24			
6	Secondary filter of azo system to be clean.	Quarterly	18.09.29	15.10.24	N. A	29.12.24			
7	Check opening and closing device of streching chamber.	Quarterly	18.09.24	15.10.24	N.A	29,12.2			
8	Check hairsealing brush of streehing chamber.	Quarterly	18.09.24	15.10.24	NA	N. A			
9	Check hairsealing brush of streeting chambers Checl all drve belt and chain for proper tension at winder	Quarterly	18.09.24	15.10.24	NA	N.A			
10		Quarterly	18.09.24	15.10.24	N.A	N.A			
11	Lubricate all the moving parts of plant.	Quarterly	18.09.24		NA	N.A			
12	Check oil level in all motor gear boxes.	Quarterly		15.10.24	NA	N-A			
13	Check the stretching unit for visual damage and defects.			46.1					
14	Check intermediate channel for cleanliness and monomer drops	Quarterly	19.09.24	17,10.24	N.A	N.A			
15	check valve and water supply lines for extruder feed zone cooling.	Quarterly	19.09.24	17.10.24	N.A	N.A			
	Check pneumatic sealing of strecthing chamber.	Quarterly	19.09.24	17.10.24	N.A	N.A			
16	그는 그	Quarterly	19.09.24	17.10.24	N.A	N.A			
17	clean strecthing unit.	Quarterly	19.09.24	17.10.24	N.A	N.A			
18	Check the fitting and sealing of monomer extractor.	Quarterly	19.09.24	17.08.24	N.A	N.A			
19	check & clean the corrugeted pipe in monomer extractor.	Quarterly	19.09.4	17.10.24	N.A	N.A			
20	Check and clean craden shaft of strecthing units.	Quarterly	19.09.24	17.10.24	N.A	N.A			
21	Clean calander by vaccum cleaner.								
22	clean/change dirty trap in cooling water flow line to heat exchanger of calandar system.	Quarterly	19.09.24	17, 10, 24	N.A	NA			
		half yearly	N.A	N.A	N.A	N.A			
23	Azo dozer bearing greasing.	half yearly	20.09.24		N.A	N.A			
24	Change oil in both vaccum pump.	half yearly	20.09.24		N.A	N. A			
25	Clean condensor plate of monomer extractor.	half yearly	20.09.21	The second secon	NA	N.A			
26	Molsyn oil filter of 's' roll to be clean.	The state of the state of				N. A			
27	Check & change hydraulic oil of calandar system for dust & water.	half yearly	20.09.24	N,A	N.A				
28	Check & change hydraulic oil of winder system for dust & water.	half yearly	20,09. 2	1 N.A	A. W	N.A			
29	Grease universal joint shaft of spinpump with lithium based grease.	half yearly	20.09.20	N.A	N.A	N,A			
	La de la Calada postoro	half yearly	N.A	N-A	N.A	N, A			
30	u. I C. i. den evetom	half yearly	N.A	N.A	NA	N. A			
31	ti / ileast all drives for wear	half yearly	N.A	N.A	N.A	N. 6			
32	Check coupling/spider at an diffes to the		2 2			N.A			
	of the standing coroon changer	yearly	N.A	N.A	4.4	pd. f			
33	Law sill if require change it	yearly	NA	N.A	N.A				
34	WORK DONE BY:		Diwedi Shram Dhra	C 11 1 C1 9		Dimec Ninec			
	ŚIGN. OF INCHARGE:			J. Mar.					
	SIGN. OF INCHANGE.			: - 102		12. 14.			
	DESIGNATION :-		1. 14. 5						



NO.	DESCRIPTION	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1			OHS&-P-02
1	Check all sealing of azo for any damage.	DURATION		FEB	MAR	APR
2	Check opening and closing of quenching chamber.	Monthly	15.01,25	07.02.25	-	
_		Monthly	15.01,25	07,02.25		
3	Check visually the honey combs of Quenching chamber for any damage.	Monthly	15.01.25	07.02.25		
4	Check the spinbelt safety shift monitoring switches for proper working.	Monthly	15.01,05	07, 02, 25		
5	Azo dozer gear box oil level to be check.	Quarterly	16.01.25	N.A.		
6	Change oil filter and exhaust filetr of vaccum pump.	Quarterly	16.01.25	N.A		
7	Secondary filter of azo system to be clean.	Quarterly	1601.25	N.A		
8	Check opening and closing device of streching chamber.	Quarterly	16.01.25	N.A		
9	Check hairsealing brush of streching chamber.	Quarterly	16.01.25	N.A		
10	Checl all drve belt and chain for proper tension at winder	Quarterly		N.A		
11	Lubricate all the moving parts of plant.	Quarterly	16.01.25			
12	Check oil level in all motor gear boxes.	Quarterly	16.01.25	N.A		
13	Check the stretching unit for visual damage and defects.	Quarterly	16.01.25	N:A		
		Quarterly	16.01.25	N. A "		
14	Check intermediate channel for cleanliness and monomer drops	Quarterly	17.01.25	N.A		
_	check valve and water supply lines for extruder feed zone cooling.	Quarterly	17.01.25	N. A		
	Check pneumatic sealing of strecthing chamber.	Quarterly	18.01.25	N.A		
	clean strecthing unit.	Quarterly	18.01.05	N.A		
	Check the fitting and sealing of monomer extractor.	Quarterly	18.01.25	N.A		
L9	check & clean the corrugeted pipe in monomer extractor.	Quarterly	19.01.25	N.A		- 12
20	Check and clean craden shaft of strecthing units.	Quarterly	19.01.25	N A		
21	Clean calander by vaccum cleaner.	Quarterly	19.01.25	N. A		
2	clean/change dirty trap in cooling water flow line to heat exchanger of calandar system.	Quarterly	19,01.25	NA		
3	Azo dozer bearing greasing.	half yearly	21.0			
	Change oil in both vaccum pump.		N.A	N.A		
	Clean condensor plate of monomer extractor.	half yearly	NA	N-A	-	
	Molsyn oil filter of 's' roll to be clean.	half yearly	N.A	N. A		
		half yearly	N. A	N.A		
7 (Check & change hydraulic oil of calandar system for dust & water.	half yearly	N.A	N.A		
8 (Check & change hydraulic oil of winder system for dust & water.	half yearly	N.A	W.A		
9 0	Grease universal joint shaft of spinpump with lithium based grease.	half yearly	NA	N.A		
) (Clean oil tank of calandar system.	half yearly	N. A	N.A		11
	Clean oil tank of winder system.	half yearly	N.A	N.A		-
2 0	theck coupling/spider at all drives for wear.	half yearly	20.01.25	N.A		
	hange oil of hydraulic screen changer.	yearly	N·A	N.A		
ı c	heck extruder gear box oil/ if require change it.	yearly	NA	N.A	7	
v	VORK DONE BY:			rajendra Madnav		
S	IGN. OF INCHARGE:		2mdy	Envam		

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7	FIBERWEB (INI	DIA) LID.			SYS-OHS8	2.F.P.02 4
					313-0130	XL-F-02.4
	OFF LINE CHECK POINTS FOR HITZING	ER (UPS/EPS)			WEAD.	2024
					YEAR :	
NO.	DESCRIPTION	DURATION	SEP	ост	NOV	DEC
1	Check all the meters and switches for proper working.	Quarterly	N.A	18.10.24	N.A	N.A
	Clean all the air filters of panel & engine.	Quarterly	A. M	18.10.24	N.A	N.A
_	Clean the panel by vaccum cleaner.	Quarterly	N.A	18.10.24	N.A	N.A
	Check & crankcase breather tubes hoses.	Quarterly	N.A	18.10.24	N.A	N.A
5	Check cooling system additives.	Quarterly	A. 4	19.10.24	N.A	N.A
6	Check cooling fan for proper working.	Quarterly	N. A	19.10.24	N.A	N.A
7	Chacek oil level & water level.	Quarterly	N.A	19.10.24	NA	N.A
8	Check raw water strainer.	Quarterly	N.A	19.10.24	N.A	N.A
9	Check alternator.	Quarterly	N.A	19.10.24	NA	N.A
	Clean radiator.	Quarterly	N.A	19.10.24	N.A	N.A
			(×			1
11	Measure air gap at electromagnetic clutch & adjust if required.	Half yearly	N. A			
12	Inscept for friction on clutch & replace if required.	Half yearly	N.A.			
	Clean & flush coolant system.	Half yearly	N.A			
14	Check all breaker for proper functioning.	Half yearly	N.A			
15	Tighten all bus bar and terminal connection.	Half yearly	N. A			
13	righten an bas bar and to					
16	Drain sediments from fuel tank & fuel filters.	Yearly	1	N.A	1 1	
17	U. C. I. Citana	Yearly		* .	N.A	N.A
18		Yearly		2		1
19		Yearly	N.A			
20		Yearly	1			
21	il dies demos water nump fan huh	Yearly		1		
22		Yearly			2 22 2	
23		Yearly				
	Check UPS/EPS both pannel connections.	Yearly			-	1
-	101 (122)					
	WORK DONE BY:		N.A	stran	N.A	N. F
	SIGN OF INCHARGE:		1			
	DESIGNATION:-		, F			



SYS-OHS&E-P-02.4

OFF LINE CHECK POINTS FOR HITZINGER (UPS/EPS)

					YEAR:	202
NO.	DESCRIPTION	DURATION	JAN	FEB	MAR	APR
1	Check all the meters and switches for proper working.	Quarterly	15.01,0	08.02.25		
2	Clean all the air filters of panel & engine.	Quarterly	15.01.25			
3	Clean the panel by vaccum cleaner.	Quarterly	16.01.25			· · · ·
4	Check & crankcase breather tubes hoses.	Quarterly	N.A	N.A	-	
5	Check cooling system additives.	Quarterly	NA	N.A		
6	Check cooling fan for proper working.	Quarterly	16.01.25	09.02.45	X	-
7	Chacek oil level & water level.	Quarterly	16.01.25	09.02.25	· () 1	
8	Check raw water strainer.	Quarterly	N.A	N.A		
9	Check alternator.	Quarterly	N.A	N. A		*
10	Clean radiator.	Quarterly	N.A	N.A		
-						
	Measure air gap at electromagnetic clutch & adjust if required.	Half yearly	N. A	N.A		
-	nscept for friction on clutch & replace if required.	Half yearly	N.A	N.A		
-	Clean & flush coolant system.	Half yearly	N. A	N. A		
4 (Check all breaker for proper functioning.	Half yearly	N.A	N.A		
5 1	ighten all bus bar and terminal connection.	Half yearly	N. A	N.A		
6 0	Orain sediments from fuel tank & fuel filters.	Yearly	N.A.	N.A.		
7 C	hange oil , fuel, water filters.	Yearly	N.A			
8 C	hange gear oil.	Yearly	N.A	N.A		
R	eplace air cleaner elements.	Yearly		N.A	-	
CI	heck & calibrate engine protection system.	Yearly	N.A	N.A		
	ean turbo charger, vibration damper, water pump fan hub.					
	ainting of chimneys.	Yearly	N.A	N.A	-	
Cł	neck both utronic connections.	Yearly	N.A	N.A		
	neck UPS/EPS both pannel connections.	Yearly	N.A	NA		
T		Yearly	N.A	N.A		
W	ORK DONE BY:		2 djendr sirad,	Madhov Stad.		
SIC	GN OF INCHARGE:					
DE	SIGNATION:-			12 12 0		



	FIBERWEB (INDIA) LTD.					
					SYS-OHS	& E-P02.5
	CHECK POINTS FOR 2250 KVA TRANSFORMER / SWIT	TCHYARD		15.45		
					YEAR:	2024
NO.	DESCRIPTION	DURATION	SEP	ОСТ	NOV	DEC
1	Check de-hydrating breather & dry if required (i.e. Check colour of silica gel)	Monthly	22,09,24	15.10, 24	18.11.24	15.02.2
2	Check oil level in conservator tank of transformer	Monthly	22.09,24	15.10.29	17.11.24	15.12, 64
						2 1. E
3	Check dielectric strength and water content in transformer oil.	Half yearly	N.A	16.10.29	N.A	N.A
4	Check bushing for cracks and dirty position.	Half yearly	N.A	16.10.4	N.A	N.A
5	Check oil level in oil cap and free air passage in breather.	Half yearly	N.A	16.10.64	N.A.	N.A
6	Check relief vent diphargm.	Half yearly	N.A	16.10.29	NA	N. A
7	Check CT/PT unit for any oil leakage.	Half yearly	N.A	16.10.24	N.A	N.A
8	Check the sealing of HT/LT Meter box.	Half yearly	N.A	16.10.24	N.A	N.A
9	Clean whole switchyard.	Half yearly	N.A	16.10.24	NA	n.A
10	Check insulation ressistance & earth resistance.	yearly	N.A	16.16.24	N.A	N.A
11	Check cable boxes (sealing arrangement for filling holes)	yearly	N.A	10.16.24	N.A	W.A
12	Check gasketed joints.	yearly	n.A	16.16.24	N.A	N.A
13	Check relays, alarms & their circuits.	yearly	NA	16.10.24	N.A	N.A
14	Transformer oil filteration work & check the dielectric strength.	yearly	N.A	16.16.24	N.A	N.A
	WORK DONE BY:		NIA	Borsed Assistant	stad	Dhroj
	SIGN OF INCHARGE:		1000	May 1	Mad	
	DESIGNATION:-		Explisa	& Engl	Engli	



FIBERWEB (INDIA) LTD. **SYS-OHS & E-P02.5** CHECK POINTS FOR 2250 KVA TRANSFORMER / SWITCHYARD YEAR: 2025 NO. DESCRIPTION **DURATION** JAN FEB MAR APR Check de-hydrating breather & dry if required (i.e. Check colour of silica 1 Monthly 07.01.25 19.02.25 Check oil level in conservator tank of transformer Monthly 19.02.45 07.01.25 Check dielectric strength and water content in transformer oil. 3 Half yearly N. A N.A 4 Check bushing for cracks and dirty position. N.A Half yearly N.A Check oil level in oil cap and free air passage in breather. N.A N. A Half yearly Check relief vent diphargm. Half yearly N.A N. A Check CT/PT unit for any oil leakage. 7 N. A N. A Half yearly Check the sealing of HT/LT Meter box. NA Half yearly N.A Clean whole switchyard. N. A Half yearly N. A Check insulation ressistance & earth resistance. yearly N. A N. A 11 Check cable boxes (sealing arrangement for filling holes) yearly N.A N. A 12 Check gasketed joints. N. A N.A yearly 13 Check relays, alarms & their circuits. N. A N. A yearly Transformer oil filteration work & check the dielectric strength. N.A N.A yearly

WORK DONE BY:

SIGN OF INCHARGE:

DESIGNATION:-

Rejentre

sliad

Madhav

sliced



FIBERWEB (INDIA) LTD.										
•					SYS-O	HS &E-P-02.				
2	CHECK POINTYS FO	R STRETCH WRAP	PING MACH	IINE						
			9		YEAR	: 2024				
NO.	DESCRIPTION	DURATION	SEP	ОСТ	NOV	DEC				
1	Check turntable & tighten all screw nut & bolts.	Quarterly	N.A	08-10.24	N.A	N.A				
2	Lubricate drive chain & elevator chain with grease.	Quarterly	N.A	08.10.24	N.A	N.A				
3	Lubricate cam rollers with grease.	Quarterly	N.A	08.10.24	N.A	N.A				
4	Check oil in all gear boxes.	Quarterly	NA	68.10.24	N.A	N.A				
5	Place grease on both sides of the track(carraige).	Quarterly	N. A	08.10.24	NA	N.A				
6	Check all spiders(coupling).	Quarterly	N.A	08.10.24	N.A	N.A				
127			equipment of a final section of the							
7	Check gear box.	Half yearly	N.A	10.10.24	N.A	N.A				
8	tighten elevator chain.	Half yearly	N.A	10.10.24	N.A	N.A				
9	Check all electrical connection.	Half yearly	N,A	10.10.24	N.A	N.A				
10	Check earthing of machine.	Half yearly	N.A	10.10.24	N.A	N.A				
xet.										
*	WORK DONE BY:		N.A	phirai visay.	N.A	N.A				
	SIGN. OF INCHARGE:		Joseph	Jaco Jaco	John	***				
	DESIGNATION:-		Englas	En ligh	On Jes					



	FIBERWEB (INDIA)	LTD.				
			5 0 5		SYS-C	OHS &E-P-02
	CHECK POINTYS FOR	STRETCH WRA	PPING MACH	INE		
					YEAR	2: 2025
NO.	DESCRIPTION	DURATION	JAN	FEB	MAR	APR
1	Check turntable & tighten all screw nut & bolts.	Quarterly	17.01.25	N.A	we ¹	2.
2	Lubricate drive chain & elevator chain with grease.	Quarterly	17,01,25	N.A		1
3	Lubricate cam rollers with grease.	Quarterly	17.01.25	N.A		
4	Check oil in all gear boxes.	Quarterly	18.01.25	N.A		
5	Place grease on both sides of the track(carraige).	Quarterly	18.01.25	N.A		
6	Check all spiders(coupling).	Quarterly	18.01.25	N. A		
			3			
7	Check gear box.	Half yearly	NA	N.A		
8	tighten elevator chain.	Half yearly	N.A	N.A		V
9	Check all electrical connection.	Half yearly	N.A	N.A		
10	Check earthing of machine.	Half yearly	N. A	N.A		-
				. 4		
		. W. Ta				
	WORK DONE BY:		Rajendra. Diwedi Vijazi	N.A		
	SIGN. OF INCHARGE:					
=	DESIGNATION:-					-



FIBERWEB (INDIA) LTD. SYS-OHS & E- P-02.7 CHECK POINTS FOR 10 / 2.0 / 0.5 TON CRANES YEAR: 2024 NOV DEC OCT DURATION SEP **DESCRIPTION** NO. Quarterly 22.09.24 N.A N-A Check wire rope visually for any damages in all cranes. N.A N.A N.A N.A Quarterly 22,09.24 Check brake or brake shoe for all cranes. 2 N.A N.A N.A Quarterly 22.09.24 Check for any oil leakages in all cranes. 3 N.A N.A Quarterly 22.09.24 N'A Check push button station for any damages in all cranes 4 N.A N.A N.A Quarterly Check bus bar moving contacts in 10ton crane. 22.09.24 5 Check free rotation of hook & its shape is intact & it is not N.A N.A N.A 23.09.24 Quarterly damaged. N.A N.A Inspect the trailling cable for nay damage in all cranes. Quarterly 23.09.24 N.A 7 23.09.24 NA N.A Quarterly N.A Grease L.T. & C.T wheel bearings. N.A N. A Quarterly 23.09.24 N.A Check limit switches for its proper working. NA 23.09.44 N.A Quarterly N. A Check gear box oil in all cranes. 10 N.A N.A N.A 23.09.24 Check electrical panel & tighten its connection in all cranes. Quarterly vijaj N. A N.A N.A WORK DONE BY: Drw edl SIGN OF INCHARGE:

DESIGNATION:-



SYS-OHS & E- P-02.7

CHECK POINTS FOR 10 / 2.0 / 0.5 TON CRANES

YEAR: 2025 NO. DESCRIPTION **DURATION** JAN **FEB** MAR APR Check wire rope visually for any damages in all cranes. Quarterly N.A 11.02.25 Check brake or brake shoe for all cranes. Quarterly N.A 11.02.25 3 Check for any oil leakages in all cranes. Quarterly N.A 11.02.25 Check push button station for any damages in all cranes Quarterly N.A 11.02.25 Check bus bar moving contacts in 10ton crane. 5 Quarterly N.A N.A Check free rotation of hook & its shape is intact & it is not damaged. Quarterly N. A N.A Inspect the trailling cable for nay damage in all cranes. Quarterly N.A 11.02.25 Grease L.T. & C.T wheel bearings. Quarterly N.A N.A Check limit switches for its proper working. Quarterly N.A N.A 10 Check gear box oil in all cranes. Quarterly N.A 11.02.25 11 Check electrical panel & tighten its connection in all cranes. Quarterly NA 11.02.25 Rajemohra WORK DONE BY: N.A stiad, SIGN OF INCHARGE: DESIGNATION:-



SYS-OHS & E-P-02.8

CHECK POINTS FOR AIR COMPRESSOR AND DRYER

YEAR: 2024 NO. DESCRIPTION **DURATION** SEP OCT NOV DEC Check oil leakage in crankcase. Monthly 09.09.24 05.10.24 18.11.24 18.12.24 Drain air receiver. 2 Monthly 09.09.24 05.10.24 18.11.24 18.12.24 3 Check operation of safety valve. Monthly 09.09.24 05.10.24 18.11, 24 18.92.24 Check belt wear and tension. 09.09.24 Monthly 05.10,24 18: 11, 24 16.12.24 Clean air filter elements. Monthly 09.09.24 05.10.84 18,11,24 18.12.24 Check blowoff cylinder fins and intercooler fins. Quarterly N.A N. A N.A N.A 7 Check and clean compressor valves. Quarterly NIA 09.09.24 18.11.29 18.12.24 8 Check and tighten bolts. NIA Quarterly 09.09.24 18.11.29 18.12.24 Change crankcase oil. N.A Quarterly N.A N. A N.A Diwedi Vijay Diwedi Diusedi WORK DONE BY: Shyam shyam Viyas SIGN. OF INCHARGE: **DESIGNATION:-**



SYS-OHS & E-P-02.8

CHECK POINTS FOR AIR COMPRESSOR AND DRYER

					YEAF	R: 2025
NO.	DESCRIPTION	DURATION	JAN	FEB	MAR	APR
1	Check oil leakage in crankcase.	Monthly	28.01.25	19.02.25		
				0		
2	Drain air receiver.	Monthly	28.01.25	19.02.25		
3	Check operation of safety valve.	Monthly	28.01.25	19.02.25	d T	i,
4	Check belt wear and tension.	Monthly	28.01.25	19.02.25		
5	Clean air filter elements.	Monthly	28.01.25	19.02.25	*	
			-			
6	Check blowoff cylinder fins and intercooler fins.	Quarterly	N· A	N.A		
7	Check and clean compressor valves.	Quarterly	N· A	N.A		
8	Check and tighten bolts.	Quarterly	N.A	N.A	1	
9	Change crankcase oil.	Quarterly	N.A	N.A		
-			1 1 2			
				K.		
	WORK DONE BY:		Madhav Diwedi	Madhau Pramod,		
	SIGN. OF INCHARGE:		A B B B	й 0 0 мм. м		
	DESIGNATION:-		A			



	FIBERW	EB (INDIA)	LIMITE	D		
					SYS-O	HS&E-P-02.
	CHECK POIN	TS FOR COOL	ING TOW	/ER		
		T	1		YEA	AR:-2024
SR.NO.	DESCRIPTION	DURATION	SEP	ОСТ	NOV	DEC
1	Check and clean PVCfittings in to cooling tower.	Half yearly	N.A	18.10.24	NA	N.A
2	Clean the water tank.	Half yearly	N.A	18,10,24	N.A	N.A
3	Check window glass.	Half yearly	N. A	18.10.24	N. A	N.A
4	Check header pipes.	Half yearly	N.A	18.10.24	N.A	N.A
5	Check nozzles.	Half yearly	N.A	18.10.24	N.A	N.A
				70.70.27	Nin	
6	Check motor and fan.	Half yearly	N.A	18.10.24	N.A	N, A
					ted.	
\	WORK DONE BY:		NA	511ad Shyam	NA	N.A
8	SIGN OF INCHARGE:					
	DESIGNATION:-			10 a a		



FIBERWEB (INDIA) LIMITED SYS-OHS&E-P-02.9 CHECK POINTS FOR COOLING TOWER YEAR:-2025 SR.NO. **DESCRIPTION** DURATION JAN **FEB** MAR APR Check and clean PVCfittings in to cooling tower. Half yearly 09.02.25 18.01.25 Clean the water tank. Half yearly · N.A N.A 3 Check window glass. Half yearly 18.01.25 09.02.25 4 Check header pipes. Half yearly 09.02.25 18.01.25 5 Check nozzles. Half yearly 18:01.25 09.02.25 6 Check motor and fan. N.A Half yearly 09.02.25 Ryjendra Rajendre WORK DONE BY: shyam SIGN OF INCHARGE:

DESIGNATION:-

90 V	FIBERWEB (I	NDIA) LIMI	TED	* . 		
	OFF LINE CHECK POINTS FO	R PCC		SYS-OHS&	E-P-O.2.10	
				- 1-20-y	YEAR	R:-2024
SR.NO.	DESCRIPTION	DURATION	SEP	ОСТ	NOV	DEC
1	Check LT PCC breaker for proper working	QUARTERLY	N. A	16.10.24	N. A	N.A
2	Check all indication for proper working	QUARTERLY	N.A	16.10.24	N.A	N.A
3	Clean the cable trentch & Check it for any water sepage.	QUARTERLY	N.A	16.10.24	N.A	N.A
4	Check PCC all connection for proper tightness	HALF YEARLY	N.A	16.10.24	N. A	N.A
5	Clean complete PCC by using vaccum cleaner.	HALF YEARLY	N.A	16.16.24	NA	N. A
6	Check PCC all Switches / Relays for proper working.	HALF YEARLY	NA	16.10.24	N.A	N.A
	WORK DONE BY		N. A	stud	N.A	N.A
	SIGN OF INCHARGE:		-feroe	1000	Jano	
87	DESIGNATION:-		Fry.	Englades.	Engue	



FIBERWEB (INDIA) LIMITED							
OFF LINE CHECK POINTS FOR PCC				SYS-OHS&E-P-O.2.10			
			^		YEA	YEAR:-2025	
SR.NO.	DESCRIPTION	DURATION	JAN	FEB	MAR	APR	
1	Check LT PCC breaker for proper working	QUARTERLY	16.01.25	10.02.25			
2	Check all indication for proper working	QUARTERLY	16.01.25	10.02.25			
3	Clean the cable trentch & Check it for any water sepage.	QUARTERLY	16.01.25	10.02.25			
				3			
4	Check PCC all connection for proper tightness	HALF YEARLY	NA	NA			
5	Clean complete PCC by using vaccum cleaner.	HALF YEARLY	N·A	N.A			
6	Check PCC all Switches / Relays for proper working.	HALF YEARLY	N. A	N.A			
	WORK DONE BY		Rajendre sliad.	Madhav slad	_		
	SIGN OF INCHARGE:						
	DESIGNATION:-					* * * * * * * * * * * * * * * * * * *	